

Installation and operation manual

VRV IV compressor unit for indoor installation



- DECLARATION-OF-CONFORMITY
- KONFORMITÄTSERKLÄRUNG
- DECLARATION-DE-CONFORMITE
- CONFORMITEITSVERKLARING

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DECLARACION-DE-CONFORMIDAD DICHIARAZIONE-DI-CONFORMITA ΔΗΛΩΣΗ ΣΎΜΜΟΡΦΩΣΗΣ

CE - DECLARAÇÃO-DE-CONFORMIDADE CE - 3ARBIEHNE-O-COOTBETCTBИN CE - OVERENSSTEMMELSESERKLÆRING CE - FÖRSÄKRAN-OM-ÖVERENSTÄMMELSE

ERKLÆRING OM-SAMSVAR ILMOITUS-YHDENMUKAISUUDESTA PROHLÁŠENÍ-O-SHODĚ 999

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E- IZJAVA-O-USKLAĐENOSTI E- MEGFELELŐSÉGI-NYILATKOZAT E- DEKLARACJA-ZGODNOŚCI E- DECLARAŢIE-DE-CONFORMITATE

CE - IZJAVA O SKLADNOSTI CE - VASTAVUSDEKLARATSIOON CE - ĄEKTIAPAĻIMЯ-3A-CЪOTBETCTBME

CE - ATITIKTIES-DEKLARACIJA CE - ATBILSTĪBAS-DEKLARĀCIJA CE - VYHLĀSENIE-ZHODY CE - UYGUNLUK-BEYANI

Daikin Europe N.V.

declares under its sole responsibility that the air conditioning models to which this declaration relates: erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:

verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airoonditioning units waarop deze verklaring betrekking heeft: deckara baja su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la deckaración:

dichiera setto sua responsabilità che i condizionation modello a cui è riferita questa dichiarazione.

La dichiani pi mondezioni il podini, din ri puntichi. La vivi Automisci, o torsaulo uno undio corepte un impolicio dipluari il debidi mi prodotto di punticio di positi ancie suo sua desta destarazio sua regionaziolitadi de que so modello de a condicionado a que esta destarazio se reflece:

заявляет, исключительно под свою ответственность, что модели кондиционеров воздуха, к которым относится настоящее заявление: erklærer under eneansvar, at klimaanlægmodellerne, som denne deklaration vedrører:

dekterari regerskap av huvudansarig, att lufkondioneringsmodellerna som berörs av denna dektaation innebär att enktere et fulstendig ansamt fort ald utflordiojeneripationelle som berörs av denne dektasjon, innebærer att Innottaa, skornnaan omala vastuulaan, että tämän innottisen takoidennat linastoridiateiden mällt. ponbisbije je saje pire odpovednosti, že modely klimatizoce, k imirž se tod ponbiššeni uzdahuje: zgalujego od sklužovi odvednosti od pomorani od su model indra usedaja nak objekte se ona zglan odnosti tjeje sledičesaga ubadada njejenii. Dog ya klimade ordostek modelek, meljeviće e njadkozat vonatodik.

Eklazuje na wlasną i wlączną odpowiedzalność, że modele klimatyzatorów. których dotyczy niniejsza deklaracją:
 Ele doce doce za pe propier daspuracje na ce na condopina flace se en teka zasada deckalacje.
 Ele doce zwo odpowomsząty czejąd, a so modeli kimatskim napow, na ktere se zjana enarks.
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are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions: deriden folgenden Normi(en) oder einem anderen Normdokument oder 4okumenten entsprichtentsprechen, unter der Voraussetzung, daß sie gemäß. unseren Anweisungen eingesetzt werden

conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze sont conformes à lafaux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions: 88

02

sono conformi ali() seguente(i) standard(s) ο altro(i) documento(i) a carattere normativo, a patio che vengano usati in conformità alle nostre istruzioni: είναι σύμφωνα με το(ο) ακόλουθό(ο) πρότυπο(ο) ή άλλο ξγγραφο(ο) κανονισμών, υπό την προϋπόθεση ότι χρησιμοπαούνται σύμφωνα με τις οδηγίες μας:

 CODRECTIBION CREATOR CHARATHAN MAY ADDITION HOMERINEHAN DONIMENTAIN, FON YOTOBIN KIX HOTOBINSOBEHING COME CHARACT STATEMENT OF CONTROLLING TO CHARACT STATEMENT OF C 08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções

andanding sker i överensstemrete med vida instruktioner.
17. respektiver ustyrer i overenstemretee med falgende stendanglen, eller andre normgivende dokumentlen), under foutsserinig av at disse brukes i henhold til dar estituser. 1 various u kne autorulu va garantarden ja muiden ohjeeli sien dokumentien vaaimulksia edeliytiläen, että nitä käyketään ohjeidenme mukaisesti. 14 za pedpokladu, 2e josu vyutiviány v soudau si našimi pokony, odpovidaji näsiedujicim nomiám nebo nomialvimin dokumentium. 15 u skladusa sijededim standardom(ma) ili drugim nomialvimin dokumentom(ma), uz uyjet da se oni koriste u skladu s našim uputama: están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras

 megleleinek az alábbi szabkánylok/pak vegy-egyébi tányadó dokumentum(ok)nak, ha azokat előírás szenírt hasznájákk.
 psehing kinymán assagbugóvnum i innyol dokumentum komaltzasyt, pól vardnárh zá túymare a godné z naszymi instrukcjami;
 sunti növnörmítae ou umálatorul (umálazeel sa jandaréla) elej bozmárelléj normátuléj, ou zonójnora a zeseties als te lutizae in conformáte ou instrucţiunile noastre:

slad, uper lodate value fundiqui normativi, pod pogojem, da se uporabigio v sidau z nasimi navoditi.
 on valeavuses i gronifice structurali (e) gao i fuebe to monthice de fundimentali vin edi lostabileze sertastale mele inheriditee.
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 consertrast in occupanti certapida vindimentali provincia deformentali provincia de extororas custos mele inheridite in quality fulli prominus deformentali si selviga idad i ya raudojemi rogaji misti nucolymus.
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návodom: ūrūniū, talimatlanmiza göre kullanılması koşuluyla aşağıdaki standarlar ve norm belirten belgelerle uyumludur:

18. Dieckined, ou amendamentale respective.
19. Dieckine z vsem sparembani.
20. Dieckine z mudatisega.
11. Alpharuse, drewten as makelenens.
21. Dieckyose su papidymais.
22. Dieckfyose su papidymais.
23. Simerine z platnom znem.
25. Diegkyom z platnom znem.
26. Degsjatiminis haleniye Y diemnelikder.
27. Degsjatiminis haleniye Y diemnelikder.

Direktiver, med senere ændringer. Direktiv, med förelagna ändringar. Direktiver, med forelatte endringar. Direktivejä, sellaisina kuin ne ovat muulettuina.

irányelv(ek) és módosításaik rendelkezéseit.

както е изложено в <A> и оценено положително от

v platném znění. Smjemice, kako je izmijenjeno. z późniejszymi poprawkami.

6 = 5 5 5 5 5 5

01 Directhes, as amended.
02 Directhes, as amended.
03 Directhes, also Achdening.
03 Directhes, lelles que modifiless.
04 Richtlijnen, zoals geamendeerd.
05 Directhes, seguit he emmedato.
06 Directhes, come da modifica.
07 Offyniow, druz, groun ropmomorplet.
09 Directhes, conforme alteração em.
09 Juperins co oceaem rompassame.

*

Machinery 2006/42/EC

Electromagnetic Compatibility 2014/30/EU

EN60335-2-40

 under iagttagelse af bestemmelserne i:
 enligt villkoren i:
 gitt i henhold til bestemmelsene i:
 noudattaen määräyksiä: 10 under iagtlagdes af bestemmelserne i 11 angrukkoveri 12 girt ihenhold ib bestemmelsene i 13 noudatieen määräyksär 14 za dordzeni usisanoveri piedpisu: 16 prema ordeotama: 16 kovela lat); 17 zgodnia z postanowieniami Dyrektyw: 18 in unma preedelingr. 06 Nota* as set out in <A> and judged positively by 1 following the provisions of:
2 gemaß den Vorschriften der:
3 conformément aux stipulations des:
4 overeenkomstig de bepalingen van: в соответствии с положениями: siguiendo las disposiciones de: secondo le prescrizioni per: με τήρηση των διατάξεων των: de acordo com o previsto em: 02 Hinweis* 01 Note*

19 ob upoštevanju določba: 20 orastanat inobietle: 21 oracpasiwa krapjane + era: 22 lakanis nuostalu, petekiamų: 23 avėtoloj prasibas, kas notektas: 24 održavaju ustanovenia: 25 buruni ksyllėma ulygun oleak: 07 Σημείωση* according to the Certificate <C>...

when AP Angetin and Nor AB positive
bearrial genals Zertifikar <C>...
let que défini dans <A> et évalué positivement par 08 Nota*.

11 Information* как указано в «А» и в соответствии с положительным 14 Poznámka* решение «В» сотпасно Свидетельству «С». som aminfat («A» og positivit vurderet af «В» iherhold till 15 Napomena* Centifikat «С». orio το **(Β>** σύμφωνα με το Πιστοποητικό **<C>**.

tal como estabelecido em **<A>** e com o parecer positivo de **** de acordo com o **Certificado <C>**. delineato nel <A> e giudicato positivamente da secondo il Certificato <C>. σπυς καθορίζεται στο <A> και κρίνεται θετικά σπυς καθορίζεται στο <A> και κρίνεται θετικά

zoals vermeld in <A> en positief beoordeeld door 09 Примечание

03 Remarque*

04 Bemerk*

05 Nota*

10 Bemærk*

a(z) <A> alapján, a(z) igazolta a megfelelést, a(z) 21 Забележка* <C> tanúsitvány szerint 16 Megjegyzés* 19 Opomba* kako je izloženo u <A> i pozitivno odjenjeno od strane 20 Märkus* orema Certifikatu <C>. 17 Uwaga* 18 Notă* enligt <A> och godkänts av enligt
Certifikatet <C>.
som det fremkommer i <A> og gjennom positiv
bedømmelse av fiølge Sertifikat <C>.

asa cum este stabilit în <A> și apreciat pozitiv de 23 Piezīmes* în conformitate cu Certificatul <C> 25 Not* nagu on näidatud dokumendis <A> ja heaks kiidetud järgi vastavalt sertifikaadile <C>. kot je določeno v < A> in odobreno s strani < B> zgodnie z dokumentacją <A>, pozytywną opinią i Świadectwem <C> v skladu s certifikatom <C>.

Sertifikatą <C> kā norādīts <A> un atbilstoši pozitīvajam vērtējumam ako bolo uvedené v <A> a pozitívne zistené v súlade съгласно **Сертификата <С>** kaip nustatyta **<A>** ir kaip teigiamai nuspręsta **** pagal <A>'da belirtildiği gibi ve <C> Sertifikasına göre tarafından olumlu olarak değerlendirildiği gibi. saskaņā ar sertifikātu < s osvedčením <C>. 24 Poznámka* 22 Pastaba*

<A> DAIKIN.TCF.030A30/04-2017

 TÜV (NB1856) 12080901.T30

ô

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Dakin Europe N V, e autorizzada a redigee à File Tecnico di Costruction. 02± 03± 05± 06±

Daikin Europe N.V. is authorised to compile the Technical Construction File.

positivamente por de acuerdo con el Certificado <C>. como se establece en <A> y es valorado conformément au Certificat <C>. overeenkomstig Certificaat <C>

07** H Dalkin Europe NV, stva stjourobomptiny vo avvračta rov Tsyvivo dakslo karaorasuly.

68** A dabil Europe NV, testa abradzada sompilara doumentajad kelarice de Bultiou.

69** Kolmanen Dalkin Europe NV, momenovene acromana kolminen trakiniscion graymentajuni.

10** Tolakin Europe NV, stronomovene acromana kolminen trakiniscion graymentajuni.

11** Dalkin Europe NV, stronomovene acromana kelaricisko konstruktionsista.

11** Dalkin Europe NV, ar autoisseeti til at udshrape de televiske konstruktionsisten.

12** Dalkin Europe NV, ar flattese it å kompilere den Tiskriske konstruktionsisten.

Dakin Europe NV, je podolažčen za sestavo datoteke s tehnično mapo.
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Dakin Europe NV, ya igaliota sudayūti šį techninės komstrukcijos falią.
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Dakin Europe NV, je konštrukcie. 254224425442544425444

Daikin Europe N.V. on valkuuletu laatimaan Teknisan asääkirjan.

Geberbata Daikin Lippo N.V. mäloyahdin ka kompalasi suuboru luehinioki konstulikee
Daikin Europe N.V. ja ohdisten zaizadu Datoleke to tehnifikki ekorstivikiji.

A Daikin Europe N.V., jopusulta mitasaka konstulikuska kokumentakoi kossakaliliakaka.

A Daikin Europe N.V. japusulta mitasaka konstulikuska kokumentaka kokustulikuska.

Daikin Europe N.V. ma upovatahienie ob zhierania i opracowywania oldusmitasi konstulikyinej.

Daikin Europe N.V. seta autoratza sia compileze Dosanul tehnir de eoristrucije.

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Shigeki Morita Director

Ostend, 2nd of October 2017

Zandvoordestraat 300, B-8400 Oostende, Belgium

DAIKIN EUROPE N.V.

