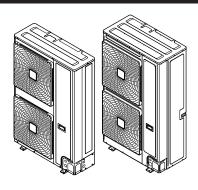


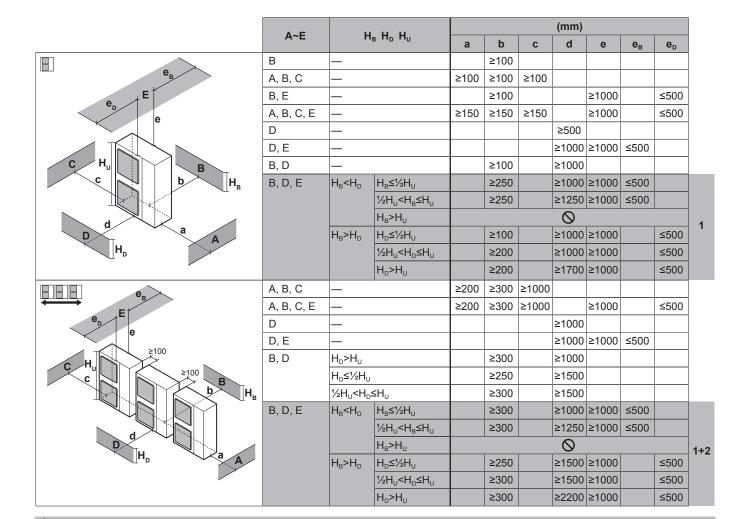
Installation and operation manual

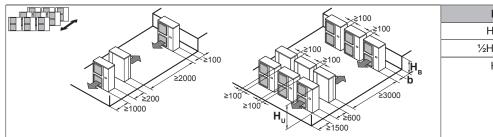
VRV IV-S system air conditioner



RXYSQ8TMY1B

RXYSQ10TMY1B RXYSQ12TMY1B





H _B H _U	b (mm)
H _B ≤½H _U	b≥250
½H _U <h<sub>B≤H_U</h<sub>	b≥300
H _B >H _∪	0

DECLARACION-DE-CONFORMIDAD DICHIARAZIONE-DI-CONFORMITA ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ ភូគូគូ KONFORMITÄTSERKLÄRUNG DECLARATION-DE-CONFORMITE CONFORMITEITSVERKLARING

CE-DECLARAÇÃO-DE-CONFORMIDADE CE-3ARBIEHNE-O-COOTBETCTBUN CE-OYERENSSTEMMELSESERKLÆRNG CE-FÖRSÄKRAN-OM-ÖVERENSTÄMMELSE

ERKLÆRING OM-SAMSVAR ILMOITUS-YHDENMUKAISUUDESTA PROHLÁŠENÍ-O-SHODĚ 888

- IZJAVA-O-USKLAĐENOSTI -- MEGFELELŐSÉGI-NYILATKOZAT -- DEKLARACJA-ZGODNOŚCI -- DECLARAŢIE-DE-CONFORMITATE ម៉ូម៉ូម៉ូម៉ូ

CE - IZJAVA O SKLADNOSTI CE - VASTAVUSDEKLARATSIOON CE - JEKTIAPALJAR-3A-C-BOTBETCTBME

CE - ATTÍKTIES-DEKLARACIJA CE - ATBILSTĪBAS-DEKLARĀCIJA CE - VYHLÁSENIE-ZHODY CE - UYGUNLUK-BEYANI

verklaart hierbij op eigen exclusieve vierantwordelijkheid dat de aironditioning unis waarop deze verklaing betrekking heeft.

deckal at alse su linitar esponsabildad que los motelos fo ale a condicionatio a los dezes faber efetierina la declaración dohiara sotto sua responsabildad que los modelos de que acondicionado a los eletaracións.

Ghilara pue responsabilidad que los modelos de au el riettra questa dichiaraciónes.

Ghilara pue transdezimi rifi çubdin din ru portida ruu viburiormixio ucriscuio, orro mode oriotic orioticos dipluxon; declara sob sua exobusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere.

declares under its sole responsibility that the air conditioning models to which this declaration relates: erklart auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklarung bestimmt ist:

Daikin Europe N.V.

déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:

заявляет, исключительно под свою ответственность, что модели кондиционеров воздуха, к которым относится настоящее заявление: dekterent i egenkap ar huudanserig "att liftkonditoreringsmodelerra som beröts av denna dektaatkon innebta att erkere et til stemidja anser for at de liftkondisjoneringsmodeler som bevær av denne dektaatkon, innebaser att innotta ay isknindaan ondaa vastudaan, ettal famali minduksar lakvibarnat limaskonflatikeden malit. erklærer under eneansvar, at klimaanlægmodelleme, som denne deklaration vedrører.

profilešuje ve sie pine odpovednosti, že modely kimatizace, k nimž se toto prohlėšeni vztahuje: zparliuje pod zikljočivo valatinu dopomnašu das su model kimati radaja na koje sos a žigaa odnosi. zparliuje pod zikljočivo valatinu dopomnašu jas immedi kimatiga in Roke sos a žigaa odnosi.

deklaruje na wlasną i wyłączną odpowiedziałość, że możele klimatyzalotów, kthych ddyczy niniejsza deklaracja:
 de doce doce za petopie desputede cał patralete dese nordingnal face se retere dasada deckarjate.
 de carbon do promostoj czająt, da so model kimatskin napow, na ktere se zjana nanaka:
 su odpowinostoj czająt, da so model kimatskin napow, na ktere se zjana nanaka:
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RXYSQ8TMY1B*, RXYSQ10TMY1B*, RXYSQ12TMY1B*

documento(s) normativo(s), siempre que sean utilizados de acuerdo con 05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our

der/den folgenden Norm(en) oder einem anderen Normdokument oder - 🕫 sono corrformi al(i) seguentel(i) standard(s) o altro(i) documento(i) a dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie

com as nossas instruções:

gendis urseen Anweisungen eingesetzt werden:
sont conformée à lataux normels ou autres) obcumentis) normatif(s), **07** stiva obupava us to(d) axolouba(d) inporumo(d) if duto étypopao(d) opro autant qu'ils soint utilisées conformées ont autre de volgende ormines) of each of trees mance infriende
documenten zijn, op voonwaarde dat ze worden gebuulkt overeenkomstig **08** estato en conformitate com at s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo carattere normativo, a patto che vengano usati in conformità alle nostre nuestras instrucciones:

retningsgivende dokument(er), forudsat at disse anvendes i henhold fil 09 соответствуют следующим стандартам или другим нормативным vore instruiser:

11 respetive unchaning authori i oberensstammelse med och

12 respetive unchaning authori i oberensstammelse med och

13 roler fölgands standardige eller andra normgivande ochument, under

13 före fölgands standardning skier i överensstammelse med vära

14 respektive документам, при условии их использования согласно нашим 10 overholder f
ølgende standard(er) eller andet/andre instruktioner:

13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien 18 sunt în conformitate cu umătorul (următoanele) standard (e) sau att(e) respektive utstyrer i overensstemmelse med følgende standardjer) eller 17 spekniaja wymogi nastepujayoch norm i innych dokumentów andre normgivende dokumentjen, urder foutssehing av af disse brukes normalizacjynych, pod warunkiem 2e używane są zgodnie z naszymi vadimuksia edelyitteen, etta niitä käyteitään ohjedemme mukaisestit documenilej normatikej, ou oondija ca aoastea sä fie ulitizate in 14 za fierbiokadu. Esi suvyutärkan yuväkah ya suada ta sistiin pokyhy, odpovidaji oonfirmite to niisturiihinin enastien taleselujien monaman nebo normatimin documentum. Roogiem, das vadaris silakeidan in dugimi nomativi, pod 15 sikatari zaakeiministalista silakeimin andatiinin polistiinin andatiinin andat andre normgivende dokument(er), under forutssehring av at disse brukes i henhold til våre instrukser: dokumentum(ok)nak, ha azokat előírás szerint használják:

instrukcjami:

normatívnym(i) dokumentom(ami), za predpokladu, že sa používajú v dokumentus su salyga, kad yra naudojami pagal mūsų nurodymus: 23 tad, ja lietoti atbilstoši ražotāja norādījumiem, atbilst sekojošiem документи, при усповие, че се използват съгласно нашите 22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius standartiem un citiem normativiem dokumentiem: 24 sú v zhode s nasledovnou(ými) normou(ami) alebo iným(i) súlade s našim návodom:

21 съответстват на следните стандарти или други нормативни

ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur:

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gemaß den Vorschriften der:
conformément aux stipulations des:
tovereenkomstig de bepalingen van: в соответствии с положениями: siguiendo las disposiciones de: secondo le prescrizioni per: με τήρηση των διατάξεων των: de acordo com o previsto em:

19 ob upošteranju določb:
20. osravani holočbe:
21. crieptaliwu krajani Hari.
22. laikani suudstili, paleikiamų;
23. laikanis nuostaltų, paleikiamų;
24. održianjaių, ustanoventa:
25. burun keyaliama uygino delak. 01 * as set out in <A> and judged positively by according to the

the second constitution File 4D and judged positively by "I all complete con el Certificado Constitución Féorica 4D CP (Applied module 4P) according to the Certificade 4CP. Risk yingado positivamento por 4D (Modulo aplicado 4P) según el Cartificado 4CP. Calegoría de fiesgo 4P. Consulle lambien la signiente 2011 witen fixed 4D autopititud von 4B positiv beuneil gemaß consulte and a signiente consultativa 4CP. 05 * como se establece en <A> y es valorado positivamente por

09 * ках указано в <A> и в соответствии с положительным решением 14 * јак bylo цуесјепо у <A> а pozitivně zjíštěno v souľadu

Machinery 2006/42/EC

Electromagnetic Compatibility 2014/30/EU Pressure Equipment 2014/68/EU

in orde bevonden door <E> (Toegepaste module <F>) overeenkomstig Certificaat <G> Risioocategorie <H>. Zie ook de volgende pagina. 04 * zoals vermeld in <A> en positief beoordeeld door overeenkomstig * zoals vermeld in het Technisch Constructiedossier <D> en

Cefficiency 49. As to refer to that tage.

Contributed of the contraction of the contrac | International Continues (Annatural Sprains Constitution ormanous Cargenenscript CD.

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Sentifikatin «Φ. muladesa».

Sentifikatin «Φ. muladesa». στην επόμενη σελίδα. 08 * tal como estabelecido em <A> e com o parecer positivo de

** jokka on esitetty Teknisessä Asiakirjassa <D> ja jokka <E> on hyväksynyt (Sovellettu moduli <P>) Sertifikaatin <G> mukaisesti. Vaaraluokka <H>. Katso myös seuraava sivu.

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19 * kot je določeno v <A> in odobreno s strani v skladu 6 = 5 5 5 5 5 5 01 Directives, as amended.
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09 Appetrate so seeawa morpasaawa.

24 * ako bolo uvedené v <A> a pozitívne zistené v súlade

s osvetovenim v.v. sovetovenim republication of produce o 20 * nagū on ratidatud dokumendis <4> ja heaks kildetud jārgi vastavalt 25 * <4> ka balīdiskā gilo ve <C> Sertfilkasına göte tarafından olumlu sertfilkaadile <C>.

olarak degerlendirildigi gbti.

**Op Teknik Yapi Dosyasında belirildiği gibi ve <0> Sertifikasına göre.
<*Er baarindan olumlı olarak (Uygularan moditi <>>) degelendirilmiştir. Risk kategorisi <A>. Ayrıca bir sonraki saşlıkın alanı.

<A> DAIKIN.TCF.030A13/04-2015

 TÜV (NB1856) <C> 12080901.T30

" goone z activiana dokumendega korstukojna, Фр. јохујумпа "sia nurolyfa Technireje konstukcijas byloje Ф⊅ ir patvitnia ⊄⊅ opinia ∢Ф. (Zastosowan) modul ⊀Ф.) zgodne za Swiadectwem ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima ∢Ф. Rizikos kategorija ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima ∢Ф. Rizikos kategorija ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima «Ф. Rizikos kategorija ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima «Ф. Rizikos kategorija ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima «Ф. Rizikos kategorija ∢Ф. (Bikums modulis ₹Ф.) jagaj pazymělima «Ф. Rizikos kategorija «Ф. Bikums "Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Rizikos kategorija «М. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Bikums" podulis «Ф.) jagaj pazymělima «Ф. Bikums" podulis «Ф.) jagaj podulis

<E> TÜV Rheinland (NB0035)

<D> DAIKIN.TCFP.007

<G> 01 202 CHN/Q-15 0531

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** kā noteikts tehniskajā dokumentācijā «D>, abilstoši «E> pozitīvajam lēmumam (piekritīgā sadaļa: «F>), ko apliecina sertifikāts «G>. Riska kategorija <H>. Skat. arī nākošo lappusi. • conform edor stabilie in Dosaru I tehnic de construcție «D> şi apreciale pozitiv de «E> (Modul aplicat «E>) în conformitate cu Certificatui «C>. Categorie de risc «H>. Consultați de asemenea pagina urmăbarae.

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07** H Dalkin Europe N.V. skra Egounobompén va ouvrága rov Tsywó docslo varocxeuly, 08** A Dakin Europe N.V. seds audrozabe zomplan a doumentaga Belenia de Belbiou 09** Koumana Dalkin Europe N.V. ymonowychea corzanna Koumana rexulveccon ponymentajum. 10** Dalkin Europe N.V. se autorisenet il at udanéje de elenixáe konstruktorsatka. 11*** Dalkin Europe N.V. se amprindaga de sis ammanastila den tekrisak konstruktorsitén.

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		CE - DECLARAÇÃO DE CONTRETICIBAN CE - SABBIEHNE O COOTBETICIBAN CE - DOFERENSSTEMME, DESERRAL JERNO CE - FORSÂARAN ONE OVERENSTÂMMELSE	CE - ERKLÆRING OM-SAMSVAR CE - ILMOTTIŞ YIDEMIUKAISUUDESTA CE - PROHLŠENI O SHODË		CE - IZJAVA O SKLADNOSTI CE - VASTAVISDEKLARATSIOON CE - ДЕКПАРАЦИЯ-ЗА-СЪОТВЕТСТВИЕ	CE - ATTINTIES DEKLARAČIJA CE - ATBILSTIBAS-DEKLARĀČIJA CE - UYRILĀSENIEZHODY CE - UYGUNLUK-BEYAN
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DAIKIN EUROPE N.V.

Zandvoordestraat 300, B-8400 Oostende, Belgium

Ostend, 1st of August 2016

Shigeki Morita Director

DAIKIN

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1 About the documentation

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1 About the documentation

1.1 About this document

Target audience

Authorised installers + end users



INFORMATION

This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

Documentation set

This document is part of a documentation set. The complete set consists of:

- · General safety precautions:
 - · Safety instructions that you must read before installing
 - Format: Paper (in the box of the outdoor unit)
- Outdoor unit installation and operation manual:
 - · Installation and operation instructions
 - Format: Paper (in the box of the outdoor unit)
- · Installer and user reference guide:
 - Preparation of the installation, reference data,...
 - Detailed step-by-step instructions and background information for basic and advanced usage
 - Format: Digital files on http://www.daikineurope.com/supportand-manuals/product-information/

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

Technical engineering data

- A subset of the latest technical data is available on the regional Daikin website (publicly accessible).
- The full set of latest technical data is available on the Daikin extranet (authentication required).