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999

ERKLÆRING OM-SAMSVAR ILMOITUS-YHDENMUKAISUUDESTA PROHLÁŠENÍ-O-SHODĚ

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- IZJAVA-O-USKLAĐENOSTI - MEGFELELŐSÉGI-NYILATKOZAT - DEKLARACJA-ZGODNOŚCI - DECLARAŢIE-DE-CONFORMITATE

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declares under its sole responsibility that the air conditioning models to which this declaration relates: erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:

verklaart hierbij op eigen exclusieve vierantwordelijkheid dat de airoonditoning units waarop deze verklaring betrekking heeft. decara baja su ûntar responsabilidad que lis modelos de aire aonodiconado a los scules haor referencia la declaración: dichiara sotto sua responsabilidad que los modelos de acui è rifeita questa dichiarazione: childuse tis crondustral my cupatro, trus viburomenso, consequio orio dio oriogico dipluorgi childuse tis crondustral my cupatro, trus viburomenso, consequio orio dio oriogico dipluorgi declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:

ekakerera i egerskap av huvutansang it at liftbondforeringsmodelerna som tefors av denna deklaration innenår att ekakere et tillstendig ansatt nå at de futkondsjoneringsmodeler som bevera av denne dekkaration innebærer att innottaa yksinomaan omdat vastudaan, tetta famat innottusera taktolerinarat innasionfaltsteder malit:

ponbisbije je saje pire odpovednosti, že modely klimatizoce, k imirž se tod ponbisšeni vizativije: iz galvije pod skližbovi kretikm odpovnovšeni ka si medel imite kreti se se ona zijan odnosti tjejes felečisasiga ukadada nijeleni. Dog va klimate endezes modelek, meljeviće e nijatkoza vonatoka:

заявляет, иколючитыть о пад свою ответственность, что модели кондиционеров воздуха, ккоторым относится настоящее заявление: enkærer under eneansvar, at kinnaanlaegmodelleme, som denne deklaration vedrarer:

Eklaruje na wlasną i wlączną odpowiedzalność, że modele klimatyzatorów. których dotyczy niniejsza deklaracja:
 Ele soe dzedza pe propier daspurbee de ze pratende od ser ce netwa zasada dedarajte;
 Ele soe dzedza pe propier daspurbee de ser condopinal face see refer asada dedarajte;
 Ele soe dze odpownacy cipanja da so modeli kinatskih naporu, na kater see zjana narada;
 Ele soe promo zaseleku vasturuse (4 člesce)en dekkarackoni lad kruburoda klimasendree mucleit.
 Ele percappe a coson orrosopucor; ne kopatrum srivmarnvea incetani, sa sonro ce onean sav percappure.
 Ele soen orrosopucor; ne kopatrum pretelsu modela, kulenny sa takoma ši dekaracja;
 Ele soen orrosopucor; ne kopatrum orbei ujase konforostigi, uz kumen altexa ši dekaracja;
 Ele soen orrosopucor; ne kopatrum orbei ujase konforostigi, uz kumen altexa ši dekaracja;
 Ele soen orrosopucor; ne kopatrum orbei ujase konforostigi, uz kume au kražnyce konforostigi, uz kumen za vražnyce konforostigi, ne kumen se vražnyce konforosticki, že konforostic

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Josephan (1990) oder einem anderen Normdokument oder • 06. sonoconformi ali() seguentel() standardis) o attor() documento() a dokumenten entspricht entsp 05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) nuestras instrucciones: are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our

pour autant qu'ils solent utilisés conformément à nos instructions: conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig 08 gemäß unseren Anweisungen eingesetzt werden: sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), 07

istruzioni:
kiwa autypuvirgu. rolaj avakouekolaj mpohumajaj ni duko Eypoapolaj
kawa autypuvirgu. rolaj avakouekolaj mpohumajaj ni duko Eypoapolaj
kawa autypuvirgu.
estalo em conformidade com als) seguinej(s) nomals), au outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:

vore instrukser.

11 respektive utstring år utförd i överensslämmelse med och respektive utstring fra andra normgivande öbkument, under fölger fligande standardeje eller andra normgivande öbkument, under fölger stigning stat användning sker i överensslämmelse med våra retningsgivende dokument(er), forudsat at disse anvendes i henhold til документам, при условии их использования согласно нашим 10 overholder f

ølgende standard(er) eller andet/andre instruktioner: documento(s) normativo(s), siempre que sean utilizados de acuerdo con

13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien 18 sunt în conformitate cu următorul (următoarele) standard(e) sau alt(e) 12 respektive uisty er I overensstemmelse med fødpende stendandjer) eller 17 spehraja wymogi nastjepujacych nom i innych dokumentów andre nomgivende dokumentjen, under fordssetning av af disse brokes nomalizacijnych, pod varunkiem že używane są zgodnie z naszymi i henhod til váre instrukser. vaafimukisa edelytäen, että milä käytetään ohjedemme mukaisessti:
 documentile) normatiivi et soo ya soldaut sa siimi pokyny, odpovidaj
 abseduliciin normaanin odpurmentiim
 15 uskadus as lijededm standardorunniimia tuonmatiivi, pod
 skeduri raskehtiimi standardiini dugini normatiivi, pod
 pogojem, da se uporabljajo v skladu z nasiimi navodii:
 dokumentiimiinia, tuo yang syget räänyad
 dokumentiiniokiniikis saamit lasanäläjiki. 09 соответствуют следующим стандартам или другим нормативным

dokumentus su salyga, kad yra naudojam jagal misej nurodymus:

23 tad, ja leibti salbiteksi tazdaja undafumra albitsi sekojosiam sandradnem uz oliem nomatikiem dokumentem:

24 su v zhode s naskedymotymi normojami jako inymi)
normatiknymi(i) dokumentomi(am), za predpokadu, že sa používaju v документи, при условие, че се използват съгласно нашите 22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius súlade s našim návodom:

21 съответстват на следните стандарти или други нормативни

25 ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur: Dietkiner, med senere ændringer.

18 Dietkiner, med senere ændringer.
Dietkin, med foretgen andringer.
Dietkiner, med foretgen andringer.
Dietkiner, med foretgen andringer.
Dietkiner, seles senere navneren skelenerens.
Dietkiner, äs seles nar kun ne ovalt mutelturin. az 1 plopertran, er serveren sukenerens.
Valenter, kako, je zmijerijen.

22 Dietkinse su papidimats.
i singveljek) äs modostifisak rendelkezäsest.
23 Smermes, vjahtnom son in singveljek) se modostifisak rendelkezäsest.
24 Smermes, vjahtnom son in singveljek) se modostifisak rendelkezäsest.
25 Dietkinse vjahtnom son in singveljek vjahtnom son singveljek vjahtnom son in singveljek vjahtnom son singve

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02 Directhes, as amended.
03 Directhes, also Achdening.
03 Directhes, lelles que modifiless.
04 Richtlijnen, zoals geamendeerd.
05 Directhes, seguit he emmedato.
06 Directhes, come da modifica.
07 Offyniow, druz, groun ropmomorplet.
09 Directhes, conforme alteração em.
09 Juperins co oceaem rompassame.

*

Machinery 2006/42/EC

Electromagnetic Compatibility 2014/30/EU Pressure Equipment 2014/68/EU

EN60335-2-40

10 under lagtagelse af bestemmelserne ir 11 enligt Wildown i. 12 girl i henhold ti bestemmelserne i: 13 noudatteen määrleyksä: 14 zo dorbet ulstänovent piedpisu: 16 kovett al2); 17 zodorbet z postanowenamn Dyrektyw: 18 in unna prevedelifor. 1 following the provisions of:
2 gemaß den Vorschriften der:
3 conformément aux stipulations des:
4 overeenkomstig de bepalingen van: siguiendo las disposiciones de: secondo le prescrizioni per: με τήρηση των διατάξεων των: de acordo com o previsto em:

19 ob upoštevanju določit:
20 osaslavat Probleđe:
21 oregpaniva rrapjene:
22 lakanira nuostatu, pateikamu;
23 lakanira nuostatu, pateikamu;
23 overboju pastioas, kas noteikas;
24 održavaju ustanovenica se problema pysmo delak.

в соответствии с положениями:

06 * delineato nel <A> e giudicato positivamente da secondo 01 * as set out in <A> and judged positively by according to the

Certificate CA:

I Certificate CA:

** as ed out in the Technical Construction File CD- and judget positively by "Refineate In Ferrior of Costructions CD- egiodical positivaments

**CP-(Applet module CP-), GD- Risk category CH-). Also refer to rext in a < CP-(Nodio CP-) applicately. GD- Categoria of inscinct AP- Fare

page reparament of the control of t ** wie in der Technischen Konstruktionsakte <D> aufgeführt und von <E> (Angewandtes Modul <F>) positiv ausgezeichnet <G>. Risikoart <H>.

05

** tel que stipulé dans le Fichier de Construction Technique <D> et jugé positivement par <E> (Module appliqué <F>). <G>. Catégorie de risque

3,1

04* zoals vermeld in <A> en positief beoordeeld door overeenkomstig como se establece en <A> y es valorado positivamente por ** zoals vermeld in het Technisch Constructiedossier cD> en in orde bevonden door <E> (Toegepaste module <F>) <G> Risicocategorie < > Zie ook de volgende pagina. Certificaat <C>.

de acuerdo con el Certificado <C> 10

** la forno se expone en el Archivo de Construcción Técnica <D>
y juzgado positivamento por <E> (Modudo aplicado <F>). <G> Categoría

de riesgo <H≥. Consulte Brinbien la siguiente pádria.

n Europe N.V. hat die Berechtigung die Technische Konstruktionsakte zusammerrzustellen.

Daikin Europe N.V. is authorised to compile the Technical Construction File.

Dakin Europe N.V. est autorisé à complier le Dossier de Construction Technique.
Dakin Europe N.V. is bevoegd om het Technisch Constructedossier samen le stellen.
Dakin Europe N.V. está autorizado a compliar el Archivo de Construcción Técnica.

Daikin Europe N.V. è autorizzata a redigere il File Tecnico di Costruzione.

*• I div tylo uvedent v souboru tesmirické konstrukce «Ф a pozitivně zjášeno «Ф. poziživí modul «Þ»). «Ф». Kalegonie rizik «Գ». Viz take talsebuljící strana.
16* kalo je zblázbo u «Д» je pozitivno ocijenjeno od strane «В» prema Certifikatu «Ф». okorpure cneдyowyo crpaнниу.
10 *som airti 1*ok gopsilin/vucherel af Sp. ihenhold ii Gartfikkat С.
** som airtit iden Tekniske Konstuktionsii (D. og posilin/vucherel af
** som airtit iden Tekniske Konstuktionsii (D. og posilin/vucherel af
** Exp. Ideneutin modul (**). < G. Yeiskoldsase < (**). Se ogsa næste side. с положительным решением <E> (Прикладной модуль <F>). <G> Категория риска <H> Также

** nagu on näidatud tehnilises dokumentatsioonis <D> ja heaks kiidetud <E> järgi (lisamoodul <F>) <G>. Riskikategoona <H> Vaadake ka

quim. H Daikin Europe NV, sivor (şourobönriµkin yıd orundiğa tron Tsywik olpusko kortoorsunity, 60° H Abini Europe NV, keda alundaden acımplara olunmerlişdə lerkinde belahicu. Geller Konamien Palein Europe NV, yıdınınavovena ocrasının kolumien texivivecioni polywerinquivi. 40° Konimen Texivivecioni polywerinquivi. 40° Elikin Europe NV, veraulosseelt ill alu udaheğile de lerkinde konstulktionsida. 41° Daikin Europe NV, veraulosseelt ill alu udaheğile de lerkinde konstulktionsidien. 41° Daikin Europe NV vi enamindagel att samimarsilali den lerkinde konstulktionsillen. 47° Daikin Europe NV vi ar illalesele ill aktoriplien der illeringel konstulktionsillen.

<A> DAIKIN.TCF.030A30/04-2017 <E> VINÇOTTE nv (NB0026) Daikin.TCFP.001 TÜV (NB1856) <C> 12080901.T30 5 I = ô ÷ 숙 ş * kod je dobčeno v tehnični mapi 4D- in odobreno s stani 4D- (Uporabljen ** ako je to slamovené v Súbore technickej konštukcie <D- a kadne modul 4P). <D- Kalegorija tveganja <Pb. Glejte tudi na naskednji posukare <B- (Aplikovaný modul 4P). <D- Kalegorija tveganja <Pb. Clejte tudi na naskednji VM liež naslednim štram.

20. regu on näridatud dokumendis <4> ja heaks kildetud <8> järgi vastavalt 25 * <4> tab tab heliflötig jõin ee <5> Sertifikasuna göre <5> tarafındar olumlu sertifikaadile <5>. 18* aga cum este stabilit în 44> şi apredat pozitiv de 48> în conformitate cu 23 * tâi noâdrîs 44> un abilatois 48> pozifivajam vêrkêjumam saskaja ar senffitiatu 40>.

ar senffitiatu 40>.

ar senffitiatu 40>.

"conformedor stabilite în Dosaul tehnic de construçie 40> şi apredae "Fla noâdrîs tehniskaja dokumentacija 40>, abilatois 46> pozifivajam pozitiv de 46> Modula albicat 47> (40> Riska tategorija 44> Skat. ari nakoso tapusi.
Consultați de asemeirea pagina urmábare. olarak degerlendinldiği gibi.

* ⟨D> Teknik 'Agı Dosyasında belirlidiği gibi ve ⟨E> bırafından

olumlu darak (Uygulanan modili ⟨F>) değerlendirliniştir. ⟨G>.
Risk kategorisi ⟨A> Ayınca bir sonnak sayfan bakın. 24 * ako bolo uvedené v <A> a pozitívne zistené v súlade

s osvedčením <C>

19* kot je določeno v <A> in odobreno s strani v skladu

s osvědčením <C>

09 * как указано в <A> и в соответствии с положительным решением

** как указано в Досье технического топкования <D> и в соответствии

согласно Свидетельству <С>.

s certifikatom <C>

** kaip nurodyta Techninėje konstrukcijos byloje <D> ir patvirtinta <E> (taikomas modulis <F>). <G>. Rizikos kategorija <H>. Taip pat žiūrėktie ir

kita puslapi.

| 17 zgodniez de Sertifikat <0> 20 gamoni pour construis porsilen «De significat construis porsilen «De significat construis porsilen «De significat construis porsilen «De significat construit » Swiadedwem «Choose de Tensile «Construis porsilen bedamentes as «De /Anventif modul «P») «Ge» Riskikkalegori «Zgodniez Arminkali poliumentela (particul politicat «De politicat») «Ge» (Sale signification» «De pi publica «B» on hyalissynyt Particulation» modul «P») «Ge» (Sale politication» «Ge» (Sale

22 * kaip nustatyta <A> ir kaip teigiamai nuspręsta pagal Sertifikatą <C>.

szeinti — deprwфwara «С»
— a (2) CP писхай konstrukciós dekumentáció alagján, a(2) «Е> igazotla — "кало е залжено в Анта за темическа конструкция «Ф» и оценено а перебене́ (аladimazotli modu: «Р»). «СЬ» Veszélyességi kategória — пописително т «Е» (Пригожен мидул «Р»). «СЬ». Категория рисх «Н». Lása még a következő oldabón.

16* a(z) <A> и оценено положително от ctracko

11 * enigri <A> och godkänts av enigr Centrifiatet <C>.
** i enigriet med den Tekniskia Konstruktionsflien <D> som positivi ningats av <E> (Fastsatt modul <F>) <G> Riskkategori <H>> GP> ë även nästa

sida. 12 * som det fremkommer i <A> og gjennom positiv bedømmelse av

Społečnost Dalkin Europe N.V. má oprávnění ke kompilaci souboru technické konstrukce.

Dakin Europe N.V. je ovlašten za Izradu Datobiek o tehničkoj konstrukciji.
A Dakin Europe N.V. gostu ia mužizaki konstrukciji konstrukciji.
Dakin Europe N.V. ma upoważniene do zbe ania topracowywania odkomeniacji konstrukcijnej.
Dakin Europe N.V. ma upoważniene do zbe ania topracowywania odkomeniacji konstrukcijnej.
Dakin Europe N.V. se audordzi ski compileze Dosanu Brimic be construkcje. 13** Dakin Europe N.V. on valtuuteltu laatimaan Teknisen salekirjan.
14** Spoedoost Dakin telopo N.V. na gottermerin le kompilaas sruiboi.
14** Dakin Europe N.V. je ovästen za razdu batobe eo henniciloj nov.
16** A Dakin Europe N.V. je opsault a miszaak konstukcisk odvumenta 17** Dakin Europe N.V. je ogsault a miszaak konstukcisk odvumenta 17** Dakin Europe N.V. sepsault a miszaak konstukcisk odvumenta 18** Dakin Europe N.V. sepsault a miszaak konstukcisk odvumenta 18** Dakin Europe N.V. sepsault a miszaak konstukcisk odvumenta 18** Dakin Europe N.V. sepsaultomat sid sompleze Dassaul Princip Gestul Princip Gestul

19** Dakin Europe NV. je pooblaščan za sestavo datoleke s tehnično mapo.
20** Dakin Europe NV. od rudikadi koostana helmitig kokumistališčioni.
21** Dakin Europe NV. od rudikadi koostana karta sa neswereza novercypuwa.
22** Dakin Europe NV. ya galicia sudayti šį bechninės konstukcijos faila.
23** Dakin Europe NV. ya palicia sudayti šį bechninės konstukcijos faila.
24** Spoločnost Dakin Europe NV. ja postavneta yvivort šioto technickijo konštukcie.
25** Dakin Europe NV. i Jekin K Yapi Dosyasıni derlemeye yerklidir.

CE - ATTIKTIES DEKLARACJA CE - ATBITISTBAS DEKLARACIJA CE - VYRLASENE: Z-TOOY CE - UYGUNLUK-BEYANI	22 © ankelsenio puslapio tęsinys: 23 © jepinėkšėjas lappuses turpinėjums; 24 ® pokračovanie z predchádzajúcej stany; 25 🔞 čmė činceki sayladan devam;	Deklaratskoni alla kuuluvale mudelite disanitspastifiktatsioonid: Tpoernw cneuvdpwatuw na wogenure, sa kovno ce ornacz peurapauwrra: To modelu dizana specifikacjies, modelu, kurie susilę su sia deklaracjia: To modelu dizana specifikacjies, uz kuria mateicas si deklaracjia: Konstrukća specifikacje modelu, krofelo sa tykła dow vyhlasenie: Bu bildirinin ligili oldugu modellerin Tasanm Ozellikleri:	24 · Maxima'ny povoleny fak (PS) · 4K+ (bar) 17 · Minima'na'nan'na'na belota ma nichotakove jatane: <a href="http://www.new.new.new.new.new.new.new.new.new.</th><th>24 Názov a adresa certifiadrielho úradu, ktorý kladne posludi zhodu so snemrňou pre lektové zarladenia: 25 Basinçi Terizat Drektifne ugunik hususunda olumlu darak degelendrilen Oraylamniş kunulsun adı ve adresi: 4C> VINÇOTTE nv Jan Olieslagersiaan 35 1800 Vilvoorde, Belgium</th></tr><tr><th>CE - IZJAVA O SKLADNOSTI
CE - VASTAVUSDEKLARATSISOON
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11 GE - ILMOTIGS-YRERMIKABUUDESTA.
1811/16 CE - PROHILÀSBUI-G-SHODÈ
MELSE</th><th>12 © fortsettelse fra fortige side:
13 ® jatkoe edelisetti sivilita:
14 ® pokračování z předchozí strany.</th><th>13 aplica esta declaração: 14 aplica esta declaração: 14 tklering vedrorr: 15 tklering vedrorr: 16 dektaration galler: 17 n berores av denne dektarasjonen: 18</th><th>(P.S., 4C year) the emperatur (B.S.) the emperatur (B.S.) the emperatur (B.S.) the emperatur (B.S.) skinigsuds VI; 4P year) men of the rentillingstar: se modellers bunksskilt men of the rentillingstar: se modellers bunksskilt men of the rentillingstar: se modellers bunksskilt men of the rentillingstar: se modellers the rentillingstar (B.S.) where the same of the rentillingstar (B.S.) where the same of the rentillingstar (B.S.) the rent of the rentillingstar (B.S.) the rent of the rentillingstar (B.S.) the rent same of the rentillingstar (B.S.) the rentilling the rentillingstar (B.S.) the rentilling the rentilling</th><th>Namn og ad esse på bemyndiget organ, der har forelaget en positiv 14 bedømmelse af, at udstyret kner og til kravene i PED (Direktv for 15 km. koksene kner som godkant uppfyllandet av 15 km. mod andres stör det anmålda organ som godkant uppfyllandet av produnstningstiretivet <0 km. mod som som godkant uppfyllandet av produnstningstiretivet (or 16 km. km. på og adresse til det autbresette organet som positiv bedømme samsvar med drektiver for tyrkutistyr (Pressure Equipment Directive): 17 km. på og adresse til det autbresette organet som produnettin ellmen mini ja osolie, joka teki myöntelsen påädbisen påädbisen påändet pannetaledirektivin noudattanisesta. <0 km. på med på på</th></tr><tr><th>CE - DECLARAÇÃO DE CONFORMIDA DE CE - ASADIENHE CAOO DETECTRIN CE - OVEREN SYSTEMMELSES EN CANCARLACHNI CE - FORSÁKRAN-OM-ÓVERENSTÂMMELSE</th><td>08 ⊙ continuação da página anterior.
09 ⊚ popopomente ropapulyueix cripamutus.
10 ⊚ forsatfra forige side:
11 ⓒ forsatining flan föregående sida:</td><td>107 Προδιαγραφές Σγεδιασμού των μοντέλων με το αποία σγετίζετωι δήλωση; 108 Especificações de projecto dos modelos a que se aplica esta declaração: 109 Προσιτιμε azparrapiernum moganeie, κα ποτρομικα υποιοπτε настоящее заявление: 10 Tyespecifikationer for de modeller som denne etikaring vedroer: 11 Designspecifikationer for de modeller som denna delkaration galler: 12 Konstruksjonsspesifikasjoner for de modeller som berøres av denne deklarasjonen:</td><td>10 - 10 - 10 - 10 - 10 - 10 - 10 - 10 -</td><td>if a b a conformita 10 o' rou orrepóven райоч una filsaria. 11 transverente a 12 ressurados < Q> , принявшего ве об оборудовании 13</td></tr><tr><th>CE - DECLARACION-DE-CONFORMDAD
CE - DICHARAZIONE-DI-CONFORMITA
CE - AHAGEH EYMMOPOGEHE</th><td>05 © continuación de la página anterior:
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- 25 Basınçı Teçhizat Direktifine uygunluk hususunda olumlu olarak değerlendirilen Onaylanmış kuruluşun adı ve adresi: <0>

Zandvoordestraat 300, B-8400 Oostende, Belgium DAIKIN EUROPE N.V.

Shigeki Morita

Ostend, 2nd of October 2017

Director

DAIKIN

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1 About the documentation

1.1 About this document

Target audience

Authorised installers + end users



INFORMATION

This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

Documentation set

This document is part of a documentation set. The complete set consists of:

- General safety precautions:
 - · Safety instructions that you must read before installing
 - · Format: Paper (in the accessory bag of the compressor unit)
- Compressor unit installation and operation manual:
 - · Installation and operation instructions
 - Format: Paper (in the accessory bag of the compressor unit)
- Heat exchanger unit installation manual:
 - · Installation instructions
 - Format: Paper (in the accessory bag of the heat exchanger unit)
- Installer and user reference guide:
 - · Preparation of the installation, reference data,...
 - Detailed step-by-step instructions and background information for basic and advanced usage
 - Format: Digital files on http://www.daikineurope.com/supportand-manuals/product-information/

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

Technical engineering data

- A subset of the latest technical data is available on the regional Daikin website (publicly accessible).
- The full set of latest technical data is available on the Daikin Business Portal (authentication required).

2 Specific installer safety instructions

Always observe the following safety instructions and regulations.



WARNING

Tear apart and throw away plastic packaging bags so that nobody, especially children, can play with them. Possible risk: suffocation.



CAUTION

Appliance not accessible to the general public, install it in a secured area, protected from easy access.

This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.



CAUTION

Excessive refrigerant concentrations in a closed room can lead to oxygen deficiency.



DANGER: RISK OF ELECTROCUTION

Do NOT leave the unit unattended when the service cover is removed.



DANGER: RISK OF BURNING/SCALDING



DANGER: RISK OF ELECTROCUTION



WARNING

Take sufficient precautions in case of refrigerant leakage. If refrigerant gas leaks, ventilate the area immediately. Possible risks:

- Excessive refrigerant concentrations in a closed room can lead to oxygen deficiency.
- Toxic gas might be produced if refrigerant gas comes into contact with fire.



WARNING

ALWAYS recover the refrigerant. Do NOT release them directly into the environment. Use a vacuum pump to evacuate the installation.



WARNING

During tests, NEVER pressurize the product with a pressure higher than the maximum allowable pressure (as indicated on the nameplate of the unit).



CAUTION

Do not vent gases into the atmosphere.



WARNING

Any gas or oil remaining inside the stop valve may blow off the spun piping.

If these instructions are NOT followed correctly it may result in property damage or personal injury, which may be serious depending on the circumstances.



WARNING



NEVER remove the spun piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the spun piping.



WARNING

- ONLY use R410A as refrigerant. Other substances may cause explosions and accidents.
- R410A contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 2087.5. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, ALWAYS use protective gloves and safety glasses.



CAUTION

Do NOT push or place redundant cable length in the unit.



WARNING

- If the power supply has a missing or wrong N-phase, equipment might break down.
- Establish proper earthing. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earthing may cause electrical shock.
- Install the required fuses or circuit breakers.
- Secure the electrical wiring with cable ties so that the cables do NOT come in contact with sharp edges or piping, particularly on the high-pressure side.
- Do NOT use taped wires, stranded conductor wires, extension cords, or connections from a star system.
 They can cause overheating, electrical shock or fire.
- Do NOT install a phase advancing capacitor, because this unit is equipped with an inverter. A phase advancing capacitor will reduce performance and may cause accidents.



WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.



WARNING

ALWAYS use multicore cable for power supply cables.



CAUTION

- When connecting the power supply: connect the earth cable first, before making the current-carrying connections.
- When disconnecting the power supply: disconnect the current-carrying cables first, before separating the earth connection
- The length of the conductors between the power supply stress relief and the terminal block itself must be as such that the current-carrying wires are tautened before the earth wire is in case the power supply is pulled loose from the stress relief.



CAUTION

Do NOT perform the test operation while working on the indoor units.

When performing the test operation, NOT only the outdoor unit, but the connected indoor unit will operate as well. Working on an indoor unit while performing a test operation is dangerous.



CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. Do NOT remove the fan guard. When the fan is rotating at high speed, it will cause injury.

For the user

3 User safety instructions

Always observe the following safety instructions and regulations.

3.1 General

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WARNING

If you are NOT sure how to operate the unit, contact your installer.



WARNING

Children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge can only use this appliance if they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. Children MUST NOT play with the appliance.

Cleaning and user maintenance MUST NOT be carried out by children without supervision.

WARNING

To prevent electrical shocks or fire:

- Do NOT rinse the unit.
- Do NOT operate the unit with wet hands.
- Do NOT place any objects containing water on the unit.



CAUTION

- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.
- Units are marked with the following symbol:



This means that electrical and electronic products may NOT be mixed with unsorted household waste. Do NOT try to dismantle the system yourself: the dismantling of the system, treatment of the refrigerant, of oil and of other parts must be done by an authorized installer and must comply with applicable legislation.

Units must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and human health. For more information, contact your installer or local authority.

Batteries are marked with the following symbol:



This means that the batteries may NOT be mixed with unsorted household waste. If a chemical symbol is printed beneath the symbol, this chemical symbol means that the battery contains a heavy metal above a certain concentration.

Possible chemical symbols are: Pb: lead (>0.004%).

Waste batteries must be treated at a specialized treatment facility for reuse. By ensuring waste batteries are disposed of correctly, you will help to prevent potential negative consequences for the environment and human health.

3.2 Instructions for safe operation

CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.

CAUTION

Do NOT operate the system when using a room fumigation-type insecticide. Chemicals could collect in the unit, and endanger the health of people who are hypersensitive to chemicals.

CAUTION

It is unhealthy to expose your body to the air flow for a long time.



CAUTION

To avoid oxygen deficiency, ventilate the room sufficiently if equipment with burner is used together with the system.



This unit contains electrical and hot parts.



♠ WARNING

Before operating the unit, be sure the installation has been carried out correctly by an installer.



. WARNING

Never touch the air outlet or the horizontal blades while the swing flap is in operation. Fingers may become caught or the unit may break down.



Do NOT insert fingers, rods or other objects into the air inlet or outlet. Do NOT remove the fan guard. When the fan is rotating at high speed, it will cause injury.



CAUTION: Pay attention to the fan!

It is dangerous to inspect the unit while the fan is running.

Be sure to turn off the main switch before executing any maintenance task.

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.



WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.

/ WARNING

- Do NOT modify, disassemble, remove, reinstall or repair the unit vourself as incorrect dismantling or installation may cause an electric shock or fire. Contact your dealer.
- In case of accidental refrigerant leaks, make sure there are no naked flames. The refrigerant itself is entirely safe, non-toxic and noncombustible, but it will generate toxic gas when it accidentally leaks into a room where combustible air from fan heaters, gas cookers, etc. is present. Always have qualified service personnel confirm that the point of leakage has been repaired or corrected before resuming operation.



WARNING

Stop operation and shut off the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electric shock or fire. Contact your dealer.

/ WARNING

The refrigerant in the system is safe and normally does not leak. If the refrigerant leaks in the room, contact with a fire of a burner, a heater or a cooker may result in a harmful gas.

Turn off any combustible heating devices, ventilate the room and contact the dealer where you purchased the unit.

Do not use the system until a service person confirms that the portion where the refrigerant leaks is repaired.



⚠ CAUTION

NEVER expose little children, plants or animals directly to the airflow.

About the system

The VRV IV heat pump for indoor installation can be used for heating/cooling applications.



NOTICE

Do NOT use the system for other purposes. In order to avoid any quality deterioration, do NOT use the unit for cooling precision instruments, food, plants, animals, or works of art.



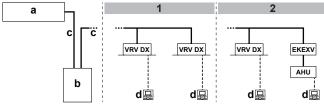
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NOTICE

For future modifications or expansions of your system:

A full overview of allowable combinations (for future system extensions) is available in technical engineering data and should be consulted. Contact your installer to receive more information and professional advice.

4.1 System layout



- In case of VRV DX indoor units
- In case of VRV DX indoor units combined with an air handling unit
- Heat exchanger unit
- Compressor unit
 - Refrigerant piping
- User interface (dedicated depending on indoor unit type)
- VRV DX VRV direct expansion (DX) indoor unit

EKEXV Expansion valve kit

Air handling unit

5 User interface



CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.

This operation manual offers a non-exhaustive overview of the main functions of the system.

Detailed information on required actions to achieve certain functions can be found in the dedicated installation and operation manual of the indoor unit.

Refer to the operation manual of the installed user interface.

6 Operation

6.1 Operation range

Use the system in the following temperature and humidity ranges for safe and effective operation.

Specifica	5 HP	8 HP	
Maximum capacity	Heating	16.0 kW 25.0 kV	
	Cooling	14.0 kW	22.4 kW
Outside ambient	Heating	-20~15.	5°C WB
design temperature	Cooling	−5~46°C DB	
Ambient design tempe compressor unit and hunit	5~35°	°C DB	
Maximum relative	Heating	50% ^(a)	
humidity around the compressor unit and heat exchanger unit	Cooling	80% ^(a)	

Special operation ranges are valid in case of using AHU. They can be found in the installation/operation manual of the dedicated unit. Latest information can be found in the technical engineering data.