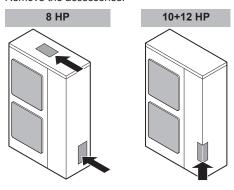
For the installer

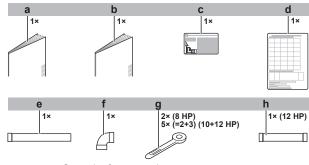
2 About the box

2.1 Outdoor unit

2.1.1 To remove the accessories from the outdoor unit

- 1 Remove the service cover. See "5.1.1 To open the outdoor unit" on page 10.
- 2 Remove the accessories





- a General safety precautions
- **b** Outdoor unit installation and operation manual
- c Fluorinated greenhouse gases label
- d Installation information sticker
- e Gas piping accessory 1 (8 HP: Ø19.1 mm; 10 HP: Ø22.2 mm; 12 HP: Ø25.4 mm)
- f Gas piping accessory 2 (8 HP: Ø19.1 mm; 10 HP: Ø22.2 mm; 12 HP: Ø25.4 mm)
- g Cable tie
- h Gas piping accessory 3 (12 HP: Ø25.4 mm to Ø28.6 mm)

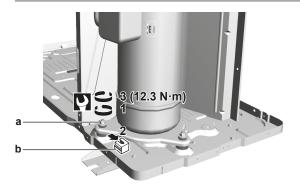
2.1.2 To remove the transportation stay

Only for RXYSQ10+12.



NOTICE

If the unit is operated with the transportation stay attached, abnormal vibration or noise may be generated.



3 About the units and options

3.1 About the outdoor unit

This installation manual concerns the VRV IV-S, full inverter driven, heat pump system.

These units are intended for outdoor installation and aimed for air to air heat pump applications.

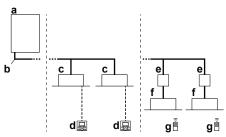
Specification		RXYSQ8~12
Capacity	Heating	25.0~37.5 kW
	Cooling	22.4~33.5 kW
Ambient design	Heating	–20~15.5°C WB
temperature	Cooling	–5~52°C DB

3.2 System layout



NOTICE

Design of the system must not be done at temperatures below -15°C .



- a VRV IV-S Heat pump outdoor unit
- **b** Refrigerant piping
- c VRV direct expansion (DX) indoor unit
- d User interface (dedicated depending on indoor unit type)
- e BP box (required to connect Residential Air (RA) or Sky Air (SA) direct expansion (DX) indoor units)
- f Residential Air (RA) direct expansion (DX) indoor units
- g User interface (wireless, dedicated depending on indoor unit type)

4 Preparation

4.1 Preparing the installation site

4.1.1 Installation site requirements of the outdoor unit

Mind the spacing guidelines. See the "Technical data" chapter, and the figures on the inside of the front cover.

CAUTION

Appliance not accessible to the general public, install it in a secured area, protected from easy access.

This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.



NOTICE

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

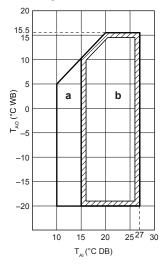
4.1.2 Additional installation site requirements of the outdoor unit in cold climates



NOTICE

When operating the unit in heating in a low outdoor ambient temperature with high humidity conditions, make sure to take precautions to keep the drain holes of the unit free by using proper equipment.

In heating:



- a Warming up operation range
- **b** Operation range
- T_{AI} Ambient indoor temperature
- T_{AO} Ambient outdoor temperature

If the unit is selected to operate at ambient temperatures lower than -5° C for 5 days or longer, with relative humidity levels exceeding 95%, we recommend to apply a Daikin range specifically designed for such application and/or to contact your dealer for further advice.

4.2 Preparing refrigerant piping

4.2.1 Refrigerant piping requirements



NOTICE

Refrigerant R410A requires strict cautions for keeping the system clean and dry. Foreign materials (including mineral oils or moisture) should be prevented from getting mixed into the system.



NOTICE

The piping and other pressure-containing parts shall be suitable for refrigerant. Use phosphoric acid deoxidised seamless copper for refrigerant.

Foreign materials inside pipes (including oils for fabrication) must be ≤30 mg/10 m.

4.2.2 Refrigerant piping material

- Piping material: Phosphoric acid deoxidised seamless copper.
- · Piping temper grade and thickness:

Outer diameter (Ø)	Temper grade	Thickness (t) ^(a)	
6.4 mm (1/4")	Annealed (O)	≥0.80 mm	Ø
9.5 mm (3/8")			
12.7 mm (1/2")			,
15.9 mm (5/8")	Annealed (O)	≥0.99 mm	
19.1 mm (3/4")	Half hard (1/2H)	≥0.80 mm	
22.2 mm (7/8")			
25.4 mm (1")	Half hard (1/2H)	≥0.88 mm	
28.6 mm (1-1/8")	Half hard (1/2H)	≥0.99 mm	

Depending on the applicable legislation and the unit's maximum working pressure (see "PS High" on the unit name plate), larger piping thickness might be required.

4.2.3 To select the piping size

Determine the proper size using the following tables and reference figure (only for indication).



INFORMATION

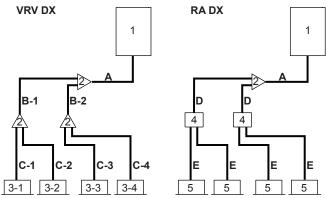
- Combination of VRV DX and RA DX indoor units is not
- Combination of RA DX and AHU indoor units is not allowed.
- · Combination of RA DX and aircurtain indoor units is not allowed.



INFORMATION

In case of RXYSQ8: If you install RA DX indoor units, you have to configure field setting [2-41] (= type of installed indoor units). See "6.1.8 Mode 2: Field settings" on page 23.

In case of RXYSQ10+12: The type of indoor units is detected automatically.



- Outdoor unit
- Refrigerant branch kits
- VRV DX indoor units
 - BP units
 - RA DX indoor units
 - Piping between outdoor unit and (first) refrigerant branch Α
- B-1 B-2 Piping between refrigerant branch kits
- Piping between refrigerant branch kit and indoor unit C-1~C-4
 - Piping between refrigerant branch kit and BP unit
 - Piping between BP unit and RA DX indoor unit

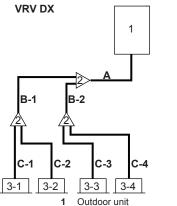
In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following

- Select the pipe size nearest to the required size.
- Use the suitable adapters for the change-over from inch to mm pipes (field supply).
- The additional refrigerant calculation has to be adjusted as mentioned in "5.6.2 To determine the additional refrigerant amount" on page 15.



INFORMATION

Combination of RA DX and aircurtain indoor units is not allowed.



2

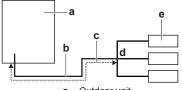
- Refrigerant branch kits
- VRV DX indoor units 3-1~3-4
 - Piping between outdoor unit and (first) refrigerant branch
- B-1 B-2 Piping between refrigerant branch kits
- Piping between refrigerant branch kit and indoor unit

In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following

- Select the pipe size nearest to the required size.
- Use the suitable adapters for the change-over from inch to mm pipes (field supply).
- The additional refrigerant calculation has to be adjusted as mentioned in "5.6.2 To determine the additional refrigerant amount" on page 15.

A: Piping between outdoor unit and (first) refrigerant branch kit

When the equivalent pipe length between outdoor and indoor units is 90 m or more, the size of the main pipes (both gas side and liquid side) must be increased. Depending on the length of the piping, the capacity may drop, but even in such a case the size of the main pipes has to be increased. More specifications can be found in the technical engineering data book.



- Outdoor unit а
- b Main pipes
- Increase c d
- First refrigerant branch kit

Outdoor unit	Piping outer diameter size (mm)			
capacity type (HP)	Gas	pipe	Liquio	d pipe
	Standard	Size-up	Standard	Size-up
8	19.1	22.2	9.5	12.7
10	22.2	25.4 ^(a)		
12	25.4 ^(b)	28.6	12.7	15.9

- (a) If size is NOT available, increase is NOT allowed.
- (b) If size is NOT available, increase to 28.6 mm is allowed.

B: Piping between refrigerant branch kits

Choose from the following table in accordance with the indoor unit total capacity type, connected downstream. Do not let the connection piping exceed the refrigerant piping size chosen by the general system model name.

Indoor unit capacity	Piping outer dia	meter size (mm)
index	Gas pipe	Liquid pipe
<150	15.9	9.5
150≤x<200	19.1	
200≤x<290	22.2	
290≤x<390	28.6	12.7

Example: Downstream capacity for B-1 = capacity index of unit 3-1 + capacity index of unit 3-2

C: Piping between refrigerant branch kit and indoor unit

Use the same diameters as the connections (liquid, gas) on the indoor units. The diameters of the indoor units are as follows:

Indoor unit capacity	Piping outer dia	meter size (mm)
index	Gas pipe	Liquid pipe
15~50	12.7	6.4
63~140	15.9	9.5
200	19.1	
250	22.2	

D: Piping between refrigerant branch kit and BP unit

Total capacity index	Piping outer dia	meter size (mm)
of connected indoor units	Gas pipe	Liquid pipe
15~62	12.7	6.4
63~149	15.9	9.5
150~208	19.1	

E: Piping between BP unit and RA DX indoor unit

Indoor unit capacity	Piping outer diameter size (mm)	
index	Gas pipe	Liquid pipe
15~42	9.5	6.4
50	12.7	
60		9.5
71	15.9	

4.2.4 To select refrigerant branch kits

For piping example, refer to "4.2.3 To select the piping size" on page 8.

Refnet joint at first branch (counting from outdoor unit)

When using refinet joints at the first branch counted from the outdoor unit side, choose from the following table in accordance with the capacity of the outdoor unit. **Example:** Refinet joint $A \rightarrow B-1$.

Outdoor unit capacity type (HP)	Refrigerant branch kit
8+10	KHRQ22M29T9
12	KHRQ22M64T

Refnet joints at other branches

For refnet joints other than the first branch, select the proper branch kit model based on the total capacity index of all indoor units connected after the refrigerant branch. **Example:** Refnet joint $B-1 \rightarrow C-1$.

Indoor unit capacity index	Refrigerant branch kit
<200	KHRQ22M20T
200≤x<290	KHRQ22M29T9
290≤x<390	KHRQ22M64T

Refnet headers

Concerning refinet headers, choose from the following table in accordance with the total capacity of all the indoor units connected below the refinet header.

Indoor unit capacity index	Refrigerant branch kit
<200	KHRQ22M29H
200≤x<290	
290≤x<390	KHRQ22M64H



INFORMATION

Maximum 8 branches can be connected to a header.

4.3 Preparing electrical wiring

4.3.1 Safety device requirements

The power supply must be protected with the required safety devices, i.e. a main switch, a slow blow fuse on each phase and an earth leakage protector in accordance with the applicable legislation.

Selection and sizing of the wiring should be done in accordance with the applicable legislation based on the information mentioned in the table below.

Model	Minimum circuit ampacity	Recommended fuses
RXYSQ8	18.5 A	25 A
RXYSQ10	22 A	25 A
RXYSQ12	24 A	32 A

For all models:

Phase and frequency: 3N~ 50 Hz

Voltage: 380-415 V

Transmission line section:

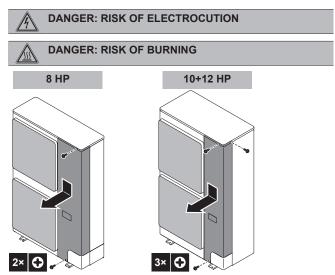
Transmission wiring	Vinyl cords with 0.75 to 1.25 mm² sheath or cables (2-core wires)
Maximum wiring length	300 m
(= distance between outdoor and furthest indoor unit)	
Total wiring length	600 m
(= distance between outdoor and all indoors)	

If the total transmission wiring exceeds these limits, it may result in communication error.

5 Installation

5.1 Opening the units

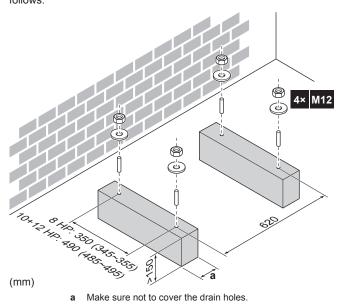
5.1.1 To open the outdoor unit



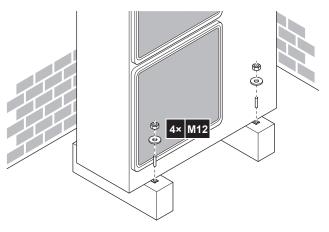
5.2 Mounting the outdoor unit

5.2.1 To provide the installation structure

Prepare 4 sets of anchor bolts, nuts and washers (field supply) as follows:



5.2.2 To install the outdoor unit



5.2.3 To provide drainage

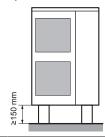
- Make sure that condensation water can be evacuated properly.
- Install the unit on a base to make sure that there is proper drainage in order to avoid ice accumulation.
- Prepare a water drainage channel around the foundation to drain waste water away from the unit.
- Avoid drain water flowing over the footpath, so that it does NOT become slippery in case of ambient freezing temperatures.
- If you install the unit on a frame, install a waterproof plate within 150 mm of the bottom side of the unit in order to prevent water from getting into the unit and to avoid drain water dripping (see the following figure).





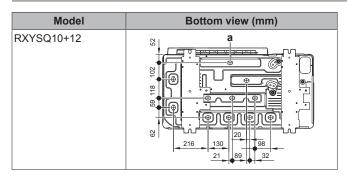
NOTICE

If drain holes of the outdoor unit are covered by a mounting base or by floor surface, raise the unit to provide a free space of more than 150 mm under the outdoor unit.



Drain holes (dimensions in mm)

Model	Bottom view (mm)
RXYSQ8	47 395 191

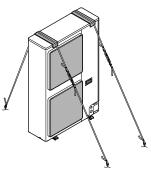


a Drain holes

5.2.4 To prevent the outdoor unit from falling over

In case the unit is installed in places where strong wind can tilt the unit, take following measure:

- 1 Prepare 2 cables as indicated in the following illustration (field supply).
- 2 Place the 2 cables over the outdoor unit.
- 3 Insert a rubber sheet between the cables and the outdoor unit to prevent the cables from scratching the paint (field supply).
- 4 Attach the ends of the cables and tighten them.



5.3 Connecting the refrigerant piping



DANGER: RISK OF BURNING

5.3.1 Using the stop valve and service port

To handle the stop valve

- Make sure to keep all stop valves open during operation.
- The stop valve is factory closed.

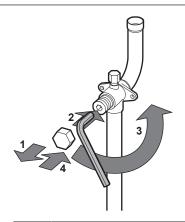
To open the stop valve

- 1 Remove the stop valve cover.
- 2 Insert a hexagon wrench into the stop valve and turn the stop valve counterclockwise.
- **3** When the stop valve cannot be turned any further, stop turning.

Result: The valve is now open.

To fully open the Ø19.1 mm~Ø25.4 mm stop valve, turn the hexagonal wrench until a torque between 27 and 33 N•m is achieved.

Inadequate torque may cause leakage of refrigerant and breakage of the stop valve cap.





NOTICE

Pay attention that mentioned torque range is applicable for opening Ø19.1~Ø25.4 mm stop valves only.

To close the stop valve

- 1 Remove the stop valve cover.
- 2 Insert a hexagon wrench into the stop valve and turn the stop valve clockwise.
- 3 When the stop valve cannot be turned any further, stop turning.

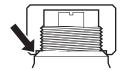
Result: The valve is now closed.

Closing direction:



To handle the stop valve cover

- The stop valve cover is sealed where indicated by the arrow. Do NOT damage it.
- After handling the stop valve, tighten the stop valve cover securely, and check for refrigerant leaks. For the tightening torque, refer to the table below.



To handle the service port

- Always use a charge hose equipped with a valve depressor pin, since the service port is a Schrader type valve.
- After handling the service port, make sure to tighten the service port cover securely. For the tightening torque, refer to the table below.
- Check for refrigerant leaks after tightening the service port cover.

Tightening torques

Stop valve	Tightening torque N•m (turn clockwise to close)			
size (mm)	Shaft			
	Valve body	Hexagonal wrench	Cap (valve lid)	Service port
Ø9.5	5.4~6.6	4 mm	13.5~16.5	11.5~13.9
Ø12.7	8.1~9.9		18.0~22.0	
Ø19.1	27.0~33.0	8 mm	22.5~27.5	
Ø25.4				

5.3.2 To remove the pinched pipes



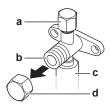
WARNING

Any gas or oil remaining inside the stop valve may blow off the pinched piping.