6.2 Operating the system

6.2.1 About operating the system

- Operation procedure varies according to the combination of compressor unit, heat exchanger unit, and user interface.
- To protect the unit, turn on the main power switch 6 hours before operation.
- If the main power supply is turned off during operation, operation will restart automatically after the power turns back on again.
- When stopping the unit, the unit might still operate for a few minutes. This is not a malfunction.

6.2.2 About cooling, heating, fan only, and automatic operation

- Changeover cannot be made with a user interface whose display shows "change-over under centralised control" (refer to installation and operation manual of the user interface).
- When the display □☆ "change-over under centralised control" flashes, refer to "About setting the master user interface" [▶ 12].
- The fan may keep on running for about 1 minute after the heating operation stops.

 The air flow rate may adjust itself depending on the room temperature or the fan may stop immediately. This is not a malfunction.

6.2.3 About the heating operation

It may take longer to reach the set temperature for general heating operation than for cooling operation.

The following operation is performed in order to prevent the heating capacity from dropping or cold air from blowing.

Defrost operation

In heating operation, freezing of the heat exchanger unit's air cooled coil increases over time, restricting the energy transfer to the heat exchanger unit's coil. Heating capability decreases and the system needs to go into defrost operation to be able to remove frost from the heat exchanger unit's coil. During defrost operation the heating capacity on the indoor unit side will temporarily drop until defrosting is completed. After defrosting, the unit will regain its full heating capacity.

The indoor unit will stop fan operation, the refrigerant cycle will reverse and energy from inside the building will be used to defrost the heat exchanger unit coil.

The indoor unit will indicate defrost operation on the display .

During defrost operation, ice melts and possibly evaporates. **Possible consequence:** Mist might be visible during or directly after defrost operation. This is not a malfunction.

Hot start

In order to prevent cold air from blowing out of an indoor unit at the start of heating operation, the indoor fan is automatically stopped. The display of the user interface shows (). It may take some time before the fan starts. This is not a malfunction.

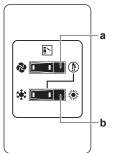
6.2.4 To operate the system (WITHOUT cool/ heat changeover remote control switch)

- 1 Press the operation mode selector button on the user interface several times and select the operation mode of your choice.
 - Cooling operation
 - Heating operation
 - Fan only operation
- 2 Press the ON/OFF button on the user interface.

Result: The operation lamp lights up and the system starts operating.

6.2.5 To operate the system (WITH cool/heat changeover remote control switch)

Overview of the changeover remote control switch



- FAN ONLY/AIR CONDITIONING SELECTOR SWITCH
 - Set the switch to for fan only operation or to for heating or cooling operation.
- b COOL/HEAT CHANGEOVER SWITCH Set the switch to ★ for cooling or to ★ for heating

Note: In case a cool/heat changeover remote control switch is used, the position of DIP switch 1 (DS1-1) on the main PCB needs to be switched to the ON position.

To start

Cooling operation

1 Select operation mode with the cool/heat changeover switch as follows:

Heating operation

2 Press the ON/OFF button on the user interface.

Result: The operation lamp lights up and the system starts operating.

To stop

3 Press the ON/OFF button on the user interface once again.

Result: The operation lamp goes out and the system stops operating.



NOTICE

Do not turn off power immediately after the unit stops, but wait for at least 5 minutes.

To adjust

For programming temperature, fan speed and air flow direction refer to the operation manual of the user interface.

6.3 Using the dry program

6.3.1 About the dry program

- The function of this program is to decrease the humidity in your room with minimal temperature decrease (minimal room cooling).
- The micro computer automatically determines temperature and fan speed (cannot be set by the user interface).
- The system does not go into operation if the room temperature is low (<20°C).

6.3.2 To use the dry program (WITHOUT cool/ heat changeover remote control switch)

To start

- 1 Press the operation mode selector button on the user interface several times and select (program dry operation).
- 2 Press the ON/OFF button of the user interface.

Result: The operation lamp lights up and the system starts operating.

3 Press the air flow direction adjust button (only for double-flow, multi-flow, corner, ceiling-suspended and wall-mounted). Refer to "6.4 Adjusting the air flow direction" [▶ 11] for details.

To stop

4 Press the ON/OFF button on the user interface once again.

Result: The operation lamp goes out and the system stops operating.



Fan only operation

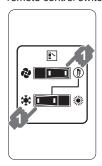
NOTICE

Do not turn off power immediately after the unit stops, but wait for at least 5 minutes.

6.3.3 To use the dry program (WITH cool/heat changeover remote control switch)

To start

 Select cooling operation mode with the cool/heat changeover remote control switch.



- 2 Press the operation mode selector button on the user interface several times and select (program dry operation).
- 3 Press the ON/OFF button of the user interface.

Result: The operation lamp lights up and the system starts operating.

4 Press the air flow direction adjust button (only for double-flow, multi-flow, corner, ceiling-suspended and wall-mounted). Refer to "6.4 Adjusting the air flow direction" [▶ 11] for details.

To stor

5 Press the ON/OFF button on the user interface once again.

Result: The operation lamp goes out and the system stops operating.



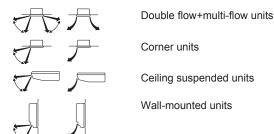
NOTICE

Do not turn off power immediately after the unit stops, but wait for at least 5 minutes.

6.4 Adjusting the air flow direction

Refer to the operation manual of the user interface.

6.4.1 About the air flow flap



For the following conditions, a micro computer controls the air flow direction which may be different from the display.

	Cooling		Heating		
•	When the room temperature is lower than the set temperature.		When starting operation. When the room temperature is higher than the set temperature.		
L		•	At defrost operation.		

Cooling

Heating

- When operating continuously at horizontal air flow direction.
- When continuous operation with downward air flow is performed at the time of cooling with a ceiling-suspended or a wall-mounted unit, the micro computer may control the flow direction, and then the user interface indication will also change.

The air flow direction can be adjusted in one of the following ways:

- The air flow flap itself adjusts its position.
- The air flow direction can be fixed by the user.
- Automatic and desired position ...



WARNING

Never touch the air outlet or the horizontal blades while the swing flap is in operation. Fingers may become caught or the unit may break down.

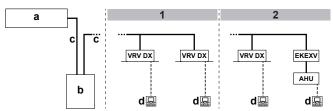


NOTICE

- The movable limit of the flap is changeable. Contact your dealer for details. (only for double-flow, multi-flow, corner, ceiling-suspended and wall-mounted).
- Avoid operating in the horizontal direction ■ -□. It may cause dew or dust to settle on the ceiling or flap.

6.5 Setting the master user interface

6.5.1 About setting the master user interface



- 1 In case of VRV DX indoor units
- 2 In case of VRV DX indoor units combined with an air handling unit
- a Heat exchanger unit
- **b** Compressor unit
- c Refrigerant piping
- d User interface (dedicated depending on indoor unit type)

VRV DX VRV direct expansion (DX) indoor unit

EKEXV Expansion valve kit AHU Air handling unit

When the system is installed as shown in the figure above, it is necessary to designate one of the user interfaces as the master user interface.

The displays of slave user interfaces show \(\bigcap \dots \) (change-over under centralised control) and slave user interfaces automatically follow the operation mode directed by the master user interface.

Only the master user interface can select heating or cooling mode.

7 Maintenance and service



NOTICE

NEVER inspect or service the unit by yourself. Ask a qualified service person to perform this work.



WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.



CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. Do NOT remove the fan guard. When the fan is rotating at high speed, it will cause injury.



CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.



NOTICE

Do NOT wipe the controller operation panel with benzine, thinner, chemical dust cloth, etc. The panel may get discoloured or the coating peeled off. If it is heavily dirty, soak a cloth in water-diluted neutral detergent, squeeze it well and wipe the panel clean. Wipe it with another dry cloth.

7.1 About the refrigerant

This product contains fluorinated greenhouse gases. Do NOT vent gases into the atmosphere.

Refrigerant type: R410A

Global warming potential (GWP) value: 2087.5



NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO₂ equivalent.

Formula to calculate the quantity in CO_2 equivalent tonnes: GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

Please contact your installer for more information.



WARNING

The refrigerant in the system is safe and normally does not leak. If the refrigerant leaks in the room, contact with a fire of a burner, a heater or a cooker may result in a harmful gas.

Turn off any combustible heating devices, ventilate the room and contact the dealer where you purchased the unit.

Do not use the system until a service person confirms that the portion where the refrigerant leaks is repaired.

7.2 After-sales service and warranty

7.2.1 Warranty period

- This product includes a warranty card that was filled in by the dealer at the time of installation. The completed card has to be checked by the customer and stored carefully.
- If repairs to the product are necessary within the warranty period, contact your dealer and keep the warranty card at hand.

7.2.2 Recommended maintenance and inspection

Since dust collects when using the unit for several years, performance of the unit will deteriorate to some extent. As taking apart and cleaning interiors of units requires technical expertise and in order to ensure the best possible maintenance of your units, we recommend to enter into a maintenance and inspection contract on top of normal maintenance activities. Our network of dealers has access to a permanent stock of essential components in order to keep your unit in operation as long as possible. Contact your dealer for more information.

When asking your dealer for an intervention, always state:

- The complete model name of the unit.
- The manufacturing number (stated on the nameplate of the unit).
- The installation date.
- · The symptoms or malfunction, and details of the defect.



WARNING

- Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electric shock or fire. Contact your dealer.
- In case of accidental refrigerant leaks, make sure there are no naked flames. The refrigerant itself is entirely safe, non-toxic and non-combustible, but it will generate toxic gas when it accidentally leaks into a room where combustible air from fan heaters, gas cookers, etc. is present. Always have qualified service personnel confirm that the point of leakage has been repaired or corrected before resuming operation.

8 Troubleshooting

If one of the following malfunctions occur, take the measures shown below and contact your dealer.



WARNING

Stop operation and shut off the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electric shock or fire. Contact your dealer.

The system MUST be repaired by a qualified service person.

Malfunction	Measure
If a safety device such as a fuse, a breaker or an earth leakage breaker frequently actuates or the ON/OFF switch does NOT properly work.	Turn OFF the main power switch.
If water leaks from the unit.	Stop the operation.
The operation switch does NOT work well.	Turn OFF the power supply.
If the user interface display indicates the unit number, the operation lamp flashes and the malfunction code appears.	Notify your installer and report the malfunction code.

If the system does NOT operate properly except for the above mentioned cases and none of the above mentioned malfunctions is evident, investigate the system in accordance with the following procedures.

Malfunction	Measure
If the system does not operate at all.	 Check if there is no power failure. Wait until power is restored. If power failure occurs during operation, the system automatically restarts immediately after power is restored.
	 Check if no fuse has blown or breaker is activated. Change the fuse or reset the breaker if necessary.

Malfunction	Measure
If the system goes into fan only operation, but as soon as it goes into heating or cooling operation, the system	 Check if air inlet or outlet of heat exchanger unit or indoor unit is not blocked by obstacles. Remove any obstacles and make sure the air can flow freely.
stops.	Check if the user interface display shows (time to clean the air filter). (Refer to "7 Maintenance and service" [▶ 12] and "Maintenance" in the indoor unit manual.)
The system operates but cooling or heating is insufficient.	 Check if air inlet or outlet of heat exchanger unit or indoor unit is not blocked by obstacles. Remove any obstacle and make it well-ventilated.
	 Check if the air filter is not clogged (refer to "Maintenance" in the indoor unit manual).
	Check the temperature setting.
	 Check the fan speed setting on your user interface.
	 Check for open doors or windows. Close doors and windows to prevent wind from coming in.
	 Check if there are too many occupants in the room during cooling operation. Check if the heat source of the room is excessive.
	Check if direct sunlight enters the room. Use curtains or blinds.
	Check if the air flow angle is proper.

If after checking all above items, it is impossible to fix the problem yourself, contact your installer and state the symptoms, the complete model name of the unit (with manufacturing number if possible) and the installation date (possibly listed on the warranty card).

8.1 Error codes: Overview

In case a malfunction code appears on the indoor unit user interface display, contact your installer and inform the malfunction code, the unit type, and serial number (you can find this information on the nameplate of the unit).

For your reference, a list with malfunction codes is provided. You can, depending on the level of the malfunction code, reset the code by pushing the ON/OFF button. If not, ask your installer for advice.

Main code	Contents		
R0	External protection device was activated		
R I	EEPROM failure (indoor)		
R3	Drain system malfunction (indoor)		
R5	Fan motor malfunction (indoor)		
87	Swing flap motor malfunction (indoor)		
89	Expansion valve malfunction (indoor)		
RF	Drain malfunction (indoor unit)		
RH	Filter dust chamber malfunction (indoor)		
RJ	Capacity setting malfunction (indoor)		
ЕІ	Transmission malfunction between main PCB and sub PCB (indoor)		
ĽΥ	Heat exchanger thermistor malfunction (indoor; liquid)		
[5	Heat exchanger thermistor malfunction (indoor; gas)		
[9	Suction air thermistor malfunction (indoor)		
☐☐☐ Discharge air thermistor malfunction (indoor)			

8 Troubleshooting

Main code	Contents	
CE	Movement detector or floor temperature sensor malfunction (indoor)	
۲۵	User interface thermistor malfunction (indoor)	
EΩ	Fan or drain pump malfunction (heat exchanger unit)	
ΕI	PCB malfunction (compressor unit)	
E2	Current leakage detector was activated (compressor unit)	
E3	High pressure switch was activated	
E4	Low pressure malfunction (compressor unit)	
<i>E</i> 5	Compressor lock detection (compressor unit)	
E9	Electronic expansion valve malfunction (compressor unit or heat exchanger unit)	
F3	Discharge temperature malfunction (compressor unit)	
FY	Abnormal suction temperature (compressor unit)	
F5	Refrigerant overcharge detection	
н∃	High pressure switch malfunction	
НЧ	Low pressure switch malfunction	
H9	Ambient temperature sensor malfunction (heat exchanger unit)	
	Pressure sensor malfunction	
75	Current sensor malfunction	
J3	Discharge temperature sensor malfunction	
<u> </u>	(compressor unit) Heat exchanger gas temperature sensor malfunction	
	(heat exchanger unit) Suction temperature sensor malfunction (compressor	
unit)		
J5	exchanger unit)	
רע	Liquid temperature sensor (after subcool HE) malfunction (compressor unit)	
PL	Gas temperature sensor (after subcool HE) malfunction (compressor unit)	
JR	High pressure sensor malfunction (BIPH)	
JE	Low pressure sensor malfunction (BIPL)	
LI	INV PCB abnormal	
LY	Fin temperature abnormal	
L5	Inverter PCB faulty	
L8	Compressor over current detected	
L9	Compressor lock (startup)	
LE	Transmission compressor unit - inverter: INV transmission trouble	
P I	INV unbalanced power supply voltage	
PY	Fin thermistor malfunction	
PJ	Heat exchanger unit capacity setting malfunction.	
ПΩ	Abnormal low pressure drop, faulty expansion valve	
ЦΙ	Reversed power supply phase malfunction	
U2	INV voltage power shortage	
⊔∃	System test run not yet executed	
ЦЧ	Faulty wiring indoor/heat exchanger unit/compressor unit	
U5	Abnormal user interface - indoor communication	
U8	Abnormal main-sub user interface communication	
UЯ	System mismatch. Wrong type of indoor units combined. Indoor unit malfunction. Heat exchanger unit malfunction.	

Main code	Contents
UR	Connection malfunction over indoor units or type mismatch (wrong type of indoor units or heat exchanger unit)
ロビ Centralised address duplication	
UΕ	Malfunction in communication centralised control device - indoor unit
以F Auto address malfunction (inconsistency)	
ЦH	Auto address malfunction (inconsistency)

8.2 Symptoms that are NOT system malfunctions

The following symptoms are NOT system malfunctions:

8.2.1 Symptom: The system does not operate

- The air conditioner does not start immediately after the ON/OFF button on the user interface is pressed. If the operation lamp lights, the system is in normal condition. To prevent overloading of the compressor motor, the air conditioner starts 5 minutes after it is turned ON again in case it was turned OFF just before. The same starting delay occurs after the operation mode selector button was used.
- If "Under Centralized Control" is displayed on the user interface, pressing the operation button causes the display to blink for a few seconds. The blinking display indicates that the user interface cannot be used.
- The system does not start immediately after the power supply is turned on. Wait one minute until the micro computer is prepared for operation.

8.2.2 Symptom: Cool/Heat cannot be changed over

- When the display shows . (change-over under centralized control), it shows that this is a slave user interface.
- When the cool/heat changeover remote control switch is installed and the display shows (change-over under centralized control), this is because cool/heat changeover is controlled by the cool/ heat changeover remote control switch. Ask your dealer where the remote control switch is installed.

8.2.3 Symptom: Fan operation is possible, but cooling and heating do not work

Immediately after the power is turned on. The micro computer is getting ready to operate and is performing a communication check with all indoor units. Please wait 12 minutes maximally until this process is finished.

8.2.4 Symptom: The fan speed does not correspond to the setting

The fan speed does not change even if the fan speed adjustment button in pressed. During heating operation, when the room temperature reaches the set temperature, the compressor unit goes off and the indoor unit changes to whisper fan speed. This is to prevent cold air blowing directly on occupants of the room. The fan speed will not change even when another indoor unit is in heating operation, if the button is pressed.

8.2.5 Symptom: The fan direction does not correspond to the setting

The fan direction does not correspond with the user interface display. The fan direction does not swing. This is because the unit is being controlled by the micro computer.

8.2.6 Symptom: White mist comes out of a unit (Indoor unit)

- When humidity is high during cooling operation. If the interior of an indoor unit is extremely contaminated, the temperature distribution inside a room becomes uneven. It is necessary to clean the interior of the indoor unit. Ask your dealer for details on cleaning the unit. This operation requires a qualified service person.
- Immediately after the cooling operation stops and if the room temperature and humidity are low. This is because warm refrigerant gas flows back into the indoor unit and generates steam.

8.2.7 Symptom: White mist comes out of a unit (Indoor unit, outdoor unit)

When the system is changed over to heating operation after defrost operation. Moisture generated by defrost becomes steam and is exhausted.

8.2.8 Symptom: The user interface reads "U4" or "U5" and stops, but then restarts after a few minutes

This is because the user interface is intercepting noise from electric appliances other than the air conditioner. The noise prevents communication between the units, causing them to stop. Operation automatically restarts when the noise ceases.

8.2.9 Symptom: Noise of air conditioners (Indoor unit)

- A "zeen" sound is heard immediately after the power supply is turned on. The electronic expansion valve inside an indoor unit starts working and makes the noise. Its volume will reduce in about one minute.
- A "pishi-pishi" squeaking sound is heard when the system stops after heating operation. Expansion and contraction of plastic parts caused by temperature change make this noise.

8.2.10 Symptom: Noise of air conditioners (Indoor unit, outdoor unit)

- A continuous low hissing sound is heard when the system is in cooling or defrost operation. This is the sound of refrigerant gas flowing through both indoor and outdoor units.
- A hissing sound which is heard at the start or immediately after stopping operation or defrost operation. This is the noise of refrigerant caused by flow stop or flow change.

8.2.11 Symptom: Noise of air conditioners (Outdoor unit)

When the tone of operating noise changes. This noise is caused by the change of frequency.

8.2.12 Symptom: Dust comes out of the unit

When the unit is used for the first time in a long time. This is because dust has gotten into the unit.

8.2.13 Symptom: The units can give off odours

The unit can absorb the smell of rooms, furniture, cigarettes, etc., and then emit it again.

8.2.14 Symptom: The outdoor unit fan does not spin

During operation. The speed of the fan is controlled in order to optimise product operation.

8.2.15 Symptom: The display shows "88"

This is the case immediately after the main power supply switch is turned on and means that the user interface is in normal condition. This continues for 1 minute

8.2.16 Symptom: The compressor in the outdoor unit does not stop after a short heating operation

This is to prevent refrigerant from remaining in the compressor. The unit will stop after 5 to 10 minutes.

8.2.17 Symptom: The inside of an outdoor unit is warm even when the unit has stopped

This is because the crankcase heater is warming the compressor so that the compressor can start smoothly.

8.2.18 Symptom: Hot air can be felt when the indoor unit is stopped

Several different indoor units are being run on the same system. When another unit is running, some refrigerant will still flow through the unit

9 Relocation

Contact your dealer for removing and reinstalling the total unit. Moving units requires technical expertise.

10 Disposal

This unit uses hydrofluorocarbon. Contact your dealer when discarding this unit.



NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.

For the installer

11 About the box

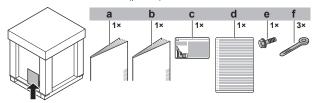
11.1 About (COP)

is part of Daikin's wider commitment to reduce our environmental footprint. With two we want to create a circular economy for refrigerants. One of the actions to achieve this, is the reuse of reclaimed refrigerant in VRV units produced and sold in Europe. For more information about the countries that are in scope, visit: http://www.daikin.eu/loop-by-daikin.

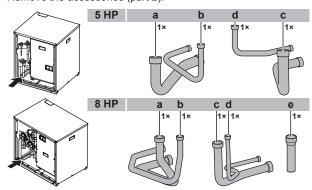
11.2 Compressor unit

11.2.1 To remove the accessories from the compressor unit

1 Remove the accessories (part 1).



- a General safety precautions
- **b** Compressor unit installation and operation manual
- c Fluorinated greenhouse gases label
- d Multilingual fluorinated greenhouse gases label
- e Screw (only needed in case 5 HP for shield of transmission wiring) (see "15.4 To connect the electrical wiring on the compressor unit" [• 28])
- f Cable tie
- 2 Remove the service cover. See "To open the compressor unit" [> 18].
- 3 Remove the accessories (part 2).



a+b Piping accessories for circuit 1 (to the heat exchanger unit)

		5 HP	8 HP
а	Gas	Ø19.1 mm	Ø22.2 mm
b	Liquid	Ø12.7 mm	Ø12.7 mm

c+d Piping accessories for circuit 2 (to the indoor units)

		5 HP	8 HP
С	Gas	Ø15.9 mm	Ø19.1 mm
d	Liquid	Ø9.5 mm	Ø9.5 mm

e Piping adapter (Ø19.1→22.2 mm) that you need when connecting piping to the heat exchanger unit (only for 8 HP)

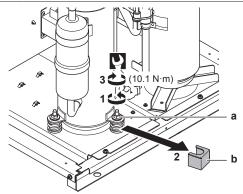
11.2.2 To remove the transportation stay

Only for RKXYQ5.



NOTICE

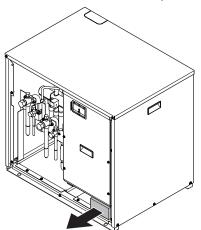
If the unit is operated with the transportation stay attached, abnormal vibration or noise may be generated.



11.2.3 To remove the transportation EPS

Only for RKXYQ8.

1 Remove the EPS. The EPS protects the unit during transport.



12 About the units and options

12.1 About the compressor unit and heat exchanger unit

The compressor unit and heat exchanger unit are intended for indoor installation and aimed for air to air heat pump applications.

Specific	5 HP	8 HP	
Maximum capacity	Heating	16.0 kW	25.0 kW
	Cooling	14.0 kW	22.4 kW
Outside ambient	Heating	-20~15.5°C WB	
design temperature	Cooling	−5~46°C DB	
Ambient design temperature of compressor unit and heat exchanger unit		5~35°	C DB

Specifica	5 HP	8 HP	
Maximum relative	Heating	50% ^(a)	
humidity around the compressor unit and heat exchanger unit	Cooling	809	% ^(a)

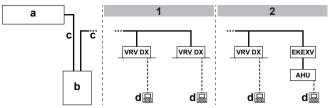
(a) To avoid condensation and water dripping out of the unit. If the temperature or the humidity is beyond these conditions, safety devices may be put in action and the air conditioner may not operate.

12.2 System layout



NOTICE

Design of the system must not be done at temperatures below $-15\,^{\circ}\text{C}$.



- 1 In case of VRV DX indoor units
- 2 In case of VRV DX indoor units combined with an air handling unit
- a Heat exchanger unit
- **b** Compressor unit
- c Refrigerant piping
- d User interface (dedicated depending on indoor unit type)

VRV DX VRV direct expansion (DX) indoor unit

EKEXV Expansion valve kit
AHU Air handling unit

12.3 Combining units and options



INFORMATION

Certain options might not be available in your country.

12.3.1 Possible options for the compressor unit and heat exchanger unit

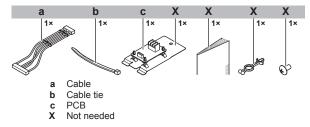
For more possible options, see the installer and user reference quide.

Cool/heat selector

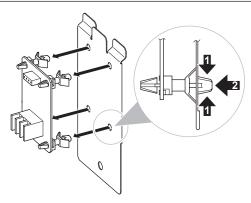
In order to control the cooling or heating operation from a central location, the following option can be connected:

Description	5 HP	8 HP
Cool/heat selector switch	KRC1	9-26A
Cool/heat selector cable	EKCHSC	_
Cool/heat selector PCB	_	BRP2A81 ^(a)
With optional fixing box for the switch	KJB [,]	111A

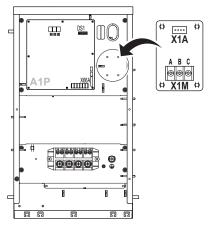
- (a) To install BRP2A81, proceed as follows:
- Check the components of BRP2A81. You do NOT need all of them



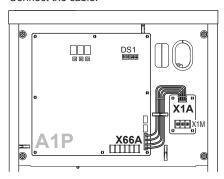
2 Remove the mounting plate from the PCB.



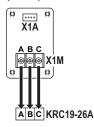
3 Mount the PCB.



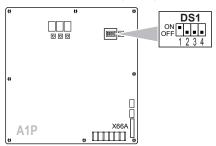
4 Connect the cable.



5 Connect the cool/heat selector switch. Tightening torque X1M (A/B/C): 0.53~0.63 N•m



- 6 Fix the cables with cable ties.
- 7 Turn ON the DIP switch (DS1-1).



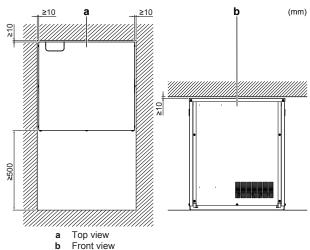
8 Perform a test run. See the "Commissioning" chapter.

13 Unit installation

13.1 Preparing the installation site

13.1.1 Installation site requirements of the compressor unit

· Service space. Mind the following requirements:





CAUTION

Appliance not accessible to the general public, install it in a secured area, protected from easy access.

These units (compressor unit, heat exchanger unit and indoor units) are suitable for installation in a commercial and light industrial environment.



NOTICE

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

13.2 Opening the unit

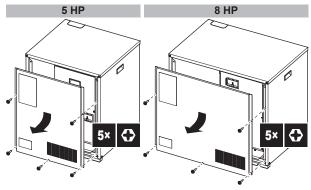
13.2.1 To open the compressor unit



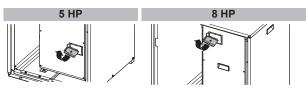
DANGER: RISK OF BURNING/SCALDING



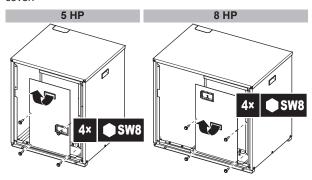
1 Remove the service cover of the compressor unit.



2 If you want to make field settings, remove the inspection cover.



3 If you want to connect electrical wiring, remove the switch box cover.



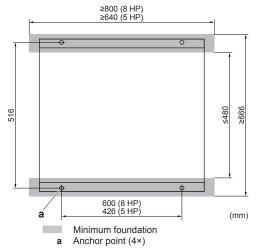
13.3 Mounting the compressor unit

13.3.1 Guidelines when installing the compressor unit

Check the strength and level of the installation ground so that the unit will not cause any operating vibration or noise. If the vibration might be transmitted to the building, use a vibration-proof rubber (field supply).

You can install the compressor unit directly on the floor or on a structure.

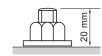
- On the floor. You do NOT have to fix the unit with anchor bolts.
- On a structure. Fix the unit securely with anchor bolts, nuts and washers (field supply) to the structure. The foundation (steel beam frame or concrete) must be larger than the grey marked area.



i

INFORMATION

The recommended height of the upper protruding part of the bolts is 20 mm.



14 Piping installation

14.1 Preparing refrigerant piping

Refrigerant piping requirements 14.1.1



NOTICE

Refrigerant R410A requires strict cautions for keeping the system clean and dry. Foreign materials (including mineral oils or moisture) should be prevented from getting mixed into the system.



NOTICE

The piping and other pressure-containing parts shall be suitable for refrigerant. Use phosphoric acid deoxidised seamless copper for refrigerant.

Foreign materials inside pipes (including oils for fabrication) must be ≤30 mg/10 m.

14.1.2 Refrigerant piping material

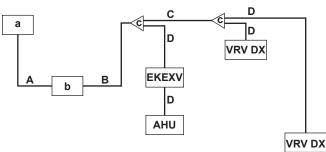
- Piping material: Phosphoric acid deoxidised seamless copper.
- · Piping temper grade and thickness:

Outer diameter (Ø)	Temper grade	Thickness (t) ^(a)	
6.4 mm (1/4")	Annealed (O)	≥0.80 mm	Ø(
9.5 mm (3/8")			
12.7 mm (1/2")			• ,
15.9 mm (5/8")	Annealed (O)	≥0.99 mm	
19.1 mm (3/4")	Half hard (1/2H)	≥0.80 mm	
22.2 mm (7/8")			

(a) Depending on the applicable legislation and the maximum working pressure of the unit (see "PS High" on the unit name plate), larger piping thickness might be required.