Failure to observe the instructions in procedure below properly may result in property damage or personal injury, which may be serious depending on the circumstances.

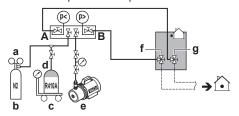
Use the following procedure to remove the pinched piping:

Remove the valve cover and make sure that the stop valves are fully closed.





- Service port and service port cover
- b Stop valve
- Field piping connection
- Stop valve cover
- Connect the vacuuming/recovery unit through a manifold to the service port of all stop valves.



- Pressure reducing valve
- b Nitrogen
- Weighing scales
- Refrigerant R410A tank (siphon system)
- Vacuum pump
- Liquid line stop valve
- Gas line stop valve
- Valve A Valve B
- 3 Recover gas and oil from the pinched piping by using a recovery unit.



CAUTION

Do not vent gases into the atmosphere.

- When all gas and oil is recovered from the pinched piping, disconnect the charge hose and close the service ports
- Cut off the lower part of the gas and liquid stop valve pipes along the black line. Use an appropriate tool (e.g. a pipe cutter, a pair of nippers).





WARNING



Never remove the pinched piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the pinched piping.

6 Wait until all oil is dripped out before continuing with the connection of the field piping in case the recovery was not

5.3.3 To connect the refrigerant piping to the outdoor unit



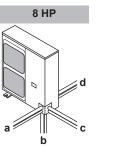
NOTICE

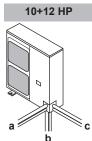
Be sure that the field installed piping does not touch other pipes, the bottom panel or side panel. Especially for the bottom and side connection, be sure to protect the piping with suitable insulation, to prevent it from coming into contact with the casing.

- 1 Do the following:
 - Remove the service cover. See "5.1.1 To open the outdoor unit" on page 10.
 - Remove the piping intake plate (a) with screw (b).

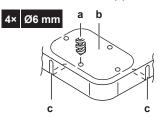


Choose a piping route (a, b, c or d).

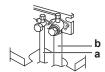




- 3 If you have chosen the downwards piping route:
 - Drill (a, 4×) and remove the knockout hole (b).
 - · Cut out the slits (c) with a metal saw.



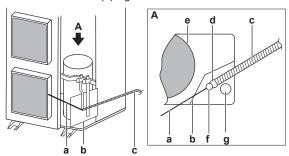
- 4 Do the following:
 - Connect the liquid pipe (a) to the liquid stop valve. (brazing)
 - Connect the gas pipe (b) to the gas stop valve. (brazing)



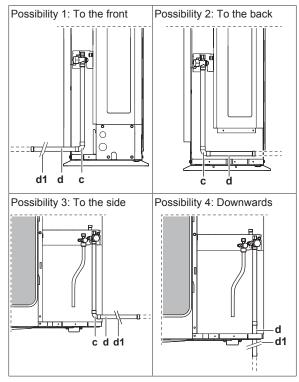


NOTICE

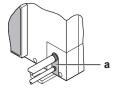
When brazing: First braze the liquid side piping, then the gas side piping. Enter the electrode from the front of the unit and the welding torch from the right side to braze with the flames facing outside and avoid the compressor sound insulation and other piping.



- a Electrode
- **b** Burning-resistant plate
- c Welding torch
- d Flames
- e Compressor sound insulation
- f Liquid side piping
- g Gas side piping
- Connect the gas piping accessories (c, d), and cut them to the required length (d1).



- 5 Reattach the service cover and the piping intake plate.
- **6** Seal all gaps (example: a) to prevent snow and small animals from entering the system.





WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.

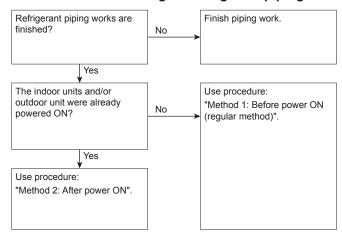


NOTICE

Make sure to open the stop valves after installing the refrigerant piping and performing vacuum drying. Running the system with the stop valves closed may break the compressor.

5.4 Checking the refrigerant piping

5.4.1 About checking the refrigerant piping



It is very important that all refrigerant piping work is done before the units (outdoor or indoor) are powered on.

When the units are powered on, the expansion valves will initialise. This means that they will close. Leak test and vacuum drying of field piping and indoor units is impossible when this happens.

Therefore, there will be explained 2 methods for initial installation, leak test and vacuum drying.

Method 1: Before power ON

If the system has not yet been powered on, no special action is required to perform the leak test and the vacuum drying.

Method 2: After power ON

If the system has already been powered on, activate setting [2-21] (refer to "6.1.4 To access mode 1 or 2" on page 20). This setting will open field expansion valves to guarantee a R410A piping pathway and make it possible to perform the leak test and the vacuum drying.



NOTICE

Make sure that all indoor units connected to the outdoor unit are powered on.



NOTICE

Wait until the outdoor unit has finished the initialisation to apply setting [2-21].

Leak test and vacuum drying

Checking the refrigerant piping involves:

- Checking for any leakages in the refrigerant piping.
- Performing vacuum drying to remove all moisture, air or nitrogen in the refrigerant piping.

5 Installation

If there is a possibility of moisture being present in the refrigerant piping (for example, water may have entered the piping), first carry out the vacuum drying procedure below until all moisture has been removed.

All piping inside the unit has been factory tested for leaks.

Only field installed refrigerant piping needs to be checked. Therefore, make sure that all the outdoor unit stop valves are firmly closed before performing leak test or vacuum drying.



NOTICE

Make sure that all (field supplied) field piping valves are OPEN (not outdoor unit stop valves!) before you start leak test and vacuuming.

For more information on the state of the valves, refer to "5.4.3 Checking refrigerant piping: Setup" on page 14.

5.4.2 Checking refrigerant piping: General guidelines

Connect the vacuum pump through a manifold to the service port of all stop valves to increase efficiency (refer to "5.4.3 Checking refrigerant piping: Setup" on page 14).



NOTICE

Use a 2-stage vacuum pump with a non-return valve or a solenoid valve that can evacuate to a gauge pressure of –100.7 kPa (–1.007 bar)(5 Torr absolute).



NOTICE

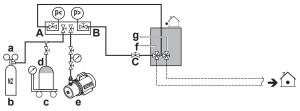
Make sure the pump oil does not flow oppositely into the system while the pump is not working.



NOTICE

Do not purge the air with refrigerants. Use a vacuum pump to evacuate the installation.

5.4.3 Checking refrigerant piping: Setup



- a Pressure reducing valve
- **b** Nitrogen
- Weighing scales
- d Refrigerant R410A tank (siphon system)
- e Vacuum pump
- f Liquid line stop valve
- g Gas line stop valve
- A Valve A
 B Valve B
- C Valve C

Valve	State of valve
Valve A	Open
Valve B	Open
Valve C	Open
Liquid line stop valve	Close
Gas line stop valve	Close



NOTICE

The connections to the indoor units and all indoor units should also be leak and vacuum tested. Keep any possible (field supplied) field piping valves open as well.

Refer to the indoor unit installation manual for more details. Leak test and vacuum drying should be done before the power supply is set to the unit. If not, see also the flow chart earlier described in this chapter (see "5.4.1 About checking the refrigerant piping" on page 13).

5.4.4 To perform a leak test

The leak test must satisfy the specifications of EN378-2.

To check for leaks: Vacuum leak test

- 1 Evacuate the system from the liquid and gas piping to -100.7 kPa (-1.007 bar)(5 Torr absolute) for more than 2 hours.
- 2 Once reached, turn off the vacuum pump and check that the pressure does not rise for at least 1 minute.
- 3 Should the pressure rise, the system may either contain moisture (see vacuum drying below) or have leaks.

To check for leaks: Pressure leak test

- 1 Break the vacuum by pressurising with nitrogen gas to a minimum gauge pressure of 0.2 MPa (2 bar). Never set the gauge pressure higher than the maximum operation pressure of the unit, i.e. 4.0 MPa (40 bar).
- 2 Test for leaks by applying a bubble test solution to all piping connections.
- 3 Discharge all nitrogen gas.



NOTICE

Make sure to use a recommended bubble test solution from your wholesaler. Do not use soap water, which may cause cracking of flare nuts (soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold), and/or lead to corrosion of flared joints (soap water may contain ammonia which causes a corrosive effect between the brass flare nut and the copper flare).

5.4.5 To perform vacuum drying

To remove all moisture from the system, proceed as follows:

- 1 Evacuate the system for at least 2 hours to a target vacuum of -100.7 kPa (-1.007 bar)(5 Torr absolute).
- 2 Check that, with the vacuum pump turned off, the target vacuum is maintained for at least 1 hour.
- 3 Should you fail to reach the target vacuum within 2 hours or maintain the vacuum for 1 hour, the system may contain too much moisture. In that case, break the vacuum by pressurising with nitrogen gas to a gauge pressure of 0.05 MPa (0.5 bar) and repeat steps 1 to 3 until all moisture has been removed.
- 4 Depending on whether you want to immediately charge refrigerant through the refrigerant charge port or first pre-charge a portion of refrigerant through the liquid line, either open the outdoor unit stop valves, or keep them closed. See "5.6.3 To charge refrigerant" on page 15 for more information.

5.5 To insulate the refrigerant piping

After finishing the leak test and vacuum drying, the piping must be insulated. Take into account the following points:

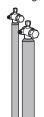
- Make sure to insulate the connection piping and refrigerant branch kits entirely.
- Be sure to insulate the liquid and gas piping (for all units).

- Use heat resistant polyethylene foam which can withstand a temperature of 70°C for liquid piping and polyethylene foam which can withstand a temperature of 120°C for gas piping.
- Reinforce the insulation on the refrigerant piping according to the installation environment.

Ambient temperature	Humidity	Minimum thickness
≤30°C	75% to 80% RH	15 mm
>30°C	≥80% RH	20 mm

Condensation might form on the surface of the insulation.

 If there is a possibility that condensation on the stop valve might drip down into the indoor unit through gaps in the insulation and piping because the outdoor unit is located higher than the indoor unit, this must be prevented by sealing up the connections. See below figure.





- a Insulation material
- b Caulking etc.

5.6 Charging refrigerant

5.6.1 Precautions when charging refrigerant



WARNING

- Only use R410A as refrigerant. Other substances may cause explosions and accidents.
- R410A contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 2087.5. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, always use protective gloves and safety glasses.



NOTICE

If the power of some units is turned off, the charging procedure cannot be finished properly.



NOTICE

Be sure to turn on the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.



NOTICE

If operation is performed within 12 minutes after the indoor and outdoor units are turned on, the compressor will not operate before the communication is established in a correct way between outdoor unit(s) and indoor units.



NOTICE

Before starting charging procedures:

- In case of RXYSQ8: Check if the 7-LEDs display is as normal (see "6.1.4 To access mode 1 or 2" on page 20), and there is no malfunction code on the user interface of the indoor unit. If a malfunction code is present, see "8.1 Solving problems based on error codes" on page 28.
- In case of RXYSQ10+12: Check if the 7-segment display indication of the outdoor unit A1P PCB is as normal (see "6.1.4 To access mode 1 or 2" on page 20). If a malfunction code is present, see "8.1 Solving problems based on error codes" on page 28.



NOTICE

Make sure all connected indoor units are recognised (in case of RXYSQ8: setting [1-5]; in case of RXYSQ10+12: setting [1-10]).



NOTICE

Close the front panel before any refrigerant charge operation is executed. Without the front panel attached the unit cannot judge correctly whether it is operating properly or not.



NOTICE

In case of maintenance and the system (outdoor unit+field piping+indoor units) does not contain any refrigerant any more (e.g., after refrigerant reclaim operation), the unit has to be charged with its original amount of refrigerant (refer to the nameplate on the unit) and the determined additional refrigerant amount.

5.6.2 To determine the additional refrigerant amount



INFORMATION

For final charge adjustment in a test laboratory, contact your dealer.

Formula:

R=[(X_1 ר15.9)×0.18+(X_2 ר12.7)×0.12+(X_3 ר9.5)×0.059+(X_4 ר6.4)×0.022]

- R Additional refrigerant to be charged [in kg and rounded off to 1 decimal place]
- X_{1...4} Total length [m] of liquid piping size at Øa

Metric piping. When using metric piping, replace the weight factors in the formula by the ones from the following table:

Inch piping		Metric piping	
Piping	Weight factor	Piping	Weight factor
Ø6.4 mm	0.022	Ø6 mm	0.018
Ø9.5 mm	0.059	Ø10 mm	0.065
Ø12.7 mm	0.12	Ø12 mm	0.097
Ø15.9 mm	0.18	Ø15 mm	0.16

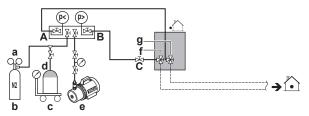
5.6.3 To charge refrigerant

To speed up the refrigerant charging process, it is in case of larger systems recommended to first pre-charge a portion of refrigerant through the liquid line before proceeding with the manual charging. It can be skipped, but charging will take longer then.

Pre-charging refrigerant

Pre-charging can be done without compressor operation, by connecting the refrigerant bottle to the service port of the liquid stop valve.

1 Connect as shown. Make sure that all outdoor unit stop valves, as well as valve A are closed.



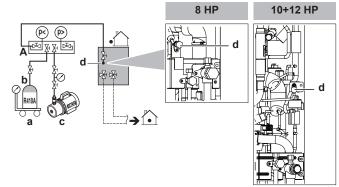
- a Pressure reducing valve
- **b** Nitrogen
- c Weighing scales
- d Refrigerant R410A tank (siphon system)
- e Vacuum pump
- f Liquid line stop valve
- g Gas line stop valve
- A Valve A
- B Valve B
- C Valve C
- 2 Open valves C and B.
- 3 Pre-charge refrigerant until the determined additional refrigerant amount is reached or pre-charging is not possible anymore, and then close valves C and B.
- 4 Do one of the following:

If	Then
The determined additional refrigerant amount is reached	Disconnect the manifold from the liquid line.
	You do not have to perform the "Charging refrigerant (in manual additional refrigerant charge mode)" instructions.
Too much refrigerant is	Recover refrigerant.
charged	Disconnect the manifold from the liquid line.
	You do not have to perform the "Charging refrigerant (in manual additional refrigerant charge mode)" instructions.
The determined additional refrigerant amount is not	Disconnect the manifold from the liquid line.
reached yet	Continue with the "Charging refrigerant (in manual additional refrigerant charge mode)" instructions.

Charging refrigerant (in manual additional refrigerant charge mode)

The remaining additional refrigerant charge can be charged by operating the outdoor unit by means of the manual additional refrigerant charge mode.

5 Connect as shown. Make sure valve A is closed.



- a Weighing scales
- **b** Refrigerant R410A tank (siphon system)
- c Vacuum pump
- d Refrigerant charge port
- A Valve A



NOTICE

The refrigerant charging port is connected to the piping inside the unit. The unit's internal piping is already factory charged with refrigerant, so be careful when connecting the charge hose.

- 6 Open all outdoor unit stop valves. At this point, valve A must remain closed!
- 7 Take all the precautions mentioned in "6 Configuration" on page 19 and "7 Commissioning" on page 26 into account.
- 8 Turn on the power of the indoor units and outdoor unit.
- 9 Activate setting [2-20] to start the manual additional refrigerant charge mode. For details, see "6.1.8 Mode 2: Field settings" on page 23.

Result: The unit will start operation.



INFORMATION

The manual refrigerant charge operation will automatically stop within 30 minutes. If charging is not completed after 30 minutes, perform the additional refrigerant charging operation again.



INFORMATION

- When a malfunction is detected during the procedure (e.g., in case of closed stop valve), a malfunction code will be displayed. In that case, refer to "5.6.4 Error codes when charging refrigerant" on page 17 and solve the malfunction accordingly. Resetting the malfunction can be done by pushing BS3. You can restart the "Charging" instructions.
- Aborting the manual refrigerant charge is possible by pushing BS3. The unit will stop and return to idle condition.
- 10 Open valve A.
- **11** Charge refrigerant until the remaining determined additional refrigerant amount is added, and then close valve A.
- 12 Press BS3 to stop the manual additional refrigerant charge mode.



NOTICE

Make sure to open all stop valves after (pre-) charging the refrigerant.

Operating with the stop valves closed will damage the compressor.



NOTICE

After adding the refrigerant, do not forget to close the lid of the refrigerant charging port. The tightening torque for the lid is 11.5 to 13.9 N·m.

5.6.4 Error codes when charging refrigerant



INFORMATION

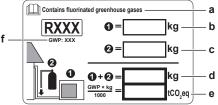
If a malfunction occurs:

- In case of RXYSQ8: The error code is displayed on the user interface of the indoor unit.
- In case of RXYSQ10+12: The error code is displayed on the outdoor unit's 7-segments display and on the user interface of the indoor unit.

If a malfunction occurs, close valve A immediately. Confirm the malfunction code and take corresponding action, "8.1 Solving problems based on error codes" on page 28.

5.6.5 To fix the fluorinated greenhouse gases

1 Fill in the label as follows:



- If a multilingual fluorinated greenhouse gases label is delivered with the unit (see accessories), peel off the applicable language and stick it on top of ${\bf a}$
- Factory refrigerant charge: see unit name plate Additional refrigerant amount charged
- Total refrigerant charge
- Greenhouse gas emissions of the total refrigerant charge expressed as tonnes CO₂ equivalent
- GWP = Global warming potential



NOTICE

In Europe, the greenhouse gas emissions of the total refrigerant charge in the system (expressed as tonnes CO₂ equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

Formula to calculate the greenhouse gas emissions: GWP value of the refrigerant × Total refrigerant charge [in kg] / 1000

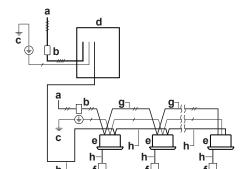
Fix the label on the inside of the outdoor unit. There is a dedicated place for it on the wiring diagram label.

5.7 Connecting the electrical wiring

5.7.1 Field wiring: Overview

Field wiring consists of power supply (always including earth) and indoor-outdoor communication (= transmission) wiring.

Example:



- Field power supply (with earth leakage protector)
- Main switch b
- Earth connection
- Outdoor unit
- Indoor unit
- User interface
- Power supply wiring (sheathed cable) (230 V)
- Transmission wiring (sheathed cable) (16 V) Power supply 3N~ 50 Hz
- Power supply 1~ 50 Hz
- Earth wiring

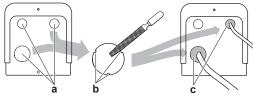
5.7.2 Guidelines when knocking out knockout



NOTICE

Precautions when making knockout holes:

- · Avoid damaging the casing.
- · After making the knockout holes, we recommend you remove the burrs and paint the edges and areas around the edges using repair paint to prevent rusting.
- When passing electrical wiring through the knockout holes, wrap the wiring with protective tape to prevent damage.



- Knockout hole
- Sealant etc.

5.7.3 Guidelines when connecting the electrical wiring

Tightening torques

In case of RXYSQ8:

Wiring	Screw size	Tightening torque (N•m)
Power supply wiring (power supply + shielded ground)	M5	2.2~2.7
Transmission wiring	M3	0.8~0.97

In case of RXYSQ10+12:

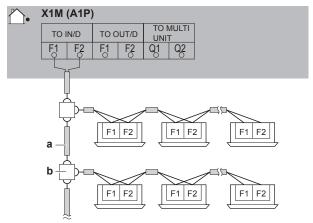
Wiring	Screw size	Tightening torque (N•m)
Power supply wiring (power supply +	M8	5.5~7.3
shielded ground)		
Transmission wiring	M3.5	0.8~0.97

5.7.4 To connect the electrical wiring on the outdoor unit

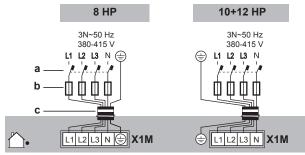


NOTICE

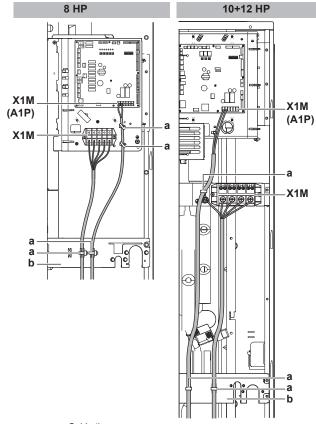
- Follow the wiring diagram (delivered with the unit, located at the inside of the service cover).
- Make sure the electrical wiring does NOT obstruct proper reattachment of the service cover.
- Remove the service cover.
- Connect the transmission wiring as follows:



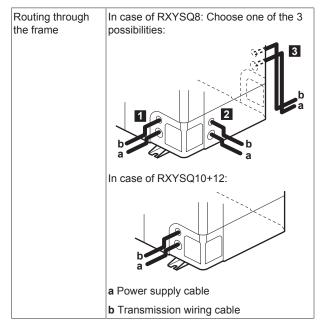
- Use the conductor of sheathed wire (2 wire) (no polarity)
- Terminal board (field supply)
- 3 Connect the power supply as follows:



- Earth leakage circuit breaker
- b Fuse
- Power supply cable
- Fix the cables (power supply and transmission wiring) with cable ties.



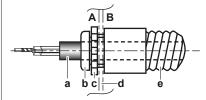
- Cable tie Attachment plate Power supply Transmission wiring h X1M
- X1M (A1P)
- 5 Route the wiring through the frame and connect it to it.



Connecting to the frame

When cables are routed from the unit, a protection sleeve for the conduits (PG insertions) can be inserted at the knockout hole.

When you do not use a wire conduit, protect the wires with vinyl tubes to prevent the edge of the knockout hole from cutting the wires.



A Inside of the outdoor unit

B Outside of the outdoor unit

a Wire

b Bush

c Nut

d Frame

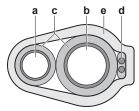
e Hose

- Reattach the service cover.
- Connect an earth leakage circuit breaker and fuse to the power supply line.

5.8 Finishing the outdoor unit installation

5.8.1 To finish the transmission wiring

After installing the transmission wires inside the unit, wrap them along with the on-site refrigerant pipes using finishing tape, as shown in figure below.



- Liquid pipe
- Gas pipe
- Insulator
- Transmission wiring (F1/F2)
- Finishing tape

Configuration



INFORMATION

It is important that all information in this chapter is read sequentially by the installer and that the system is configured as applicable.



DANGER: RISK OF ELECTROCUTION

6.1 Making field settings

6.1.1 About making field settings

To configure the heat pump system, you must give input to the outdoor unit's main PCB (A1P). This involves the following field setting components:

- Push buttons to give input to the PCB
- A display to read feedback from the PCB

Field settings are defined by their mode, setting and value. Example: [2-8]=4.

PC configurator

For VRV IV-S heat pump system it is alternatively possible to make several commissioning field settings through a personal computer interface (for this, option EKPCCAB is required). The installer can prepare the configuration (off-site) on PC and afterwards upload the configuration to the system.

See also: "6.1.9 To connect the PC configurator to the outdoor unit" on page 26.

Mode 1 and 2

Mode	Description
Mode 1	Mode 1 can be used to monitor the current
(monitoring settings)	situation of the outdoor unit. Some field setting contents can be monitored as well.
Mode 2	Mode 2 is used to change the field settings of
(field settings)	the system. Consulting the current field setting value and changing the current field setting value is possible.
	In general, normal operation can be resumed without special intervention after changing field settings.
	Some field settings are used for special operation (e.g., 1 time operation, recovery/ vacuuming setting, manual adding refrigerant setting, etc.). In such a case, it is required to abort the special operation before normal operation can restart. It will be indicated in below explanations.

6.1.2 To access the field setting components

See "5.1.1 To open the outdoor unit" on page 10.

6.1.3 Field setting components



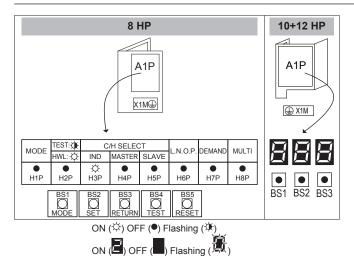
NOTICE

The DIP switches (DS1 and/or DS2 on A1P) are not used. Do NOT change the factory setting.

The components to make field settings differ depending on the model.

Model	Field setting components	
RXYSQ8	Push buttons (BS1~BS5)	
	7-LEDs display (H1P~H7P)	
	H8P: LED for indication during initialisation	
RXYSQ10+12	Push buttons (BS1~BS3)	
	■ 7-segments display (

6 Configuration



Push buttons

Use the push buttons to make the field settings. Operate the push buttons with an insulated stick (such as a closed ball-point pen) to avoid touching of live parts.



The push buttons differ depending on the model.

Model	Push buttons
RXYSQ8	BS1: MODE: For changing the set mode
	BS2: SET: For field setting
	BS3: RETURN: For field setting
	BS4: TEST: For test operation
	BS5: RESET: For resetting the address when the wiring is changed or when an additional indoor unit is installed
RXYSQ10+12	BS1: MODE: For changing the set mode
	BS2: SET: For field setting
	BS3: RETURN: For field setting

Display

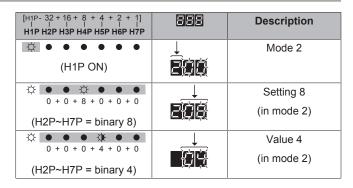
The display gives feedback about the field settings, which are defined as [Mode-Setting]=Value.

The display differs depending on the model.

Model	Display
RXYSQ8	7-LEDs display
	H1P: Shows the mode
	H2P~H7P: Shows the settings and values, represented in binary code
	H8P: NOT used for field settings, but used during initialisation
RXYSQ10+12	7-segments display (

Example:

[H1P- 32 + 16 + 8 + 4 + 2 + 1] 	888	Description
		Default situation
(H1P OFF)		
₩ • ☆ • • •	<u> </u>	Mode 1
(H1P flashing)		



6.1.4 To access mode 1 or 2

After the units are turned ON, the display goes to its default situation. From there, you can access mode 1 and mode 2.

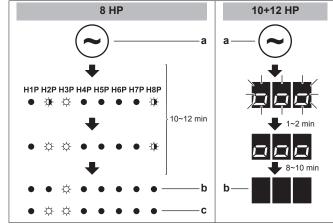
Initialisation: default situation



NOTICE

Be sure to turn on the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

Turn on the power supply of the outdoor unit and all indoor units. When the communication between indoor units and outdoor unit is established and normal, the display indication state will be as below (default situation when shipped from factory).

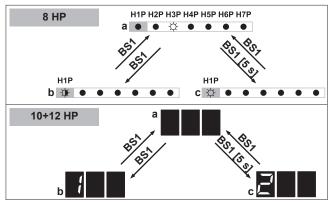


- a Power ON
- **b** Default situation
- c LED indication when there is a malfunction

If the default situation is not displayed after 10~12 minutes, check the malfunction code on the indoor unit user interface (and in case of RXYSQ10+12 on the outdoor unit 7-segment display). Solve the malfunction code accordingly. First, check the communication wiring.

Switching between modes

Use BS1 to switch between the default situation, mode 1 and mode 2.



- Default situation (H1P OFF) Mode 1 (H1P flashing) Mode 2 (H1P ON)
- b
- BS1 Press BS1.
- BS1 [5 s] Press BS1 for at least 5 s.



INFORMATION

If you get confused in the middle of the process, press BS1 to return to the default situation.

6.1.5 To use mode 1

In mode 1 (and in default situation) you can read out some information. How to do this differs depending on the model.

Example: 7-LEDs display - Default situation

(in case of RXYSQ8)

You can read out the status of low noise operation as follows:

#	Action	Button/display
1	Make sure the LEDs are showing the default situation.	H1P H2P H3P H4P H5P H6P H7P
		(H1P OFF)
2	Check the status of LED H6P.	● ♦ ♦ ● ● H6P OFF: Unit is currently not operating under low noise restrictions.
		● ❖ ● ❖ ● ★ ● ★ ● H6P ON: Unit is currently operating under low noise restrictions.

Example: 7-LEDs display - Mode 1

(in case of RXYSQ8)

You can read out setting [1-5] (= the total number of connected indoor units) as follows:

#	Action	Button/display
1	Start from the default situation.	H1P H2P H3P H4P H5P H6P H7P
2	Select mode 1.	BS1 [1×]
3	Select setting 5. ("X×" depends on the setting that you want to select.)	# ■ ● □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
4	Display the value of setting 5. (there are 8 indoor units connected)	# ■ ● # ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■
5	Quit mode 1.	BS1 [1×]

Example: 7-segments display - Mode 1

(in case of RXYSQ10+12)

You can read out setting [1-10] (= the total number of connected indoor units) as follows:

#	Action	Button/display
1	Start from the default situation.	
2	Select mode 1.	↓BS1 [1×]

#	Action	Button/display
3	Select setting 10.	↓BS2 [X×]
	("X×" depends on the setting that you want to select.)	
4	Display the value of setting 10. (there are 8 indoor units connected)	↓BS3 [1×]
5	Quit mode 1.	↓BS1 [1×]

6.1.6 To use mode 2

In mode 2 you can make field settings to configure the system. How to do this differs slightly depending on the model.

Example: 7-LEDs display - Mode 2

(in case of RXYSQ8)

You can change the value of setting [2-8] (= Te target temperature during cooling operation) to 4 (= 8°C) as follows:

#	Action	Button/display
1	Start from the default situation.	H1P H2P H3P H4P H5P H6P H7P
2	Select mode 2.	BS1 [5 s]
3	Select setting 8. ("X×" depends on the setting that you want to select.)	□ BS2 [X×] □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
4	Select value 4 (= 8°C). a: Display the current value. b: Change to 4. ("X×" depends on the current value, and the value that you want to select.) c: Enter the value in the system. d: Confirm. The system starts operating according to the setting.	a BS3 [1×] b BS2 [X×] c BS3 [1×] d BS3 [1×]
5	Quit mode 2.	BS1 [1×]

Example: 7-segments display - Mode 2

(in case of RXYSQ10+12)

You can change the value of setting [2-8] (= T_e target temperature during cooling operation) to 4 (= 8°C) as follows:

#	Action	Button/display
1	Start from the default situation.	
2	Select mode 2.	[BS1 [5 s]
3	Select setting 8. ("X×" depends on the setting that you want to select.)	ĮBS2 [X×]

6 Configuration

#	Action	Button/display
4	Select value 4 (= 8°C).	a BS3 [1×]
	a: Display the current value.	
	b: Change to 4. ("X×" depends on the current value, and the value that you want to select.)	b BS2 [X×] c BS3 [1×] d BS3 [1×]
	c : Enter the value in the system.	
	d: Confirm. The system starts operating according to the setting.	
5	Quit mode 2.	↓BS1 [1×]

6.1.7 Mode 1 (and default situation): Monitoring settings

In mode 1 (and in default situation) you can read out some information. What you can read out differs depending on the model.

7-LEDs display - Default situation (H1P OFF)

(in case of RXYSQ8)

You can read out the following information:

	Value / Description					
H6P	Shows	the status of low noise operation.				
	OFF ● ◆ ❖ ● ● ●					
		Unit is currently not operating under low noise restrictions.				
	ON	● ♦ ♦ ● ♦ ♦				
		Unit is currently operating under low noise restrictions.				
	Low noise operation reduces the sound generated by the unit compared to nominal operating conditions.					
Low noise operation can be set in mode 2. There as methods to activate low noise operation of the outdownstem.						
	 The first method is to enable an automatic low noise operation during night time by field setting. The unit will operate at the selected low noise level during the selected time frames. 					
	base	second method is to enable low noise operation and on an external input. For this operation an optional ssory is required.				