To select the piping size

Determine the proper size using the following tables and reference figure (only for indication).



- Heat exchanger unit
- Compressor unit b

Refrigerant branch kit

VRV DX VRV DX indoor unit Expansion valve kit **EKEXV** AHU Air handling unit

- Piping between heat exchanger unit and compressor unit
- В Piping between compressor unit and (first) refrigerant branch kit (= main pipe)
- Piping between refrigerant branch kits
- Piping between refrigerant branch kit and indoor unit

In case the required pipe sizes (inch sizes) are not available, it is also allowed to use other diameters (mm sizes), taken the following into account:

• Select the pipe size nearest to the required size.

- · Use the suitable adapters for the change-over from inch to mm pipes (field supply).
- The additional refrigerant calculation has to be adjusted as mentioned in To determine the additional refrigerant amount.

A: Piping between heat exchanger unit and compressor unit

Use the following diameters:

Compressor unit	Piping outer diameter size (mm)		
capacity type	Gas pipe	Liquid pipe	
5 HP	19.1	12.7	
8 HP	22.2		

B: Piping between compressor unit and first refrigerant branch kit

Use the following diameters:

Compressor unit	Piping outer diameter size (mm)				
capacity type	Gas pipe		Liquid	d pipe	
	Standard	Size-up	Standard	Size-up	
5 HP	15.9	19.1	9.5	_	
8 HP	19.1	22.2	9.5	12.7	

Standard ↔ Size-up:

If		Then
The equivalent pipe length between the heat exchanger unit and the furthest indoor unit is 90 m or more	5 HP	It is recommended to increase the size (size-up) of the main gas pipe (between compressor unit and first refrigerant branch kit). If the recommended gas pipe (size-up) is not available, you must use the standard size (which might result in a small capacity decrease).
	8 HP	 You must increase the size (size-up) of the main liquid pipe (between compressor unit and first refrigerant branch kit).
		 It is recommended to increase the size (size-up) of the main gas pipe (between compressor unit and first refrigerant branch kit). If the recommended gas pipe (size-up) is not available, you must use the standard size (which might result in a small capacity decrease).

C: Piping between refrigerant branch kits

Use the following diameters:

Indoor unit capacity	Piping outer diameter size (mm)		
index	Gas pipe	Liquid pipe	
<150	15.9	9.5	
150≤x<200	19.1		
200≤x<260	22.2		

D: Piping between refrigerant branch kit and indoor unit

Use the same diameters as the connections (liquid, gas) on the indoor units. The diameters of the indoor units are as follows:

Indoor unit capacity	Piping outer diameter size (mm)		
index	Gas pipe	Liquid pipe	
15~50	12.7	6.4	

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Indoor unit capacity	Piping outer diameter size (mm)		
index	Gas pipe	Liquid pipe	
63~140	15.9	9.5	
200	19.1		
250	22.2		

14.1.4 To select refrigerant branch kits

For piping example, refer to "To select the piping size" [> 19].

Refnet joint at first branch (counting from the compressor unit)

When using refnet joints at the first branch counted from the compressor unit side, choose from the following table in accordance with the capacity of the compressor unit. **Example:** Refnet joint c $(B \rightarrow C/D)$.

Compressor unit capacity type	Refrigerant branch kit
5 HP	KHRQ22M20T
8 HP	KHRQ22M29T9

Refnet joints at other branches

For refnet joints other than the first branch, select the proper branch kit model based on the total capacity index of all indoor units connected after the refrigerant branch. **Example:** Refnet joint c $(C \rightarrow D/D)$.

Indoor unit capacity index	Refrigerant branch kit
<200	KHRQ22M20T
200≤x<260	KHRQ22M29T9

Refnet headers

Concerning refinet headers, choose from the following table in accordance with the total capacity of all the indoor units connected below the refinet header.

Indoor unit capacity index	Refrigerant branch kit
<260	KHRQ22M29H

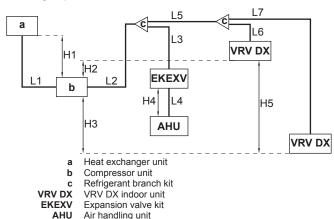


INFORMATION

Maximum 8 branches can be connected to a header.

14.1.5 Refrigerant piping length and height difference

The piping lengths and height differences must comply with the following requirements.



Mir	Minimum and maximum piping lengths		
1	Heat exchanger unit → Compressor unit	L1≤30 m	

Height differences

Piping lengths

L2+L3+L4≤70 m (90 m)			
L2+L5+L6≤70 m (90 m)			
)			
3+L4+L5+L6+L7) 10 m≤x			
x≤300 m			
en			
15 m			
20 m			
25 m			
30 m			
35 m			
10 m			
L4≤5 m			
L3+L4≤40 m			
L5+L6≤40 m			

- (a) Assume equivalent piping length of refnet joint=0.5 m and refnet header=1 m (for calculation purposes of equivalent piping length, not for refrigerant charge calculations).
- (b) Either unit can be the highest unit.

14.2 Connecting the refrigerant piping



DANGER: RISK OF BURNING/SCALDING

14.2.1 Using the stop valve and service port

To handle the stop valve

Take the following guidelines into account:

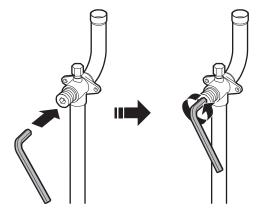
- Make sure to keep all stop valves open during operation.
- The gas and liquid stop valves are factory closed.
- Do NOT apply excessive force to the stop valve. Doing so may break the valve body.

To open the stop valve

- 1 Remove the stop valve cover.
- 2 Insert a hexagon wrench into the stop valve and turn the stop valve counterclockwise.

H1~H5

L1~L7



- 3 When the stop valve cannot be turned any further, stop turning.
- 4 Install the stop valve cover.

Result: The valve is now open.

To fully open the Ø19.1 mm stop valve, turn the hexagonal wrench until a torque between 27 and 33 N•m is achieved.

Inadequate torque may cause leakage of refrigerant and breakage of the stop valve cap.

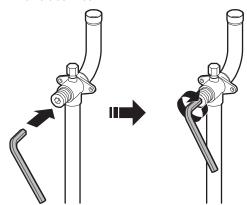


NOTICE

Pay attention that mentioned torque range is applicable for opening Ø19.1 mm stop valves only.

To close the stop valve

- 1 Remove the stop valve cover.
- 2 Insert a hexagon wrench into the stop valve and turn the stop valve clockwise.

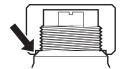


- 3 When the stop valve cannot be turned any further, stop turning.
- 4 Install the stop valve cover.

Result: The valve is now closed.

To handle the stop valve cover

- The stop valve cover is sealed where indicated by the arrow. Do NOT damage it.
- After handling the stop valve, tighten the stop valve cover securely, and check for refrigerant leaks. For the tightening torque, refer to the table below.



To handle the service port

 Always use a charge hose equipped with a valve depressor pin, since the service port is a Schrader type valve.

- After handling the service port, make sure to tighten the service port cover securely. For the tightening torque, refer to the table below.
- Check for refrigerant leaks after tightening the service port cover.

Tightening torques

Stop valve Tightening torque N•m (turn clockwis	se to close)
size (mm)	Shaft			
	Valve body	Hexagonal wrench	Cap (valve	Service port
Ø9.5	5.4~6.6	4 mm	13.5~16.5	11.5~13.9
Ø12.7	8.1~9.9		18.0~22.0	
Ø19.1	27.0~33.0	8 mm	22.5~27.5	

14.2.2 To remove the pinched pipes

WARNING

Any gas or oil remaining inside the stop valve may blow off the pinched piping.

Failure to observe the instructions in procedure below properly may result in property damage or personal injury, which may be serious depending on the circumstances.

Use the following procedure to remove the pinched piping:

1 Make sure that the stop valves are fully closed.



2 Connect the vacuuming/recovery unit through a manifold to the service port of all stop valves.

You have to recover gas and oil from all 4 pinched pipes. Depending on your available tools, use method 1 (manifold with refrigerant line splitters required) or method 2.

Manifold	Connections	Compressor unit
(p<) (p>) A	Method 1:	5 HP
B B	Connect to all service ports at once.	a b
	A <d-xa C C</d-xa 	
e e	B⟨D -;;;c Cd	c d
	Method 2:	←RDXYQ≭→
	First connect to the first 2 service ports.	8 HP
	Aĕa Bĕb	b a c
	Then connect to the last 2 service ports.	←RDXYQ*→
	A Bċ C	

- a, b, c, d Service ports of stop valves
 - e Vacuuming/recovery unit B, C Valves A, B and C
 - D Refrigerant line splitter
- 3 Recover gas and oil from the pinched piping by using a recovery unit.



CAUTION

Do not vent gases into the atmosphere.

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- **4** When all gas and oil is recovered from the pinched piping, disconnect the charge hose and close the service ports.
- 5 Cut off the lower part of the gas and liquid stop valve pipes along the black line. Use an appropriate tool (e.g. a pipe cutter).





WARNING



NEVER remove the pinched piping by brazing.

Any gas or oil remaining inside the stop valve may blow off the pinched piping.

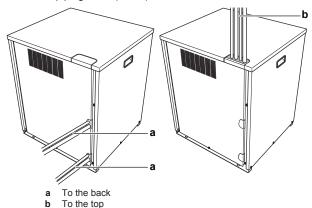
6 Wait until all oil has dripped out before continuing with the connection of the field piping in case the recovery was not complete.

14.2.3 To connect the refrigerant piping to the compressor unit

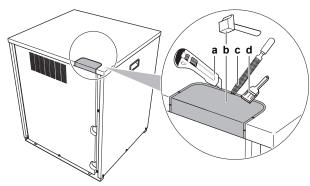


NOTICE

- Be sure to use the supplied accessory pipes when carrying out piping work in the field.
- Be sure that the field installed piping does not touch other pipes, the bottom panel or side panel.
- 1 Remove the service cover. See "To open the compressor unit" [> 18].
- 2 Choose a piping route (a or b).



3 If you have chosen the piping route to the top:



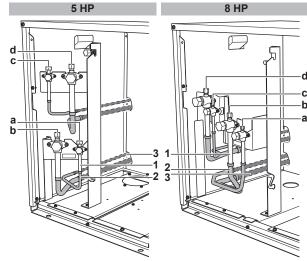
- a Cut the insulation (under the knockout hole).
- **b** Hit on the knockout hole, and remove it.
- c Remove the burrs.
- d Paint the edges and areas around the edges using repair paint to prevent rusting.



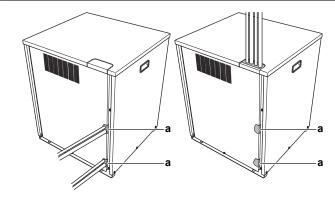
NOTICE

Precautions when making knockout holes:

- · Avoid damaging the casing.
- After making the knockout holes, we recommend you remove the burrs and paint the edges and areas around the edges using repair paint to prevent rusting.
- When passing electrical wiring through the knockout holes, wrap the wiring with protective tape to prevent damage.
- 4 Connect piping (by brazing) as follows:



- a Liquid line (circuit 1: to heat exchanger unit)
- **b** Gas line (circuit 1: to heat exchanger unit)
- c Liquid line (circuit 2: to indoor units)
- d Gas line (circuit 2: to indoor units)1 Pinched piping
- Piping accessory
- Field piping
- 5 Reattach the service cover.
- **6** Seal all gaps (example: a) to prevent small animals from entering the system.



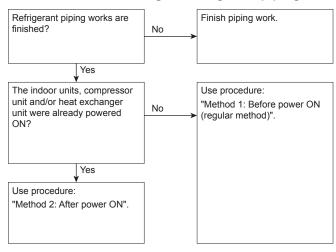


WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.

14.3 Checking the refrigerant piping

14.3.1 About checking the refrigerant piping



It is very important that all refrigerant piping work is done before the units (compressor unit, heat exchanger unit or indoor units) are powered on.

When the units are powered on, the expansion valves will initialise. This means that they will close. Leak test and vacuum drying of field piping, heat exchanger unit and indoor units is impossible when this happens.

Therefore, there will be explained 2 methods for initial installation, leak test and vacuum drying.

Method 1: Before power ON

If the system has not yet been powered on, no special action is required to perform the leak test and the vacuum drying.

Method 2: After power ON

If the system has already been powered on, activate setting [2-21] (refer to "To access mode 1 or 2" [> 30]). This setting will open field expansion valves to guarantee a R410A piping pathway and make it possible to perform the leak test and the vacuum drying.



NOTICE

Make sure that the heat exchanger unit and all indoor units connected to the compressor unit are powered on.



NOTICE

Wait until the compressor unit has finished the initialisation to apply setting [2-21].

Leak test and vacuum drying

Checking the refrigerant piping involves:

- Checking for any leakages in the refrigerant piping.
- Performing vacuum drying to remove all moisture, air or nitrogen in the refrigerant piping.

If there is a possibility of moisture being present in the refrigerant piping (for example, water may have entered the piping), first carry out the vacuum drying procedure below until all moisture has been removed.

All piping inside the unit has been factory tested for leaks.

Only field installed refrigerant piping needs to be checked. Therefore, make sure that all the compressor unit stop valves are firmly closed before performing leak test or vacuum drying.



NOTICE

Make sure that all (field supplied) field piping valves are OPEN (not compressor unit stop valves!) before you start leak test and vacuuming.

For more information on the state of the valves, refer to "Checking refrigerant piping: Setup" [> 23].

14.3.2 Checking refrigerant piping: General guidelines

Connect the vacuum pump through a manifold to the service port of all stop valves to increase efficiency (refer to "Checking refrigerant piping: Setup" [> 23]).



NOTICE

Use a 2-stage vacuum pump with a non-return valve or a solenoid valve that can evacuate to a gauge pressure of -100.7 kPa (-1.007 bar)(5 Torr absolute).



NOTICE

Make sure the pump oil does not flow oppositely into the system while the pump is not working.



NOTICE

Do NOT purge the air with refrigerants. Use a vacuum pump to evacuate the installation.

14.3.3 Checking refrigerant piping: Setup

The system contains 2 refrigerant circuits:

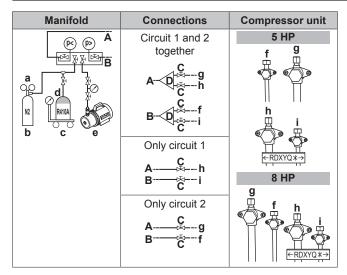
- Circuit 1: Compressor unit → Heat exchanger unit
- Circuit 2: Compressor unit → Indoor units

You have to check both circuits (leak test, vacuuming drying). How to check depends on your available tools:

<u> </u>		
If you have a manifold	Then	
With refrigerant line splitters	You can check both circuits at once. To do so, connect the manifold via the splitters to both circuits, and check.	
Without refrigerant line splitters	You have to check the circuits separately. To do so:	
(takes twice as long)	First connect the manifold to circuit 1, and check.	
	Then connect the manifold to circuit 2, and check.	

Possible connections:

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- a Pressure reducing valve
- **b** Nitrogen
- c Weighing scales
- d Refrigerant R410A tank (siphon system)
- e Vacuum pump
- f Liquid line stop valve (circuit 2: to indoor units)
- g Gas line stop valve (circuit 2: to indoor units)
- h Gas line stop valve (circuit 1: to heat exchanger unit)
- i Liquid line stop valve (circuit 1: to heat exchanger unit)
- A, B, C Valves A, B and C
 - D Refrigerant line splitter

Valve	State of valve
Valves A, B and C	Open
Liquid line and gas line stop valves (f, g, h, i)	Close



NOTICE

The connections to the indoor units and to the heat exchanger unit, and all indoor units and the heat exchanger unit itself should also be leak and vacuum tested. Keep any possible (field supplied) field piping valves open as well.

Refer to the indoor unit installation manual for more details. Leak test and vacuum drying should be done before the power supply is set to the unit. If not, see also the flow chart earlier described in this chapter (see "About checking the refrigerant piping" [• 23]).

14.3.4 To perform a leak test

The leak test must satisfy the specifications of EN378-2.

To check for leaks: Vacuum leak test

- 1 Evacuate the system from the liquid and gas piping to -100.7 kPa (-1.007 bar)(5 Torr absolute) for more than 2 hours.
- 2 Once reached, turn off the vacuum pump and check that the pressure does not rise for at least 1 minute.
- 3 Should the pressure rise, the system may either contain moisture (see vacuum drying below) or have leaks.

To check for leaks: Pressure leak test

- 1 Test for leaks by applying a bubble test solution to all piping connections.
- 2 Discharge all nitrogen gas.
- Break the vacuum by pressurising with nitrogen gas to a minimum gauge pressure of 0.2 MPa (2 bar). Never set the gauge pressure higher than the maximum operation pressure of the unit, i.e. 4.0 MPa (40 bar).



NOTICE

ALWAYS use a recommended bubble test solution from your wholesaler.

NEVER use soap water:

- Soap water may cause cracking of components, such as flare nuts or stop valve caps.
- Soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold.
- Soap water contains ammonia which may lead to corrosion of flared joints (between the brass flare nut and the copper flare).

14.3.5 To perform vacuum drying

To remove all moisture from the system, proceed as follows:

- Evacuate the system for at least 2 hours to a target vacuum of -100.7 kPa (-1.007 bar)(5 Torr absolute).
- 2 Check that, with the vacuum pump turned off, the target vacuum is maintained for at least 1 hour.
- 3 Should you fail to reach the target vacuum within 2 hours or maintain the vacuum for 1 hour, the system may contain too much moisture. In that case, break the vacuum by pressurising with nitrogen gas to a gauge pressure of 0.05 MPa (0.5 bar) and repeat steps 1 to 3 until all moisture has been removed.
- 4 Depending on whether you want to immediately charge refrigerant through the refrigerant charge port or first pre-charge a portion of refrigerant through the liquid line, either open the compressor unit stop valves, or keep them closed. See "To charge refrigerant" [▶ 25] for more information.

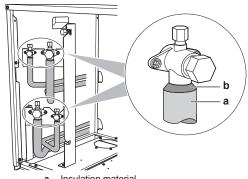
14.3.6 To insulate the refrigerant piping

After finishing the leak test and vacuum drying, the piping must be insulated. Take into account the following points:

- Make sure to insulate the connection piping and refrigerant branch kits entirely.
- Be sure to insulate the liquid and gas piping (for all units).
- Use heat resistant polyethylene foam which can withstand a temperature of 70°C for liquid piping and polyethylene foam which can withstand a temperature of 120°C for gas piping.
- Reinforce the insulation on the refrigerant piping according to the installation environment

Ambient temperature	Humidity	Minimum thickness
≤30°C	75% to 80% RH	15 mm
>30°C	≥80% RH	20 mm

• If there is a possibility that condensation on the stop valve might drip down into the indoor unit or into the heat exchanger unit through gaps in the insulation and piping because the compressor unit is located higher than the indoor unit or higher than the heat exchanger unit, this must be prevented by sealing up the connections. See below figure.



Insulation material Caulking etc.

14.4 Charging refrigerant

14.4.1 Precautions when charging refrigerant

WARNING

- ONLY use R410A as refrigerant. Other substances may cause explosions and accidents.
- R410A contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 2087.5. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, ALWAYS use protective gloves and safety glasses.



NOTICE

If the power of some units is turned off, the charging procedure cannot be finished properly.



NOTICE

Be sure to turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.



NOTICE

If operation is performed within 12 minutes after the compressor unit, heat exchanger unit and indoor units are turned on, the compressor will not operate before the communication is established in a correct way between the compressor unit, heat exchanger unit and indoor units.



NOTICE

Before starting charging procedures:

- In case of 5 HP: Check if the 7-LEDs display is as normal (see "To access mode 1 or 2" [▶ 30]), and there is no malfunction code on the user interface of the indoor unit. If a malfunction code is present, see "19.1 Solving problems based on error codes" [> 38].
- In case of 8 HP: Check if the 7-segment display indication of the compressor unit A1P PCB is as normal (see "To access mode 1 or 2" [▶ 30]). If a malfunction code is present, see "19.1 Solving problems based on error codes" [> 38].



NOTICE

Make sure all connected units (heat exchanger unit + indoor units) are recognised (setting [1-5]).

14.4.2 To determine the additional refrigerant amount

Formula:

 $R=[(X_1 \times \emptyset 12.7) \times 0.12 + (X_2 \times \emptyset 9.5) \times 0.059 + (X_3 \times \emptyset 6.4) \times 0.022] \times A + B$

Additional refrigerant to be charged [in kg and rounded off to 1 decimal place]

Total length [m] of liquid piping size at Øa Parameters A and B

Parameters A and B:

Model	Α	В
RKXYQ5	0.8 kg	3.1 kg
RKXYQ8	1.0 kg	2.6 kg

Metric piping. When using metric piping, replace the weight factors in the formula by the ones from the following table:

Inch piping		Metric piping	
Piping	Weight factor	Piping	Weight factor
Ø6.4 mm	0.022	Ø6 mm	0.018
Ø9.5 mm	0.059	Ø10 mm	0.065
Ø12.7 mm	0.12	Ø12 mm	0.097

14.4.3 To charge refrigerant

Charging refrigerant consists of 2 stages:

Stage	Description
Stage 1: Pre-charging	Recommended in case of larger systems.
	Can be skipped, but charging will take longer then.
Stage 2: Manual charging	Only necessary if the determined additional refrigerant amount is not reached yet by pre-charging.

Stage 1: Pre-charging

Summary - Pre-cha	Summary – Pre-charging:	
Refrigerant bottle	Connected to the service ports of the stop valves. Which stop valves to use depends on the circuits you choose to pre-charge to:	
	Circuits 1 and 2 together (manifold with refrigerant line splitters required).	
	• First circuit 1, then circuit 2 (or vice versa).	
	Only circuit 1	
	Only circuit 2	
Stop valves	Closed	
Compressor	Does NOT operate	

Connect as shown (choose one of the possible connections). Make sure that all compressor unit stop valves, as well as valve A are closed.

Possible connections:

Manifold	Connections	Compressor unit
A B B B C C C	Circuit 1 and 2 together C - g C - h C - h C - i Only circuit 1 A - C - h B - C - i Only circuit 2 A - C - g B - C - f	5 HP f g h i i RDXYQX 8 HP g f n i RDXYQX A B T RDXYQX A RDXX

Pressure reducing valve

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- **b** Nitrogen
- c Weighing scales
- d Refrigerant R410A tank (siphon system)
- Vacuum pump
- f Liquid line stop valve (circuit 2: to indoor units)
- g Gas line stop valve (circuit 2: to indoor units)
- Gas line stop valve (circuit 1: to heat exchanger unit)
 Liquid line stop valve (circuit 1: to heat exchanger unit)
- A, B, C Valves A, B and C
 - D Refrigerant line splitter
- 2 Open valves C (on line of B) and B.
- 3 Pre-charge refrigerant until the determined additional refrigerant amount is reached or pre-charging is not possible anymore, and then close valves C and B.
- 4 Do one of the following:

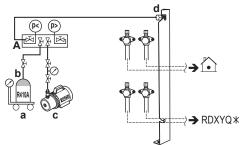
If	Then
The determined additional refrigerant amount is reached	Disconnect the manifold from the liquid line(s).
	You do not have to perform the "Stage 2" instructions.
Too much refrigerant is charged	Recover refrigerant until the determined additional refrigerant is reached.
	Disconnect the manifold from the liquid line(s).
	You do not have to perform the "Stage 2" instructions.
The determined additional refrigerant amount is not	Disconnect the manifold from the liquid line(s).
reached yet	Continue with the "Stage 2" instructions.

Stage 2: Manual charging

(= charging in the "Manual additional refrigerant charge" mode)

Summary – Manual charging:	
Refrigerant bottle	Connected to the service port for refrigerant charge.
	This charges to both circuits, and to the compressor unit's internal refrigerant piping.
Stop valves	Open
Compressor	Operates

5 Connect as shown. Make sure valve A is closed.



- a Weighing scales
- b Refrigerant R410A tank (siphon system)
- c Vacuum pump
- d Refrigerant charge port
- A Valve A



NOTICE

The refrigerant charging port is connected to the piping inside the unit. The unit's internal piping is already factory charged with refrigerant, so be careful when connecting the charge hose.

6 Open all compressor unit stop valves. At this point, valve A must remain closed!

- 7 Take all the precautions mentioned in "16 Configuration" [> 29] and "17 Commissioning" [> 36] into account.
- **8** Turn on the power of the indoor units, compressor unit and heat exchanger unit.
- 9 Activate setting [2-20] to start the manual additional refrigerant charge mode. For details, see "Mode 2: Field settings" [* 33].

Result: The unit will start operation.



INFORMATION

The manual refrigerant charge operation will automatically stop within 30 minutes. If charging is not completed after 30 minutes, perform the additional refrigerant charging operation again.



INFORMATION

- When a malfunction is detected during the procedure (e.g., in case of closed stop valve), a malfunction code will be displayed. In that case, refer to "Error codes when charging refrigerant" ▶ 26] and solve the malfunction accordingly. Resetting the malfunction can be done by pushing BS3. You can restart the "Charging" instructions.
- Aborting the manual refrigerant charge is possible by pushing BS3. The unit will stop and return to idle condition.
- 10 Open valve A.
- 11 Charge refrigerant until the remaining determined additional refrigerant amount is added, and then close valve A.
- **12** Press BS3 to stop the manual additional refrigerant charge mode.



NOTICE

Make sure to open all stop valves after (pre-) charging the refrigerant.

Operating with the stop valves closed will damage the compressor.



NOTICE

After adding the refrigerant, do not forget to close the lid of the refrigerant charging port. The tightening torque for the lid is 11.5 to 13.9 N•m.

14.4.4 Error codes when charging refrigerant



INFORMATION

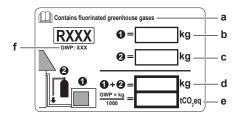
If a malfunction occurs:

- In case of 5 HP: The error code is displayed on the user interface of the indoor unit.
- In case of 8 HP: The error code is displayed on the compressor unit's 7-segments display and on the user interface of the indoor unit.

If a malfunction occurs, close valve A immediately. Confirm the malfunction code and take corresponding action, "19.1 Solving problems based on error codes" [> 38].

14.4.5 To fix the fluorinated greenhouse gases label

1 Fill in the label as follows:



- a If a multilingual fluorinated greenhouse gases label is delivered with the unit (see accessories), peel off the applicable language and stick it on top of a.
- **b** Factory refrigerant charge: see unit name plate
- c Additional refrigerant amount charged
- d Total refrigerant charge
- Quantity of fluorinated greenhouse gases of the total refrigerant charge expressed as tonnes CO₂ equivalent.
- **f** GWP = Global warming potential



NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO₂ equivalent.

Formula to calculate the quantity in CO₂ equivalent tonnes: GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

Use the GWP value mentioned on the refrigerant charge label.

2 Fix the label on the inside of the compressor unit. There is a dedicated place for it on the wiring diagram label.

15 Electrical installation



DANGER: RISK OF ELECTROCUTION



WARNING

ALWAYS use multicore cable for power supply cables

15.1 About electrical compliance

Only for RKXYQ8

This equipment complies with:

- EN/IEC 61000-3-12 provided that the short-circuit power $S_{\rm sc}$ is greater than or equal to the minimum $S_{\rm sc}$ value at the interface point between the user's supply and the public system.
 - EN/IEC 61000-3-12 = European/International Technical Standard setting the limits for harmonic currents produced by equipment connected to public low-voltage systems with input current >16 A and ≤75 A per phase.
 - It is the responsibility of the installer or user of the equipment to ensure, by consultation with the distribution network operator if necessary, that the equipment is connected only to a supply with a short-circuit power S_{sc} greater than or equal to the minimum S_{sc} value.

Model	Minimum S _{sc} value
RKXYQ8	3329 kVA

15.2 Safety device requirements



NOTICE

When using residual current operated circuit breakers, be sure to use a high-speed type 300 mA rated residual operating current.

Power supply: Compressor unit

The power supply must be protected with the required safety devices, i.e. a main switch, a slow blow fuse on each phase and an earth leakage protector in accordance with the applicable legislation.

Selection and sizing of the wiring should be done in accordance with the applicable legislation based on the information mentioned in the table below.

Model	Minimum circuit ampacity	Recommended fuses
RKXYQ5	13.5 A	16 A
RKXYQ8	17.4 A	20 A

■ Phase and frequency: 3N~ 50 Hz

Voltage: 380-415 V

Transmission wiring

Transmission line section:

Transmission wiring	Sheathed + shielded cable (2 wires)
	Vinyl cords
	0.75~1.25 mm²
	(using shielded cable for the transmission wiring is mandatory for 5 HP, and optional for 8 HP)
Maximum wiring length	300 m
(= distance between compressor unit and furthest indoor unit)	
Total wiring length	600 m
(= distance between compressor unit and all indoor units, and between compressor unit and heat exchanger unit)	

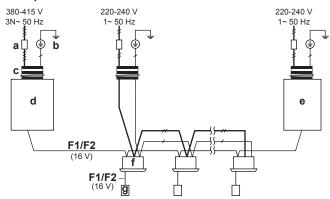
If the total transmission wiring exceeds these limits, it may result in communication error.

15.3 Field wiring: Overview

Field wiring consists of:

- Power supply (always including earth)
- Communication (= transmission) wiring between the compressor unit, the heat exchanger unit, and the indoor units.

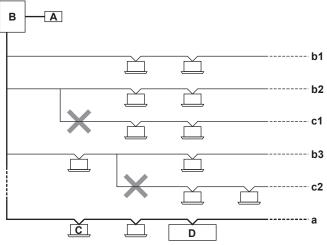
Example:



- a Main switch
- **b** Earth connection
- c Power supply wiring (including earth) (sheathed cable)
 Transmission wiring (sheathed + shielded cable) (using shielded cable for the transmission wiring is mandatory for 5 HP, and optional for 8 HP)
 - d Compressor unit
 - e Heat exchanger unit
 - f Indoor unit
 - g User interface

Branches

No branching is allowed after branching.