	Value / Description			
H7P	Shows the status of power consumption limitation operation.			
	OFF ● ◆ ☆ ● ● ●			
	Unit is currently not operating under power consumption limitations.			
	ON • • ☆ • • • ☆			
	Unit is currently operating under power consumption limitation.			
	Power consumption limitation reduces the power consumption of the unit compared to nominal operating conditions.			
	Power consumption limitation can be set in mode 2. There are two methods to activate power consumption limitation of the outdoor unit system.			
	The first method is to enable a forced power consumption limitation by field setting. The unit will always operate at the selected power consumption limitation.			
	The second method is to enable power consumption limitation based on an external input. For this operation an optional accessory is required.			

7-LEDs display - Mode 1 (H1P flashing)

(in case of RXYSQ8)

You can read out the following information:

Setting (H1P H2P H3P H4P H5P H6P H7P)	Value / Description
[1-5] * • • • • • • • • • • • • • • • • • •	It can be convenient to check if the total number of indoor units which are installed match the total number of indoor units which are recognised by the system. In case there is a mismatch, it is advised to check the communication wiring path between outdoor and indoor units (F1/F2 communication line).
[1-14] Shows the latest malfunction code. [1-15] □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	When the latest malfunction codes were reset by accident on an indoor unit user interface, they can be checked again through this monitoring settings.
Shows the 2nd last malfunction code.	For the content or reason behind the malfunction code see
[1-16] * • • • • • • Shows the 3rd last malfunction code.	"8.1 Solving problems based on error codes" on page 28, where most relevant malfunction codes are explained. Detailed information about malfunction codes can be consulted in the service manual of this unit.
	To obtain more detailed information about the malfunction code, press BS2 up to 3 times.

7-segments display - Mode 1

(in case of RXYSQ10+12)

You can read out the following information:

Setting		Value / Description			
[1-1] Shows the status	0	Unit is currently not operating under low noise restrictions.			
of low noise operation.	1	Unit is currently operating under low noise restrictions.			
	Low noise operation reduces the sound generated by the unit compared to nominal operating conditions.				
	Low noise operation can be set in mode 2. There are two methods to activate low noise operation of the outdoor unit system.				
	 The first method is to enable an automatic low noise operation during night time by field setting. The unit will operate at the selected low noise level during the selected time frames. 				
	 The second method is to enable low noise operation based on an external input. For this operation an optional accessory is required. 				
[1-2] Shows the status	0	Unit is currently not operating under power consumption limitations.			
of power consumption	1	Unit is currently operating under power consumption limitation.			
limitation operation.	Power consumption limitation reduces the power consumption of the unit compared to nominal operating conditions.				
	Power consumption limitation can be set in mode 2. There are two methods to activate power consumption limitation of the outdoor unit system.				
	 The first method is to enable a forced power consumption limitation by field setting. The unit will always operate at the selected power consumption limitation. 				
	 The second method is to enable power consumption limitation based on an external input. For this operation an optional accessory is required. 				

Setting	Value / Description
[1-5] Shows the current T _e target parameter position.	For more information, see setting [2-8].
[1-6] Shows the current T _c target parameter position.	For more information, see setting [2-9].
[1-10] Shows the total number of connected indoor units.	It can be convenient to check if the total number of indoor units which are installed match the total number of indoor units which are recognised by the system. In case there is a mismatch, it is advised to check the communication wiring path between outdoor and indoor units (F1/F2 communication line).
[1-17] Shows the latest malfunction code.	When the latest malfunction codes were reset by accident on an indoor unit user interface, they can be checked again through this monitoring settings.
[1-18] Shows the 2nd last malfunction code.	For the content or reason behind the malfunction code see "8.1 Solving problems based on error codes" on page 28, where most relevant malfunction codes are explained. Detailed
[1-19] Shows the 3rd last malfunction code.	information about malfunction codes can be consulted in the service manual of this unit.
[1-40] Shows the current cooling comfort setting.	For more information, see setting [2-81].
[1-41] Shows the current heating comfort setting.	For more information, see setting [2-82].

6.1.8 Mode 2: Field settings

In mode 2 you can make field settings to configure the system. The settings differ slightly depending on the model.

- H1P H2P H3P H4P H5P H6P H7P: When using the 7-LEDs display (RXYSQ8) (the LEDs give a binary representation of the setting/value number)

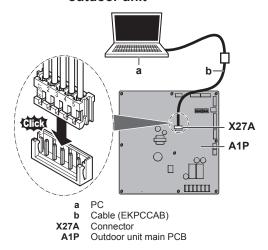
Setting			Value
H1P H2P H3P H4P H5P H6P H7P (= binary)	888	H1P H2P H3P H4P H5P H6P H7P	Description
[2-8] 🌣 • • 🜣 • • •	0 (default)	☼ ● ● ● ● 鎌 鎌	Auto
T _e target temperature during cooling operation.		(= binary 3) (default)	
	2	☆ • • • • • •	6°C
	4		8°C
	5		9°C
	6	☆ ● ● ● ᆥ ᆥ ●	10°C
	7	☆ • • • * *	11°C
[2-9] 🌣 • • 💠 • • 🌣	0 (default)		Auto
T _c target temperature during heating operation.		(= binary 1) (default)	
	3	☼ • • • ᆥ • •	43°C
		(= binary 4)	
	6	☆ • • • • • •	46°C
		(= binary 2)	

6 Configuration

Setting			Value	
· ·	888	H1P H2P H3P H4P H5P H6P H7P		
[2-12]	0 (default)	☆ • • • • ₩		eactivated.
Enable the low noise function and/or power	(uelault)	(= binary 1) (default)		eactivateu.
consumption limitation via external control adaptor	1	(= binary 1) (default)		Activated.
(DTA104A61/62).	'	(= binary 2)	,	notivated.
If the system needs to be running under low noise		(= billary 2)		
operation or under power consumption limitation conditions when an external signal is sent to the unit,				
this setting should be changed. This setting will only be				
effective when the optional external control adaptor (DTA104A61/62) is installed in the indoor unit.				
[2-18] ☆ • ☆ • • ☆ •	0 (default)	☆ • • • • •	De	eactivated.
Fan high static pressure setting.	,	(= binary 1) (default)		
In order to increase the static pressure the outdoor unit	1	☆ • • • ★ •	ļ.	Activated.
fan is delivering, this setting should be activated. For		(= binary 2)		
details about this setting, see technical specifications. [2-20] 🌣 • • • • •	0 (1 5 10)			e
	0 (default)		De	eactivated.
Manual additional refrigerant charge.	1	(= binary 1) (default)		Activated.
In order to add the additional refrigerant charge amount in a manual way (without automatic refrigerant	ı			
charging functionality), following setting should be		(= binary 2)		additional refrigerant when the required additional
applied.			refrigerant amount i	is charged), push BS3. If
				ot aborted by pushing BS3, operation after 30 minutes.
			If 30 minutes was n	ot sufficient to add the
				amount, the function can be ging the field setting again.
[2-21] 🌣 • 🌣 • 🌣 • 🌣	0 (default)	☆ • • • • •	-	eactivated.
Refrigerant recovery/vacuuming mode.	((())	(= binary 1) (default)		
In order to achieve a free pathway to reclaim	1	☆ • • • ★ •	ļ.	Activated.
refrigerant out of the system or to remove residual		(= binary 2)	To stop the refrigera	ant recovery/vacuuming
substances or to vacuum the system it is necessary to apply a setting which will open required valves in the				case of RXYSQ8) or BS3
refrigerant circuit so the reclaim of refrigerant or				10+12). If it is not pushed, ain in refrigerant recovery/
vacuuming process can be done properly.			vacuuming mode.	
[2-22] 🌣 • 🌣 • 🌣 •	0 (default)	☆ • • • • •	D	eactivated
Automatic low noise setting and level during night time.		(default)		
By changing this setting, you activate the automatic	1	* • • • • *	Level 1	Level 3 <level 1<="" 2<level="" td=""></level>
low noise operation function of the unit and define the level of operation. Depending on the chosen level, the	2		Level 2	
noise level will be lowered. The start and stop	3		Level 3	
moments for this function are defined under setting [2-26] and [2-27].				
[2-25]	1	☆ • • • • •	Level 1	Level 3 <level 1<="" 2<level="" td=""></level>
Low noise operation level via the external control	2 (default)	☆ • • • • • •	Level 2	
adaptor.		(default)		
If the system needs to be running under low noise	3	☼ ● ● ● 鎌 ● ●	Level 3	
operation conditions when an external signal is sent to the unit, this setting defines the level of low noise that		(= binary 4)		
will be applied.				
This setting will only be effective when the optional				
external control adaptor (DTA104A61/62) is installed and the setting [2-12] was activated.				
[2-26]	1	☆ • • • • •		20h00
Low noise operation start time.	2 (default)			22h00
This setting is used in conjunction with setting [2-22].		(default)		
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3	☆ • • • ☆ • •		24h00
		(= binary 4)		
		· · · · · · · · · · · · · · · · · · ·	1	

Setting	Value		
· ·	888	H1P H2P H3P H4P H5P H6P H7P	Description
[2-27] ☆ • ☆ ☆ • ☆ ☆			
	2		6h00
Low noise operation stop time.			7h00
This setting is used in conjunction with setting [2-22].	3 (default)		8h00
[2-30] ☆ ◆ <i>☆ ☆ ☆ ☆</i> ●	4	(= binary 4) (default)	000/
	2	X 0 0 0 0 X	60%
Power consumption limitation level (step 1) via the external control adaptor (DTA104A61/62).		<u> </u>	65% 70%
If the system needs to be running under power	3 (default)		70%
consumption limitation conditions when an external		(= binary 2) (default)	750/
signal is sent to the unit, this setting defines the level	4	<u> </u>	75%
power consumption limitation that will be applied for step 1. The level is according to the table.	5		80%
step 1. The level is according to the table.		(= binary 4)	059/
	6	_	85%
	7	_	90%
	8	_	95%
[2-31] 🌣 🔸 🌣 🌣 🌣	_	☆ • • • • •	30%
Power consumption limitation level (step 2) via the external control adaptor (DTA104A61/62).		(= binary 1)	
	1 (default)	☆ • • • • • •	40%
If the system needs to be running under power consumption limitation conditions when an external		(= binary 2) (default)	
signal is sent to the unit, this setting defines the level	2	❖●●◆鉢●●	50%
power consumption limitation that will be applied for		(= binary 4)	
step 2. The level is according to the table.	3	_	55%
[2-32] 🌣 🌣 • • • •	0 (default)	☆ • • • • •	Function not active.
Forced, all time, power consumption limitation		(= binary 1) (default)	
operation (no external control adaptor is required to perform power consumption limitation).	1	☆ • • • * * •	Follows [2-30] setting.
If the system always needs to be running under power		(= binary 2)	
consumption limitation conditions, this setting activates	2		Follows [2-31] setting.
and defines the level power consumption limitation that		(= binary 4)	
will be applied continuously. The level is according to the table.			
[2-41] ☆ ☆ ● ☆ ● ☆		☆ • • • • • •	VRV DX indoor units installed
	_		VRV DA Indoor driits installed
Type of indoor units		(= binary 1) (default)	DA DV indoor units installed
After changing this setting, you have to power OFF the system, wait for 20 s, and then power ON again. If not,	_		RA DX indoor units installed
the setting will not be processed and malfunction		(= binary 2)	
codes might occur.			
This setting is only applicable in case of RXYSQ8. In			
case of RXYSQ10+12, the type of indoor units is detected automatically.			
[2-81] (in case of [28]))	0		Eco
	1 (default)	$\dot{\nabla}$ • • • • $\dot{\Phi}$	Mild
☆ ☆ ● ◆ ☆ ☆ (= binary [2-39]) (in case of H1P H2P H3P H4P H5P H6P H7P)	i (defauit)		IVIIIU
Cooling comfort setting.	2	(default)	Quick
	3	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Powerful
This setting is used in conjunction with setting [2-8].	0		Eco
[2-82] (in case of (1)	1 (default)	☆ • • • • 	Mild
☆ ☆ ● ☆ ● ☆ ☆ (= binary [2-43]) (in case of H1P H2P H3P H4P H5P H6P H7P)	i (uciduit)		iviliu
Heating comfort setting.	2	(default)	Quick
	2		
This setting is used in conjunction with setting [2-9].	3	× • • • • • • •	Powerful

6.1.9 To connect the PC configurator to the outdoor unit



7 Commissioning

After installation and once the field settings are defined, the installer is obliged to verify correct operation. Therefore a test run MUST be performed according to the procedures described below.

7.1 Precautions when commissioning



CAUTION

Do NOT perform the test operation while working on the indoor units.

When performing the test operation, NOT only the outdoor unit, but the connected indoor unit will operate as well. Working on an indoor unit while performing a test operation is dangerous.



NOTICE

Be sure to turn on the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

During test operation, the outdoor unit and the indoor units will start up. Make sure that the preparations of all indoor units are finished (field piping, electrical wiring, air purge, ...). See installation manual of the indoor units for details.

7.2 Checklist before commissioning

After the installation of the unit, first check the following items. Once all below checks are fulfilled, the unit MUST be closed, ONLY then can the unit be powered up.

You read the complete installation and operation instructions, as described in the installer and user reference guide .
Installation
Check that the unit is properly installed, to avoid abnormal noises and vibrations when starting up the unit.
Field wiring
Be sure that the field wiring has been carried out according to the instructions described in the chapter "5.7 Connecting the electrical wiring" on page 17, according to the wiring diagrams and according to the applicable legislation.

Power supply voltage
Check the power supply voltage on the local supply panel. The voltage MUST correspond to the voltage on the identification label of the unit.
Earth wiring
Be sure that the earth wires have been connected properly and that the earth terminals are tightened.
Insulation test of the main power circuit
Using a megatester for 500 V, check that the insulation resistance of 2 M Ω or more is attained by applying a voltage of 500 V DC between power terminals and earth. NEVER use the megatester for the transmission wiring.
Fuses, circuit breakers, or protection devices
Check that the fuses, circuit breakers, or the locally installed protection devices are of the size and type specified in the chapter "4.3.1 Safety device requirements" on page 9. Be sure that neither a fuse nor a protection device has been bypassed.
Internal wiring
Visually check the electrical component box and the inside of the unit on loose connections or damaged electrical components.
Pipe size and pipe insulation
Be sure that correct pipe sizes are installed and that the insulation work is properly executed.
Stop valves
Be sure that the stop valves are open on both liquid and gas side.
Damaged equipment
Check the inside of the unit on damaged components or squeezed pipes.
Refrigerant leak
Check the inside of the unit on refrigerant leakage. If there is a refrigerant leak, try to repair the leak. If the repair is unsuccessful, call your local dealer. Do not touch any refrigerant which has leaked out from refrigerant piping connections. This may result in frostbite.
Oil leak
Check the compressor for oil leakage. If there is an oil leak, try to repair the leak. If the repairing is unsuccessful, call your local dealer.
Air inlet/outlet
Check that the air inlet and outlet of the unit is NOT obstructed by paper sheets, cardboard, or any other material.
Additional refrigerant charge
The amount of refrigerant to be added to the unit shall be written on the included "Added refrigerant" plate and attached to the rear side of the front cover.
Installation date and field setting
Be sure to keep record of the installation date on the sticker on the rear of the front panel according to EN60335-2-40 and keep record of the contents of the field setting(s).

7.3 Checklist during commissioning

To perform a test run .

7.3.1 About the test run

The procedure below describes the test operation of the complete system. This operation checks and judges following items:

- Check of wrong wiring (communication check with indoor units).
- Check of the stop valves opening.
- · Judgement of piping length.

Make sure to carry out the system test operation after the first installation. Otherwise, the malfunction code U3 will be displayed on the user interface and normal operation or individual indoor unit test run cannot be carried out.

Abnormalities on indoor units cannot be checked for each unit separately. After the test operation is finished, check the indoor units one by one by performing a normal operation using the user interface. Refer to the indoor unit installation manual for more details concerning the individual test run.



INFORMATION

- It may take 10 minutes to achieve a uniform refrigerant state before the compressor starts.
- During the test operation, the refrigerant running sound or the magnetic sound of a solenoid valve may become loud and the display indication may change. These are not malfunctions.

7.3.2 To perform a test run (7-LEDs display)

Use this procedure in case of RXYSQ8.

- 1 Make sure all field settings you want are set; see "6.1 Making field settings" on page 19.
- 2 Turn ON the power to the outdoor unit and the connected indoor units.



NOTICE

Be sure to turn on the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

3 Make sure the default (idle) situation is existing (H1P is OFF); see "6.1.4 To access mode 1 or 2" on page 20. Push BS4 for 5 seconds or more. The unit will start test operation.

Result: The test operation is automatically carried out, the outdoor unit H2P flashes and the indication "Test operation" and "Under centralised control" will display on the user interface of indoor units.

Steps during the automatic system test run procedure:

Step	Description	
• * • • • \$	Control before start up (pressure equalisation)	
	Cooling start up control	
	Cooling stable condition	
• * • • • •	Communication check	
	Stop valve check	
• # • • # • •	Pipe length check	
	Pump down operation	
	Unit stop	



INFORMATION

During the test operation, it is not possible to stop the unit operation from a user interface. To abort the operation, press BS3. The unit will stop after ± 30 seconds.

4 Check the test operation results on the outdoor unit 7-LEDs display.

Completion	Description		
Normal completion			
Abnormal completion	Refer to "7.3.4 Correcting after abnormal completion of the test run" on page 28 to take actions for correcting the abnormality. When the test operation is fully completed, normal operation will be possible after 5 minutes.		

7.3.3 To perform a test run (7-segments display)

Use this procedure in case of RXYSQ10+12.

- Make sure all field settings you want are set; see "6.1 Making field settings" on page 19.
- 2 Turn ON the power to the outdoor unit and the connected indoor units.



NOTICE

Be sure to turn on the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

3 Make sure the default (idle) situation is existing; see "6.1.4 To access mode 1 or 2" on page 20. Push BS2 for 5 seconds or more. The unit will start test operation.

Result: The test operation is automatically carried out, the outdoor unit display will indicate "Ea !" and the indication "Test operation" and "Under centralised control" will display on the user interface of indoor units.

Steps during the automatic system test run procedure:

Step	Description	
E0 1	Control before start up (pressure equalisation)	
F02	Cooling start up control	
F03	Cooling stable condition	
EO4	Communication check	
Ł05	Stop valve check	
Ł06	Pipe length check	
E09	Pump down operation	
<i>E 10</i>	Unit stop	



INFORMATION

During the test operation, it is not possible to stop the unit operation from a user interface. To abort the operation, press BS3. The unit will stop after ± 30 seconds.

4 Check the test operation results on the outdoor unit 7-segment display.

Completion	Description
Normal completion	No indication on the 7-segment display (idle).
Abnormal completion	Indication of malfunction code on the 7-segment display.
	Refer to "7.3.4 Correcting after abnormal completion of the test run" on page 28 to take actions for correcting the abnormality. When the test operation is fully completed, normal operation will be possible after 5 minutes.

7.3.4 Correcting after abnormal completion of the test run

The test operation is only completed if there is no malfunction code displayed. In case of a displayed malfunction code, perform correcting actions as explained in the malfunction code table. Carry out the test operation again and confirm that the abnormality is properly corrected.



INFORMATION

If a malfunction occurs:

- In case of RXYSQ8: The error code is displayed on the user interface of the indoor unit.
- In case of RXYSQ10+12: The error code is displayed on the outdoor unit's 7-segments display and on the user interface of the indoor unit.



INFORMATION

Refer to the installation manual of the indoor unit for detailed malfunction codes related to indoor units.

7.3.5 Operating the unit

Once the unit is installed and test operation of outdoor unit and indoor units is finished, the operation of the system can start.

For operating the indoor unit, the user interface of the indoor unit should be switched ON. Refer to the indoor unit operation manual for more details.

8 Troubleshooting

8.1 Solving problems based on error codes

In case of a displayed malfunction code, perform correcting actions as explained in the malfunction code table.

After correcting the abnormality, press BS3 to reset the malfunction code and retry operation.



INFORMATION

If a malfunction occurs:

- In case of RXYSQ8: The error code is displayed on the user interface of the indoor unit.
- In case of RXYSQ10+12: The error code is displayed on the outdoor unit's 7-segments display and on the user interface of the indoor unit.



INFORMATION

If a malfunction occurs, the error code is displayed on the outdoor unit's 7-segments display and on the user interface of the indoor unit.

In case of RXYSQ10+12: The error code on the outdoor unit will indicate a main malfunction code and a sub code. The sub code indicates more detailed information about the malfunction code. The main code and sub code will be displayed intermittent (with an interval of 1 second). **Example:**

• Main code:

- Sub code:

8.1.1 Error codes: Overview

In case of RXYSQ8:

Main code	Cause	Solution
E3	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.
	Refrigerant overcharge	 Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.
EH	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.
	Insufficient refrigerant	 Check if the additional refrigerant charge has been finished correctly. Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.
<i>E9</i>	Electronic expansion valve malfunction	Check connection on PCB or actuator.
	(Y1E) - A1P (X21A)	
	(Y2E) - A1P (X23A)	
F3	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.
	Insufficient refrigerant	 Check if the additional refrigerant charge has been finished correctly. Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.
F6	Refrigerant overcharge	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.
H9	Ambient temperature sensor malfunction (R1T) - A1P (X18A)	Check connection on PCB or actuator.
JΞ	Discharge temperature sensor malfunction (R3T): open circuit / short circuit - A1P (X29A)	Check connection on PCB or actuator.

Main code	Cause	Solution	
JS	Suction temperature sensor malfunction	Check connection on PCB or actuator.	
	(R2T) - A1P (X30A)		
	(R7T) - A1P (X30A)		
רע	Liquid temperature sensor (after subcool HE) malfunction (R6T) - A1P (X30A) Check connection on PCB or actuator.		
78	Liquid temperature sensor (coil) malfunction (R4T) - A1P (X30A)	Check connection on PCB or actuator.	
J9	Gas temperature sensor (after subcool HE) malfunction (R5T) - A1P (X30A)	Check connection on PCB or actuator.	
JR	High pressure sensor malfunction (S1NPH): open circuit / short circuit - A1P (X32A)	Check connection on PCB or actuator.	
JE	Low pressure sensor malfunction (S1NPL): open circuit / short circuit - A1P (X31A)	Check connection on PCB or actuator.	
LE	Transmission outdoor unit - inverter: INV1 / FAN1 / FAN2 transmission trouble - A1P (X20A, X28A)	Check connection.	
P I	INV1 unbalanced power supply voltage	Check if power supply is within range.	
ЦΙ	Reversed power supply phase malfunction	Correct phase order.	
U₽	Insufficient supply voltage	Check if the supply voltage is supplied properly.	
иЗ	Malfunction code: System test run not yet executed (system operation not possible)	Execute system test run.	
UЧ	No power is supplied to the outdoor unit.	Check if the power wiring for the outdoor unit is connected correctly.	
רט	Faulty wiring to Q1/Q2	Check Q1/Q2 wiring.	
UЯ	System mismatch. Wrong type of indoor units combined (R410A, R407C, RA, etc)	Check if other indoor units have malfunction and confirm indoor unit mix is allowed.	
	Indoor unit malfunction		
UЯ	Improper type of indoor units are connected.	Check the type of indoor units that are currently connected. If they are not proper, replace them with proper ones.	
ШΗ	Incorrect interconnections between units.	Connect interconnections F1 and F2 of the connected BP unit correctly to the outdoor unit's PCB (TO BP UNIT). Make sure that the communication with the BP unit is enabled.	
ЦF	The stop valve of an outdoor unit is left closed.	Open the stop valve on both the gas and liquid side.	
	The piping and wiring of the specified indoor unit are not connected correctly to the outdoor unit.	Confirm that the piping and wiring of the specified indoo unit are connected correctly to the outdoor unit.	

In case of RXYSQ10+12:

Main code	Sub code	Cause	Solution
E2	-05	Earth leakage detector activated	Restart the unit. If problem reoccurs, contact your dealer.
E3	-0 1	High pressure switch was activated (S1PH) - A1P (X4A)	Check stop valve situation or abnormalities in (field) piping or airflow over air cooled coil.
	-02	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	Open stop valves
	- 13	Stop valve closed (liquid)	Open liquid stop valve.
	- 18	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	Open stop valves.
EH	-8 1	Low pressure malfunction:	Open stop valves.
		Stop valve closed	Check refrigerant amount+recharge unit.
		Refrigerant shortage	- Check the user interface's display or
		Indoor unit malfunction	transmission wiring between the outdoor unit and the indoor unit.
E9	-0 1	Electronic expansion valve malfunction (subcool) (Y2E) - A1P (X21A)	Check connection on PCB or actuator.
	-04	Electronic expansion valve malfunction (main) (Y1E) - A1P (X23A)	Check connection on PCB or actuator.

8 Troubleshooting

Main code	Sub code	Cause	Solution
F3	-0 1	Discharge temperature too high (R21T):	Open stop valves.
		Stop valve closed	Check refrigerant amount+recharge unit.
		Refrigerant shortage	
	-20	Compressor casing temperature too high (R8T):	Open stop valves.
		Stop valve closed	Check refrigerant amount+recharge unit.
		Refrigerant shortage	
F5	-02	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	Open stop valves.
HP	-0 /	Ambient temperature sensor malfunction (R1T) - A1P (X18A)	Check connection on PCB or actuator.
ΙΞ	- 15	Discharge temperature sensor malfunction (R21T): open circuit - A1P (X29A)	Check connection on PCB or actuator.
	- 17	Discharge temperature sensor malfunction (R21T): short circuit - A1P (X29A)	Check connection on PCB or actuator.
	-47	Compressor casing temperature sensor malfunction (R8T): open circuit - A1P (X29A)	Check connection on PCB or actuator.
,	-48	Compressor casing temperature sensor malfunction (R8T): short circuit - A1P (X29A)	Check connection on PCB or actuator.
JS	-0 /	Suction temperature sensor malfunction (R3T) - A1P (X30A)	Check connection on PCB or actuator.
J5	-0 /	De-icing temperature sensor malfunction (R7T) - A1P (X30A)	Check connection on PCB or actuator
דע	-05	Liquid temperature sensor (after subcool HE) malfunction (R5T) - A1P (X30A)	Check connection on PCB or actuator.
BL.	-0 1	Liquid temperature sensor (coil) malfunction (R4T) - A1P (X30A)	Check connection on PCB or actuator.
PL	-0 1	Gas temperature sensor (after subcool HE) malfunction (R6T) - A1P (X30A)	Check connection on PCB or actuator.
JA	-05	High pressure sensor malfunction (S1NPH): open circuit - A1P (X32A)	Check connection on PCB or actuator.
	-07	High pressure sensor malfunction (S1NPH): short circuit - A1P (X32A)	Check connection on PCB or actuator.
JE	-05	Low pressure sensor malfunction (S1NPL): open circuit - A1P (X31A)	Check connection on PCB or actuator.
	-07	Low pressure sensor malfunction (S1NPL): short circuit - A1P (X31A)	Check connection on PCB or actuator.
LE	- 14	Transmission outdoor unit - inverter: INV1 transmission trouble - A1P (X20A, X28A, X42A)	Check connection.
	- 19	Transmission outdoor unit - inverter: FAN1 transmission trouble - A1P (X20A, X28A, X42A)	Check connection.
	-24	Transmission outdoor unit - inverter: FAN2 transmission trouble - A1P (X20A, X28A, X42A)	Check connection.
PI	-0 1	INV1 unbalanced power supply voltage	Check if power supply is within range.
ЦΙ	-0 /	Reversed power supply phase malfunction	Correct phase order.
	-84	Reversed power supply phase malfunction	Correct phase order.
u≥	-0 1	INV1 voltage power shortage	Check if power supply is within range.
	-02	INV1 power phase loss	Check if power supply is within range.
UЗ	-03	Malfunction code: System test run not yet executed (system operation not possible)	Execute system test run.
ПА	-0 /	Faulty wiring to Q1/Q2 or indoor - outdoor	Check (Q1/Q2) wiring.
	-03	Faulty wiring to Q1/Q2 or indoor - outdoor	Check (Q1/Q2) wiring.
	-04	System test run abnormal ending	Execute test run again.
רט	-0 /	Warning: faulty wiring to Q1/Q2	Check Q1/Q2 wiring.
	-02	Malfunction code: faulty wiring to Q1/Q2	Check Q1/Q2 wiring.
	- 11	Too many indoor units are connected to F1/F2 line	Check indoor unit amount and total capacity connected.
		Bad wiring between outdoor and indoor units	

Main code	Sub code	Cause	Solution
UЯ	-0 1	System mismatch. Wrong type of indoor units combined (R410A, R407C, RA, etc) Indoor unit malfunction	Check if other indoor units have malfunction and confirm indoor unit mix is allowed.
UЯ	-03	Connection malfunction over indoor units or type mismatch (R410A, R407C, RA, etc)	Check if other indoor units have malfunction and confirm indoor unit mix is allowed.
	- 18	Connection malfunction over indoor units or type mismatch (R410A, R407C, RA, etc)	Check if other indoor units have malfunction and confirm indoor unit mix is allowed.
υн	-0 1	Auto address malfunction (inconsistency)	Check if transmission wired unit amount matches with powered unit amount (by monitor mode) or wait till initialisation is finished.
UF	-0 1	Auto address malfunction (inconsistency)	Check if transmission wired unit amount matches with powered unit amount (by monitor mode) or wait till initialisation is finished.
	-05	Stop valve closed or wrong (during system test run)	Open stop valves.

Technical data

A subset of the latest technical data is available on the regional Daikin website (publicly accessible). The full set of latest technical data is available on the Daikin extranet (authentication required).

9.1 Service space: Outdoor unit

In case of RXYSQ8:

- · When mounting units side by side, the piping route must be to the front, to the back or downwards. In this case the piping route to the side is not possible.
- When mounting the units side by side and routing the piping to the back, you must keep a distance of ≥250 mm between the units (instead of ≥100 mm as shown on the figures below).

In case of RXYSQ10+12: When mounting units side by side, the piping route must be to the front or downwards. In this case the piping route to the side is not possible.



See figure 1 on the inside of the front cover.

Obstacles (walls/baffle plates) A,B,C,D

Obstacle (roof)

Minimum service space between the unit and obstacles A, B, C, D and E a.b.c.d.e

Maximum distance between the unit and the edge of obstacle E, in the direction of obstacle B e_B

Maximum distance between the unit and the edge of obstacle E, in the direction of obstacle D e_D

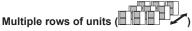
Height of the unit

Height of obstacles B and D

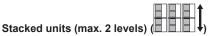
Seal the bottom of the installation frame to prevent discharged air from flowing back to the suction side through the bottom of the unit.

Maximum two units can be installed.

Not allowed



See figure 2 on the inside of the front cover.



See figure 3 on the inside of the front cover.

(A1) If there is danger of drainage dripping and freezing between the upper and lower units.. A1=>A2

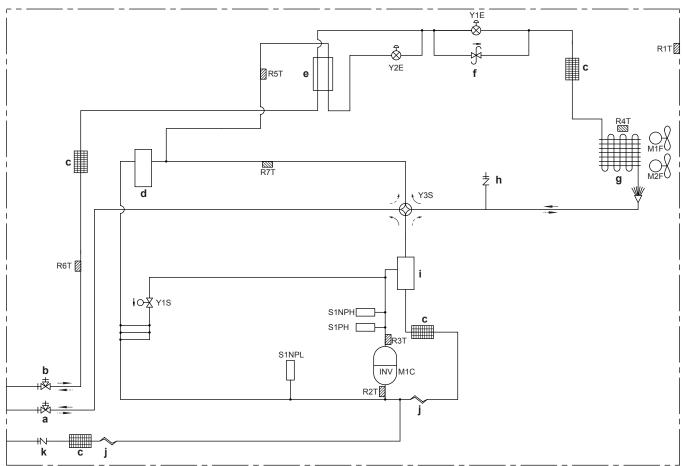
(A2) Then install a roof between the upper and lower units. Install the upper unit high enough above the lower unit to prevent ice buildup at the upper unit's bottom plate.

B1=>B2

(B1) If there is no danger of drainage dripping and freezing between the upper and lower units...
(B2) Then it is not required to install a roof, but **seal the gap** between the upper and lower units to prevent discharged air from flowing back to the suction side through the bottom of the unit.

9.2 Piping diagram: Outdoor unit

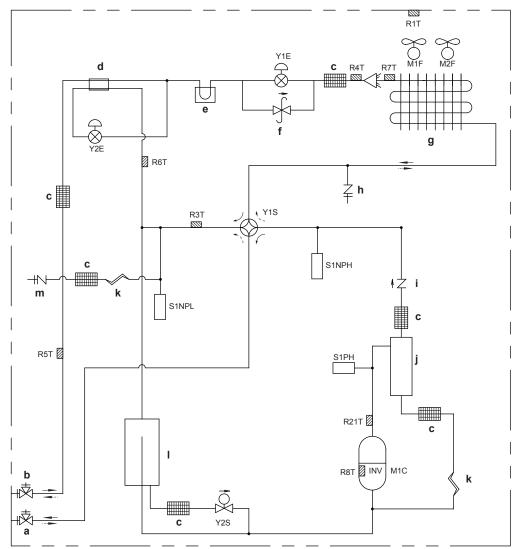
RXYSQ8



- Stop valve (gas) Stop valve (liquid)
- Filter (4×)
- Accumulátor
- Subcool tube heat exchanger
- Pressure regulating valve
- Heat exchanger Service port (high pressure) Oil separator
- Capillary tube (2×)
- Service port (refrigerant charge)
- M1C Compressor M1F-M2F Fan motor
 - Thermistor (air) R1T R2T Thermistor (suction 1)

- R3T
- Thermistor (discharge) Thermistor (heat exchanger de-icer) R4T
- R5T Thermistor (subcool heat exchanger)
- R6T Thermistor (liquid pipe) R7T Thermistor (suction 2)
- S1NPH S1NPL High pressure sensor
- Low pressure sensor High pressure switch
- S1PH
- Y1E Electronic expansion valve (main)
- Electronic expansion valve (subcool heat exchanger)
- Y1S Solenoid valve
- Y3S Solenoid valve (4-way valve)
- Heating
- Cooling

RXYSQ10+12



- Stop valve (gas)
- Stop valve (liquid)
- Filter (6×)
- Subcool heat exchanger d
- Heat sink PCB
- Pressure regulating valve
- Heat exchanger
- Service port (high pressure)
- Check valve
- Oil separator
- Capillary tube (2×) Accumulator
- Service port (refrigerant charge) m
- Compressor
- M1F-M2F Fan motor
 - R1T Thermistor (air) Thermistor (discharge) **R21T**
 - R3T
 - Thermistor (suction)
 Thermistor (heat exchanger liquid pipe) R4T
 - R5T Thermistor (liquid pipe)
 - R6T Thermistor (subcool heat exchanger) R7T Thermistor (heat exchanger de-icer)
 - R8T S1NPH Thermistor (M1C body)
 - High pressure sensor Low pressure sensor
 - S1NPL
 - S1PH High pressure switch
 - Electronic expansion valve (main) Y2E Electronic expansion valve (subcool heat exchanger)
 - Y1S Solenoid valve (4-way valve)
 - Y2S Solenoid valve
 - Heating
 - Cooling

9.3 Wiring diagram: Outdoor unit

The wiring diagram is delivered with the unit, located at the inside of the service cover.

Notes for RXYSQ8:

- This wiring diagram applies only to the outdoor unit.
- 2 Symbols (see below)
- 3 Symbols (see below).
- Refer to the installation manual for connection wiring to INDOOR-OUTDOOR transmission F1-F2 and OUTDOOR-OUTDOOR transmission F1-F2.
- Refer to the installation manual for how to use the BS1~BS5 and DS1 switches.
- When operating, do not short-circuit protective device S1PH. 6
- 7 Colours (see below).

Notes for RXYSQ10+12:

- This wiring diagram applies only to the outdoor unit.
- Symbols (see below).
- Refer to the installation manual for connection wiring to INDOOR-OUTDOOR transmission F1-F2 and OUTDOOR-OUTDOOR transmission F1-F2.
- Refer to the installation manual for how to use the BS1~BS3 switches.

9 Technical data

5 Wher	operating, do not short-circuit protective device S1PH.	R24	Resistor (current sensor) (A4P) (A5P)
6 Colou	irs (see below).	R95	Resistor (current limiting)
	,	R1T	Thermistor (air)
Symbols:		R2T	Thermistor (suction 1)
L	Live	R3T	Thermistor (discharge)
N	Neutral	R4T	Thermistor (heat exchanger de-icer)
	Field wiring	R5T	Thermistor (subcool heat exchanger)
	Terminal strip	R6T	Thermistor (liquid pipe)
00	Connector	R7T	Thermistor (suction 2)
<u>-</u>	Fixed connector	S1NPH	High pressure sensor
-0-	Movable connector	S1NPL	Low pressure sensor
	Protective earth (screw)	S1PH	High pressure switch
4	Noiseless earth	V1CP	Safety devices input
-0-	Terminal	V1R	IGBT module (A4P) (A5P)
Colours:		V1R	Diode bridge IGBT module (A3P)
		X1A, X2A	Connector (M1F)
BLK	Black	X3A, X4A	Connector (M2F)
BLU	Blue	X1M	Terminal strip (power supply)
BRN	Brown	X1M	Terminal strip (control) (A1P)
GRN	Green	Y1E	Electronic expansion valve (main)
ORG	Orange	Y2E	Electronic expansion valve (subcool heat exchanger)
RED	Red	Y1S	Solenoid valve
WHT	White	Y3S	Solenoid valve (4-way valve)
YLW	Yellow	Z1C~Z8C	Noise filter (ferrite core)
Legend for	wiring diagram RXYSQ8:	Z1F	Noise filter (with surge absorber)
A1P	Printed circuit board (main)		,
A2P	Printed circuit board (noise filter)	Legend for	wiring diagram RXYSQ10+12:
A3P	Printed circuit board (inverter)	A1P	Printed circuit board (main)
A4P	Printed circuit board (fan 1)	A2P	Printed circuit board (noise filter)
A5P	Printed circuit board (fan 2)	A3P	Printed circuit board (inverter)
BS1~BS5	Push button switch	A4P	Printed circuit board (fan 1)
C32, C67	Capacitor	A5P	Printed circuit board (fan 2)
DS1	DIP switch	BS1~BS3	Push button switch (A1P)
E1HC	Crankcase heater	C47, C48	Capacitor
F1U, F2U	Fuse (T 3.15 A / 250 V) (A1P)	DS1, DS2	DIP switch (A1P)
F101U	Fuse (5 A, DC650 V) (A4P) (A5P)	E1HC	Crankcase heater
F400U	Fuse (T 6.3 A / 250 V) (A2P)	F1U, F2U	Fuse (T 3.15 A / 250 V) (A1P)
H1P~H8P	Light-emitting diode (service monitor orange)	F101U	Fuse (A4P) (A5P)
	H2P:	F411U, F412U	Fuse (A2P)
	Prepare, test: Flickering	F601U	Fuse (A3P)
HAP	 Malfunction detection: Light up Light-emitting diode (service monitor is green) 	HAP	Light-emitting diode (service monitor is green) (A1P) (A3P) (A4P) (A5P)
K1R	Magnetic relay (A3P)	K1M	Magnetic contactor (A3P)
K2M	Magnetic contactor (M1C) (A3P)	K1R	Magnetic relay (A3P)
K3R	Magnetic relay (A2P)	K3R	Magnetic relay (A3P)
K3R	Magnetic relay (Y1S)	K4R	Magnetic relay (Y2S) (A1P)
K5R	Magnetic relay (Y3S)	K7R	Magnetic relay (E1HC) (A1P)
K7R	Magnetic relay (E1HC)	K11R	Magnetic relay (Y1S) (A1P)
L1R	Reactor	L1R	Reactor
M1C	Motor (compressor)	M1C	Motor (compressor)
M1F, M2F	Motor (upper and lower fan)	M1F, M2F	Motor (upper and lower fan)
PS	Switching power supply (A1P) (A3P)	PS	Switching power supply (A1P) (A3P)
Q1RP	Reverse phase protector	Q1LD	Leakage detection circuit (A1P)
R2, R3	Resistor	Q1RP	Phase reversal detect circuit (A1P)

Installation and operation manual

RXYSQ8~12TMY1B
VRV IV-S system air conditioner
4P400263-1G – 2018.05

R1T	Thermistor (air)	SEG1~SEG3	7-segment display (A1P)
R21T	Thermistor (discharge)	T1A	Current sensor
R3T	Thermistor (suction)	V1R	Power module (A3P) (A4P) (A5P)
R4T	Thermistor (heat exchanger liquid pipe)	V2R	Power module (A3P)
R5T	Thermistor (liquid pipe)	X1A, X2A	Connector (M1F)
R6T	Thermistor (subcool heat exchanger)	X3A, X4A	Connector (M2F)
R7T	Thermistor (heat exchanger de-icer)	X1M	Terminal strip (power supply)
R8T	Thermistor (M1C body)	X1M	Terminal strip (control) (A1P)
R1	Resistor (current limiting) (A3P)	Y1E	Electronic expansion valve (main)
R24	Resistor (current sensor) (A4P)	Y2E	Electronic expansion valve (subcool heat exchanger)
R313	Resistor (current sensor) (A3P)	Y1S	Solenoid valve (4-way valve)
R865, R867	Resistor (A3P)	Y2S	Solenoid valve
S1NPH	High pressure sensor	Z1C~Z4C	Noise filter (ferrite core)
S1NPL	Low pressure sensor	Z1F	Noise filter (with surge absorber) (A2P)
S1PH	High pressure switch		

For the user

10 About the system

The indoor unit part of VRV IV-S heat pump system can be used for heating/cooling applications. The type of indoor unit which can be used depends on the outdoor units series.



NOTICE

Do NOT use the system for other purposes. In order to avoid any quality deterioration, do NOT use the unit for cooling precision instruments, food, plants, animals, or works of art.



NOTICE

For future modifications or expansions of your system:

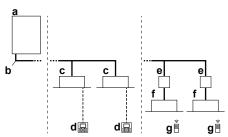
A full overview of allowable combinations (for future system extensions) is available in technical engineering data and should be consulted. Contact your installer to receive more information and professional advice.



INFORMATION

- Combination of VRV DX and RA DX indoor units is not allowed.
- Combination of RA DX and AHU indoor units is not allowed.
- Combination of RA DX and aircurtain indoor units is not allowed.

10.1 System layout



- a VRV IV-S Heat pump outdoor unit
- **b** Refrigerant piping
- c VRV direct expansion (DX) indoor unit
- d User interface (dedicated depending on indoor unit type)

- e BP box (required to connect Residential Air (RA) or Sky Air (SA) direct expansion (DX) indoor units)
- f Residential Air (RA) direct expansion (DX) indoor units
- g User interface (wireless, dedicated depending on indoor unit type)

11 User interface



CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.

This operation manual will give a non-exhaustive overview of the main functions of the system.

Detailed information on required actions to achieve certain functions can be found in the dedicated installation and operation manual of the indoor unit.

Refer to the operation manual of the installed user interface.

12 Operation

12.1 Operation range

Use the system in the following temperature and humidity ranges for safe and effective operation.

	Cooling	Heating
Outdoor	-5~52°C DB	-20~21°C DB
temperature		–20~15.5°C WB
Indoor	21~32°C DB	15~27°C DB
temperature	14~25°C WB	
Indoor humidity	≤80% ^(a)	

(a) To avoid condensation and water dripping out of the unit. If the temperature or the humidity is beyond these conditions, safety devices may be put in action and the air conditioner may not operate.

12 Operation

Above operation range is only valid in case direct expansion indoor units are connected to the VRV IV-S system.

Special operation ranges are valid in case of using AHU. They can be found in the installation/operation manual of the dedicated unit. Latest information can be found in the technical engineering data.

12.2 Operating the system

12.2.1 About operating the system

- · Operation procedure varies according to the combination of outdoor unit and user interface.
- To protect the unit, turn on the main power switch 6 hours before operation.
- If the main power supply is turned off during operation, operation will restart automatically after the power turns back on again.

12.2.2 About cooling, heating, fan only, and automatic operation

- · Changeover cannot be made with a user interface whose display shows "change-over under centralised control" (refer to installation and operation manual of the user interface).
- When the display

 "change-over under centralised control" flashes, refer to "12.5.1 About setting the master user interface" on page 37.
- The fan may keep on running for about 1 minute after the heating operation stops.
- The air flow rate may adjust itself depending on the room temperature or the fan may stop immediately. This is not a malfunction.

12.2.3 About the heating operation

It may take longer to reach the set temperature for general heating operation than for cooling operation.

The following operation is performed in order to prevent the heating capacity from dropping or cold air from blowing.

Defrost operation

In heating operation, freezing of the outdoor unit's air cooled coil increases over time, restricting the energy transfer to the outdoor unit's coil. Heating capability decreases and the system needs to go into defrost operation to be able to remove frost from the outdoor unit's coil. During defrost operation the heating capacity on the indoor unit side will temporarily drop until defrosting is completed. After defrosting, the unit will regain its full heating capacity.

The indoor unit will stop fan operation, the refrigerant cycle will reverse and energy from inside the building will be used to defrost the outdoor unit coil.

The indoor unit will indicate defrost operation on the display 6/10 2.

36

In order to prevent cold air from blowing out of an indoor unit at the start of heating operation, the indoor fan is automatically stopped. The display of the user interface shows 6. It may take some time before the fan starts. This is not a malfunction.

12.2.4 To operate the system

- Press the operation mode selector button on the user interface several times and select the operation mode of your choice.
 - Cooling operation
 - Heating operation
 - Fan only operation

2 Press the ON/OFF button on the user interface.

Result: The operation lamp lights up and the system starts operating.

12.3 Using the dry program

12.3.1 About the dry program

- The function of this program is to decrease the humidity in your room with minimal temperature decrease (minimal room cooling).
- The micro computer automatically determines temperature and fan speed (cannot be set by the user interface).
- The system does not go into operation if the room temperature is low (<20°C).

12.3.2 To use the dry program

To start

- 1 Press the operation mode selector button on the user interface several times and select • (program dry operation).
- Press the ON/OFF button of the user interface.
 - Result: The operation lamp lights up and the system starts operating.
- 3 Press the air flow direction adjust button (only for double-flow, multi-flow, corner, ceiling-suspended and wall-mounted). Refer to "12.4 Adjusting the air flow direction" on page 36 for details.

To stop

4 Press the ON/OFF button on the user interface once again.

Result: The operation lamp goes out and the system stops operating.



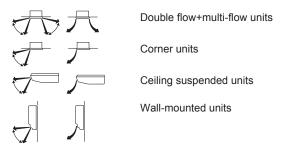
NOTICE

Do not turn off power immediately after the unit stops, but wait for at least 5 minutes.

Adjusting the air flow direction 12.4

Refer to the operation manual of the user interface.

About the air flow flap



For the following conditions, a micro computer controls the air flow direction which may be different from the display.

	Cooling	Heating
-	When the room temperature is lower than the set temperature.	J .
		 At defrost operation.

Cooling Heating

- When operating continuously at horizontal air flow direction.
- When continuous operation with downward air flow is performed at the time of cooling with a ceiling-suspended or a wall-mounted unit, the micro computer may control the flow direction, and then the user interface indication will also change.

The air flow direction can be adjusted in one of the following ways:

- The air flow flap itself adjusts its position.
- The air flow direction can be fixed by the user.
- Automatic and desired position J.



WARNING

Never touch the air outlet or the horizontal blades while the swing flap is in operation. Fingers may become caught or the unit may break down.

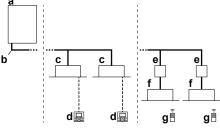


NOTICE

- The movable limit of the flap is changeable. Contact your dealer for details. (only for double-flow, multi-flow, corner, ceiling-suspended and wall-mounted).
- Avoid operating in the horizontal direction second. It may cause dew or dust to settle on the ceiling or flap.

12.5 Setting the master user interface

12.5.1 About setting the master user interface



- a VRV IV-S Heat pump outdoor unit
- **b** Refrigerant piping
- c VRV direct expansion (DX) indoor unit
- d User interface (dedicated depending on indoor unit type)
 e BP box (required to connect Residential Air (RA) or Sky Air
- BP box (required to connect Residential Air (RA) or Sky Air (SA) direct expansion (DX) indoor units)
- f Residential Air (RA) direct expansion (DX) indoor units
- g User interface (wireless, dedicated depending on indoor unit type)

When the system is installed as shown in the figure above, it is necessary to designate one of the user interfaces as the master user interface.

The displays of slave user interfaces show \(\bigcap \) (change-over under centralised control) and slave user interfaces automatically follow the operation mode directed by the master user interface.

Only the master user interface can select heating or cooling mode.

12.5.2 To designate the master user interface (VRV DX)

In case only VRV DX indoor units are connected to the VRV IV-S system:

1 Press the operation mode selector button of the current master user interface for 4 seconds. In case this procedure was not yet performed, the procedure can be executed on the first user interface operated.

Result: The display showing \(\subseteq \text{L} \) (change-over under centralised control) of all slave user interfaces connected to the same outdoor unit flashes.

2 Press the operation mode selector button of the controller that you wish to designate as the master user interface.

Result: Designation is completed. This user interface is designated as the master user interface and the display showing (change-over under centralised control) vanishes. The displays of other user interfaces show (change-over under centralised control).

12.5.3 To designate the master user interface (RA DX)

In case only RA DX indoor units are connected to the VRV IV-S system:

- 1 Stop all indoor units.
- When the system is not operating (all indoor units thermo OFF), you can define the master RA DX indoor unit by addressing that unit with infrared user interface (instruct thermo ON in desired mode)

The only way to change the master unit is by repeating the previous procedure. A cool/heat switchover (or opposite) is only possible by changing the operation mode of the defined master indoor unit.

13 Maintenance and service



NOTICE

Never inspect or service the unit by yourself. Ask a qualified service person to perform this work.



WARNING

Never replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.



CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. Do NOT remove the fan guard. When the fan is rotating at high speed, it will cause injury.



CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.



DAIKIN

NOTICE

Do not wipe the controller operation panel with benzine, thinner, chemical dust cloth, etc. The panel may get discoloured or the coating peeled off. If it is heavily dirty, soak a cloth in water-diluted neutral detergent, squeeze it well and wipe the panel clean. Wipe it with another dry cloth.

13.1 About the refrigerant

This product contains fluorinated greenhouse gases. Do NOT vent gases into the atmosphere.

Refrigerant type: R410A

Global warming potential (GWP) value: 2087.5

Q8~12TMY1B



NOTICE

In Europe, the **greenhouse gas emissions** of the total refrigerant charge in the system (expressed as tonnes CO₂ equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

Formula to calculate the greenhouse gas emissions: GWP value of the refrigerant × Total refrigerant charge [in kg] / 1000

Please contact your installer for more information.



WARNING

The refrigerant in the system is safe and normally does not leak. If the refrigerant leaks in the room, contact with a fire of a burner, a heater or a cooker may result in a harmful gas.

Turn off any combustible heating devices, ventilate the room and contact the dealer where you purchased the unit.

Do not use the system until a service person confirms that the portion where the refrigerant leaks is repaired.

13.2 After-sales service and warranty

13.2.1 Warranty period

- This product includes a warranty card that was filled in by the dealer at the time of installation. The completed card has to be checked by the customer and stored carefully.
- If repairs to the product are necessary within the warranty period, contact your dealer and keep the warranty card at hand.

13.2.2 Recommended maintenance and inspection

Since dust collects when using the unit for several years, performance of the unit will deteriorate to some extent. As taking apart and cleaning interiors of units requires technical expertise and in order to ensure the best possible maintenance of your units, we recommend to enter into a maintenance and inspection contract on top of normal maintenance activities. Our network of dealers has access to a permanent stock of essential components in order to keep your unit in operation as long as possible. Contact your dealer for more information.

When asking your dealer for an intervention, always state:

- The complete model name of the unit.
- The manufacturing number (stated on the nameplate of the unit).
- The installation date.
- The symptoms or malfunction, and details of the defect.



WARNING

- Do not modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electric shock or fire. Contact your dealer.
- In case of accidental refrigerant leaks, make sure there are no naked flames. The refrigerant itself is entirely safe, non-toxic and non-combustible, but it will generate toxic gas when it accidentally leaks into a room where combustible air from fan heaters, gas cookers, etc. is present. Always have qualified service personnel confirm that the point of leakage has been repaired or corrected before resuming operation.

14 Troubleshooting

If one of the following malfunctions occur, take the measures shown below and contact your dealer.



WARNING

Stop operation and shut off the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electric shock or fire. Contact your dealer.

The system MUST be repaired by a qualified service person.

Malfunction	Measure
If a safety device such as a fuse, a breaker or an earth leakage breaker frequently actuates or the ON/OFF switch does NOT properly work.	Turn OFF the main power switch.
If water leaks from the unit.	Stop the operation.
The operation switch does NOT work well.	Turn OFF the power supply.
If the user interface display indicates the unit number, the operation lamp flashes and the malfunction code appears.	Notify your installer and report the malfunction code.

If the system does NOT properly operate except for the above mentioned cases and none of the above mentioned malfunctions is evident, investigate the system according to the following procedures.

Malfunction	Measure
If the system does not operate at all.	 Check if there is no power failure. Wait until power is restored. If power failure occurs during operation, the system automatically restarts immediately after power is restored.
	 Check if no fuse has blown or breaker is activated. Change the fuse or reset the breaker if necessary.
If the system goes into fan only operation, but as soon as it goes into heating or cooling	 Check if air inlet or outlet of outdoor or indoor unit is not blocked by obstacles. Remove any obstacles and make sure the air can flow freely.
operation, the system stops.	Check if the user interface display shows (time to clean the air filter). (Refer to "13 Maintenance and service" on page 37 and "Maintenance" in the indoor unit manual.)

Malfunction	Measure	
The system operates but cooling or heating is insufficient.	ng or heating indoor unit is not blocked by obstacle	
	 Check if the air filter is not clogged (refer to "Maintenance" in the indoor unit manual). 	
	Check the temperature setting.	
	 Check the fan speed setting on your user interface. 	
	 Check for open doors or windows. Close doors and windows to prevent wind from coming in. 	
	 Check if there are too many occupants in the room during cooling operation. Check if the heat source of the room is excessive. 	
	Check if direct sunlight enters the room. Use curtains or blinds.	
	Check if the air flow angle is proper.	

If after checking all above items, it is impossible to fix the problem yourself, contact your installer and state the symptoms, the complete model name of the unit (with manufacturing number if possible) and the installation date (possibly listed on the warranty card).

14.1 Error codes: Overview

In case a malfunction code appears on the indoor unit user interface display, contact your installer and inform the malfunction code, the unit type, and serial number (you can find this information on the nameplate of the unit).

For your reference, a list with malfunction codes is provided. You can, depending on the level of the malfunction code, reset the code by pushing the ON/OFF button. If not, ask your installer for advice.

Main code	Contents
R0	External protection device was activated
A I	EEPROM failure (indoor)
A3	Drain system malfunction (indoor)
<i>R</i> 5	Fan motor malfunction (indoor)
87	Swing flap motor malfunction (indoor)
89	Expansion valve malfunction (indoor)
RF	Drain malfunction (indoor unit)
RH	Filter dust chamber malfunction (indoor)
RJ	Capacity setting malfunction (indoor)
ЕІ	Transmission malfunction between main PCB and sub PCB (indoor)
ĽЧ	Heat exchanger thermistor malfunction (indoor; liquid)
£5	Heat exchanger thermistor malfunction (indoor; gas)
[9	Suction air thermistor malfunction (indoor)
ER	Discharge air thermistor malfunction (indoor)
ΕΕ	Movement detector or floor temperature sensor malfunction (indoor)
۲٦	User interface thermistor malfunction (indoor)
ΕI	PCB malfunction (outdoor)
E2	Current leakage detector was activated (outdoor)
E3	High pressure switch was activated
EH	Low pressure malfunction (outdoor)
ES	Compressor lock detection (outdoor)
E٦	Fan motor malfunction (outdoor)

Main code	Contents	
E9	Electronic expansion valve malfunction (outdoor)	
F3	Discharge temperature malfunction (outdoor)	
FY	Abnormal suction temperature (outdoor)	
F5	in the state of th	
нЗ	High pressure switch malfunction	
НЧ	Low pressure switch malfunction	
н٦	Fan motor trouble (outdoor)	
H9	Ambient temperature sensor malfunction (outdoor)	
J	Pressure sensor malfunction	
75	Current sensor malfunction	
73	Discharge temperature sensor malfunction (outdoor)	
JY	Heat exchanger gas temperature sensor malfunction (outdoor)	
J5	Suction temperature sensor malfunction (outdoor)	
J5	De-icing temperature sensor malfunction (outdoor)	
דע	Liquid temperature sensor (after subcool HE) malfunction (outdoor)	
J8	Liquid temperature sensor (coil) malfunction (outdoor)	
PL	Gas temperature sensor (after subcool HE) malfunction (outdoor)	
JR	High pressure sensor malfunction (S1NPH)	
JE	Low pressure sensor malfunction (S1NPL)	
LI	INV PCB abnormal	
LY	Fin temperature abnormal	
L5	Inverter PCB faulty	
L8	Compressor over current detected	
L9	Compressor lock (startup)	
LE	Transmission outdoor unit - inverter: INV transmission trouble	
P I	INV unbalanced power supply voltage	
PY	Fin thermistor malfunction	
PJ	Capacity setting malfunction (outdoor)	
ШΠ	Abnormal low pressure drop, faulty expansion valve	
ПΙ	Reversed power supply phase malfunction	
U2	INV voltage power shortage	
U3	System test run not yet executed	
UЧ	Faulty wiring indoor/outdoor	
US	Abnormal user interface - indoor communication	
דט	Faulty wiring to outdoor/outdoor	
U8	Abnormal main-sub user interface communication	
U9 	System mismatch. Wrong type of indoor units combined. Indoor unit malfunction.	
UЯ	Connection malfunction over indoor units or type mismatch	
IJΕ	Centralised address duplication	
IJΕ	Malfunction in communication centralised control device - indoor unit	
UF	Auto address malfunction (inconsistency)	
ЦΗ	Auto address malfunction (inconsistency)	

14.2 Symptoms that are NOT system malfunctions

The following symptoms are NOT system malfunctions:

14.2.1 Symptom: The system does not operate

- · The air conditioner does not start immediately after the ON/OFF button on the user interface is pressed. If the operation lamp lights, the system is in normal condition. To prevent overloading of the compressor motor, the air conditioner starts 5 minutes after it is turned ON again in case it was turned OFF just before. The same starting delay occurs after the operation mode selector button was used.
- If "Under Centralized Control" is displayed on the user interface, pressing the operation button causes the display to blink for a few seconds. The blinking display indicates that the user interface cannot be used.
- The system does not start immediately after the power supply is turned on. Wait one minute until the micro computer is prepared for operation.

14.2.2 Symptom: Fan operation is possible, but cooling and heating do not work

Immediately after the power is turned on. The micro computer is getting ready to operate and is performing a communication check with all indoor units. Please wait 12 minutes maximally until this process is finished.

14.2.3 Symptom: The fan speed does not correspond to the setting

The fan speed does not change even if the fan speed adjustment button is pressed. During heating operation, when the room temperature reaches the set temperature, the outdoor unit goes off and the indoor unit changes to whisper fan speed. This is to prevent cold air blowing directly on occupants of the room. The fan speed will not change even when another indoor unit is in heating operation, if the button is pressed.

Symptom: The fan direction does not 14.2.4 correspond to the setting

The fan direction does not correspond with the user interface display. The fan direction does not swing. This is because the unit is being controlled by the micro computer.

Symptom: White mist comes out of a unit 14.2.5 (Indoor unit)

- When humidity is high during cooling operation. If the interior of an indoor unit is extremely contaminated, the temperature distribution inside a room becomes uneven. It is necessary to clean the interior of the indoor unit. Ask your dealer for details on cleaning the unit. This operation requires a qualified service person.
- Immediately after the cooling operation stops and if the room temperature and humidity are low. This is because warm refrigerant gas flows back into the indoor unit and generates steam.

Symptom: White mist comes out of a unit 14.2.6 (Indoor unit, outdoor unit)

When the system is changed over to heating operation after defrost operation. Moisture generated by defrost becomes steam and is exhausted.

14.2.7 Symptom: The user interface display reads "U4" or "U5" and stops, but then restarts after a few minutes

This is because the user interface is intercepting noise from electric appliances other than the air conditioner. The noise prevents communication between the units, causing them to stop. Operation automatically restarts when the noise ceases.

Symptom: Noise of air conditioners 14.2.8 (Indoor unit)

- A "zeen" sound is heard immediately after the power supply is turned on. The electronic expansion valve inside an indoor unit starts working and makes the noise. Its volume will reduce in about one minute.
- A continuous low "shah" sound is heard when the system is in cooling operation or at a stop. When the drain pump (optional accessories) is in operation, this noise is heard.
- A "pishi-pishi" squeaking sound is heard when the system stops after heating operation. Expansion and contraction of plastic parts caused by temperature change make this noise.
- A low "sah", "choro-choro" sound is heard while the indoor unit is stopped. When another indoor unit is in operation, this noise is heard. In order to prevent oil and refrigerant from remaining in the system, a small amount of refrigerant is kept flowing.

14.2.9 Symptom: Noise of air conditioners (Indoor unit, outdoor unit)

- · A continuous low hissing sound is heard when the system is in cooling or defrost operation. This is the sound of refrigerant gas flowing through both indoor and outdoor units.
- · A hissing sound which is heard at the start or immediately after stopping operation or defrost operation. This is the noise of refrigerant caused by flow stop or flow change.

14.2.10 Symptom: Noise of air conditioners (Outdoor unit)

When the tone of operating noise changes. This noise is caused by the change of frequency.

14.2.11 Symptom: Dust comes out of the unit

When the unit is used for the first time in a long time. This is because dust has gotten into the unit.

14.2.12 Symptom: The units can give off odours

The unit can absorb the smell of rooms, furniture, cigarettes, etc., and then emit it again.

14.2.13 Symptom: The outdoor unit fan does not nias

During operation. The speed of the fan is controlled in order to optimise product operation.

14.2.14 Symptom: The display shows "88"

This is the case immediately after the main power supply switch is turned on and means that the user interface is in normal condition. This continues for 1 minute.

14.2.15 Symptom: The compressor in the outdoor unit does not stop after a short heating operation

This is to prevent refrigerant from remaining in the compressor. The unit will stop after 5 to 10 minutes.

14.2.16 Symptom: The inside of an outdoor unit is warm even when the unit has stopped

This is because the crankcase heater is warming the compressor so that the compressor can start smoothly.

14.2.17 Symptom: Hot air can be felt when the indoor unit is stopped

Several different indoor units are being run on the same system. When another unit is running, some refrigerant will still flow through the unit.

15 Relocation

Contact your dealer for removing and reinstalling the total unit. Moving units requires technical expertise.

16 Disposal

This unit uses hydrofluorocarbon. Contact your dealer when discarding this unit.



NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.