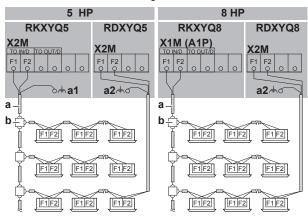
- Central user interface (etc...)
- Compressor unit В
- Indoor unit
- Heat exchanger unit
- Main line. The main line is the line to which the transmission wiring of the heat exchanger unit is connected.
- b1, b2, b3 Branch lines
 - No branch is allowed after branch

15.4 To connect the electrical wiring on the compressor unit



NOTICE

- Follow the wiring diagram (delivered with the unit, located on the switch box cover).
- Make sure the electrical wiring does NOT obstruct proper reattachment of the service cover.
- Remove the service covers of the compressor unit and the switch box.
- Connect the transmission wiring as follows:

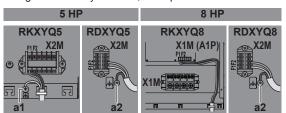


- Sheathed + shielded cable (2 wires) (no polarity)
- Connection of shield to earth
 - Terminal board (field supply)



NOTICE

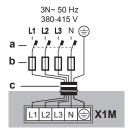
Shielded cable. Using shielded cable for the transmission wiring is mandatory for 5 HP, and optional for 8 HP.



a1, a2 Earth (use the screw delivered as accessory)

When using shielded cable:

- In case of 5 HP (a1 and a2): Connect the shield to the earth of the compressor unit and the heat exchanger
- In case of 8 HP (only a2): Connect the shield only to the earth of the heat exchanger unit.
- Connect the power supply as follows:

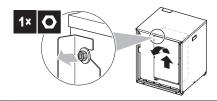


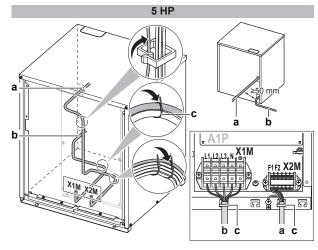
- Earth leakage circuit breaker
- b Fuse
- Power supply cable С
- Route the wiring through the frame, and fix the cables (power supply and transmission wiring) with cable ties.

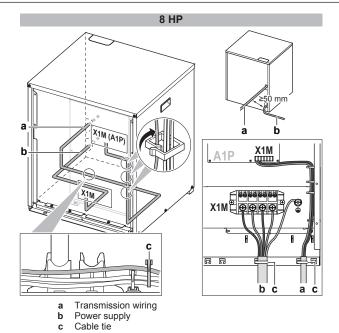


INFORMATION

To make routing the wiring easier, you can turn the switch box horizontally by loosening the screw on the left side of the switch box.







- 5 Reattach the service covers.
- 6 Connect an earth leakage circuit breaker and fuse to the power supply line.

15.5 To check the insulation resistance of the compressor



NOTICE

If, after installation, refrigerant accumulates in the compressor, the insulation resistance over the poles can drop, but if it is at least 1 M Ω , then the unit will not break down.

- Use a 500 V mega-tester when measuring insulation.
- Do NOT use a mega-tester for low voltage circuits.
- 1 Measure the insulation resistance over the poles.

If	Then
	Insulation resistance is OK. This procedure is finished.
	Insulation resistance is not OK. Go to the next step.

2 Turn ON the power and leave it on for 6 hours.

Result: The compressor will heat up and evaporate any refrigerant in the compressor.

3 Measure the insulation resistance again.

16 Configuration



INFORMATION

It is important that all information in this chapter is read sequentially by the installer and that the system is configured as applicable.



DANGER: RISK OF ELECTROCUTION

16.1 Making field settings

16.1.1 About making field settings

To configure the heat pump system, you must give input to the compressor unit's main PCB (A1P). This involves the following field setting components:

- Push buttons to give input to the PCB
- · A display to read feedback from the PCB
- DIP switches (only change the factory settings if you install a cool/ heat selector switch).

Field settings are defined by their mode, setting and value. Example: [2-8]=4.

PC configurator

You can also make field settings through a personal computer interface (for this, option EKPCCAB* is required). The installer can prepare the configuration (off-site) on PC and afterwards upload the configuration to the system.

See also: "To connect the PC configurator to the compressor unit" [> 36].

Mode 1 and 2

Mode	Description
Mode 1 (monitoring settings)	Mode 1 can be used to monitor the current situation of the compressor unit. Some field setting contents can be monitored as well.
Mode 2 (field settings)	Mode 2 is used to change the field settings of the system. Consulting the current field setting value and changing the current field setting value is possible.
	In general, normal operation can be resumed without special intervention after changing field settings.
	Some field settings are used for special operation (e.g., 1 time operation, recovery/ vacuuming setting, manual adding refrigerant setting, etc.). In such a case, it is required to abort the special operation before normal operation can restart. It will be indicated in below explanations.

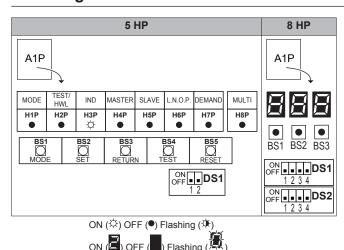
16.1.2 To access the field setting components

See "To open the compressor unit" [> 18].

16.1.3 Field setting components

The components to make field settings differ depending on the model.

Model	Field setting components
5 HP	Push buttons (BS1~BS5)
	■ 7-LEDs display (H1P~H7P)
	H8P: LED for indication during initialisation
	DIP switches (DS1)
8 HP	Push buttons (BS1~BS3)
	■ 7-segments display (🖺 🖺 🗒)
	DIP switches (DS1 and DS2)



DIP switches

Only change the factory settings if you install a cool/heat selector switch.

Model	DIP switch
5 HP	DS1-1: COOL/HEAT selector (refer to the manual of the cool/heat selector switch). OFF=not installed=factory setting
	DS1-2: NOT USED. DO NOT CHANGE THE FACTORY SETTING.
8 HP	■ DS1-1: COOL/HEAT selector (see "Possible options for the compressor unit and heat exchanger unit" [▶ 17]). OFF=not installed=factory setting
	DS1-2~4: NOT USED. DO NOT CHANGE THE FACTORY SETTING.
	DS2-1~4: NOT USED. DO NOT CHANGE THE FACTORY SETTING.

Push buttons

Use the push buttons to make the field settings. Operate the push buttons with an insulated stick (such as a closed ball-point pen) to avoid touching of live parts.



The push buttons differ depending on the model.

Model	Push buttons
5 HP	BS1: MODE: For changing the set mode
	BS2: SET: For field setting
	BS3: RETURN: For field setting
	BS4: TEST: For test operation
	 BS5: RESET: For resetting the address when the wiring is changed or when an additional indoor unit is installed
8 HP	BS1: MODE: For changing the set mode
	BS2: SET: For field setting
	BS3: RETURN: For field setting

7-LEDs display or 7-segments display

The display gives feedback about the field settings, which are defined as [Mode-Setting]=Value.

The display differs depending on the model.

Model	Display
5 HP	7-LEDs display:
	H1P: Shows the mode
	 H2P~H7P: Shows the settings and values, represented in binary code
	(H8P: NOT used for field settings, but used during initialisation)
8 HP	7-segments display (

Example:

[H1P- 32 + 16 + 8 + 4 + 2 + 1] 	888	Description
	\	Default situation
(H1P OFF)		
₩ • ☆ • • •	\	Mode 1
(H1P flashing)		
	<u> </u>	Mode 2
(H1P ON)	P	
	_	Setting 8
0 + 0 + 8 + 0 + 0 + 0		(in mode 2)
(H2P~H7P = binary 8)		,
	 	Value 4
0 + 0 + 0 + 4 + 0 + 0		(in mode 2)
(H2P~H7P = binary 4)		, ,

16.1.4 To access mode 1 or 2

After the units are turned ON, the display goes to its default situation. From there, you can access mode 1 and mode 2.

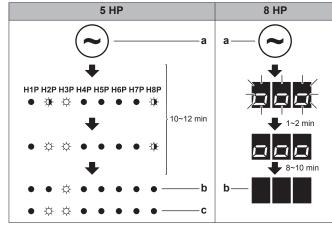
Initialisation: default situation



NOTICE

Be sure to turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

Turn on the power supply of the compressor unit, heat exchanger unit, and all indoor units. When the communication between the compressor unit, heat exchanger unit, and indoor units is established and normal, the display indication state will be as below (default situation when shipped from factory).

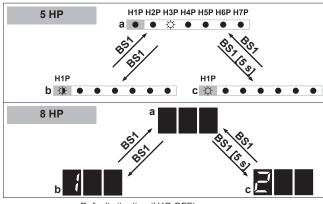


- a Power ON
- **b** Default situation
- LED indication when there is a malfunction

If the default situation is not displayed after 10~12 minutes, check the malfunction code on the indoor unit user interface (and in case of 8 HP on the compressor unit 7-segment display). Solve the malfunction code accordingly. First, check the communication wiring.

Switching between modes

Use BS1 to switch between the default situation, mode 1 and mode 2.



a Default situation (H1P OFF)b Mode 1 (H1P flashing)

c Mode 2 (H1P ON)

BS1 Press BS1.

BS1 [5 s] Press BS1 for at least 5 s.



INFORMATION

If you get confused in the middle of the process, press BS1 to return to the default situation.

16.1.5 To use mode 1 (and default situation)

In mode 1 (and in default situation) you can read out some information. How to do this differs depending on the model.

Example: 7-LEDs display - Default situation

(in case of 5 HP)

You can read out the status of low noise operation as follows:

#	Action	Button/display
1	Make sure the LEDs are showing the default situation.	H1P H2P H3P H4P H5P H6P H7P
		(H1P OFF)
2	Check the status of LED H6P.	H6P OFF: Unit is currently not operating under low noise restrictions. H6P ON: Unit is currently operating under low noise restrictions.

Example: 7-LEDs display - Mode 1

(in case of 5 HP)

You can read out setting [1-5] (= the total number of connected units (heat exchanger unit + indoor units)) as follows:

#	Action	Button/display
1	Start from the default situation.	H1P H2P H3P H4P H5P H6P H7P
2	Select mode 1.	BS1 [1×]
3	Select setting 5. ("X×" depends on the setting that you want to select.)	# ■ ● □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
4	Display the value of setting 5. (there are 8 units connected)	# ■ ■ # ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■

#	Action	Button/display
5	Quit mode 1.	BS1 [1×]

Example: 7-segments display - Mode 1

(in case of 8 HP)

You can read out setting [1-10] (= the total number of connected units (heat exchanger unit + indoor units)) as follows:

#	Action	Button/display
1	Start from the default situation.	
2	Select mode 1.	[BS1 [1×]
3	Select setting 10. ("X×" depends on the setting that you want to select.)	↓BS2 [X×]
4	Display the value of setting 10. (there are 8 units connected)	[BS3 [1×]
5	Quit mode 1.	↓BS1 [1×]

16.1.6 To use mode 2

In mode 2 you can make field settings to configure the system. How to do this differs slightly depending on the model.

Example: 7-LEDs display - Mode 2

(in case of 5 HP)

You can change the value of setting [2-8] (= $T_{\rm e}$ target temperature during cooling operation) to 4 (= 8°C) as follows:

#	Action	Button/display
1	Start from the default situation.	H1P H2P H3P H4P H5P H6P H7P
2	Select mode 2.	BS1 [5 s]
3	Select setting 8. ("X×" depends on the setting that you want to select.)	□ BS2 [X×] □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
4	Select value 4 (= 8°C). a: Display the current value. b: Change to 4. ("X×" depends on the current value, and the value that you want to select.) c: Enter the value in the system. d: Confirm. The system starts operating according to the setting.	a BS3 [1×] b BS2 [X×] c BS3 [1×] d BS3 [1×]
5	Quit mode 2.	BS1 [1×]

Example: 7-segments display - Mode 2

(in case of 8 HP)

You can change the value of setting [2-8] (= $T_{\rm e}$ target temperature during cooling operation) to 4 (= 8°C) as follows:

16 Configuration

#	Action	Button/display
1	Start from the default situation.	
2	Select mode 2.	↓BS1 [5 s]
3	Select setting 8.	↓BS2 [X×]
	("X×" depends on the setting that you want to select.)	
4	Select value 4 (= 8°C).	a BS3 [1×]
	a: Display the current value.	
	b: Change to 4. ("X×" depends on the current value, and the value that you want to select.)	b BS2 [X*] c BS3 [1*] d BS3 [1*]
	c : Enter the value in the system.	
	d: Confirm. The system starts operating according to the setting.	
5	Quit mode 2.	↓BS1 [1×]

16.1.7 Mode 1 (and default situation): Monitoring settings

In mode 1 (and in default situation) you can read out some information. What you can read out differs depending on the model.

7-LEDs display - Default situation (H1P OFF)

(in case of 5 HP)

You can read out the following information:

	Value / Description	
H6P	Shows the status of low noise operation.	
	OFF	• • • • •
		Unit is currently not operating under low noise restrictions.
	ON	● ♦ ♦ ● ♦ ♦
		Unit is currently operating under low noise restrictions.
	1	ise operation reduces the sound generated by the mpared to nominal operating conditions.
	Low noise operation can be set in mode 2. There are two methods to activate low noise operation of the compressor unit and heat exchanger unit.	
operation during night time by field setting. The		first method is to enable an automatic low noise ation during night time by field setting. The unit will ate at the selected low noise level during the cted time frames.
	base	second method is to enable low noise operation ad on an external input. For this operation an optional assory is required.

	Value / Description	
H7P	Shows	the status of power consumption limitation operation.
	OFF	• • • • •
		Unit is currently not operating under power consumption limitations.
	ON	● ● ☆ ● ● ☆
		Unit is currently operating under power consumption limitation.
		consumption limitation reduces the power nption of the unit compared to nominal operating ons.
	are two	consumption limitation can be set in mode 2. There methods to activate power consumption limitation of impressor unit.
	limita	first method is to enable a forced power consumption ation by field setting. The unit will always operate at selected power consumption limitation.
	limita	second method is to enable power consumption ation based on an external input. For this operation ptional accessory is required.

7-LEDs display - Mode 1 (H1P flashing)

(in case of 5 HP)

You can read out the following information:

Setting (H1P H2P H3P H4P H5P H6P H7P)	Value / Description
[1-5] * • • • • • • • • • • • • • • • • • •	It can be convenient to check if the total number of units which are installed (heat exchanger unit + indoor units) match the total number of units which are recognised by the system. In case there is a mismatch, it is advised to check the communication wiring path between compressor unit and heat exchanger unit, and between compressor unit and indoor units (F1/F2 communication line).
[1-14] Shows the latest malfunction code. [1-15] ■ ● □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	When the latest malfunction codes were reset by accident on an indoor unit user interface, they can be checked again through this monitoring settings.
Shows the 2nd last malfunction code.	For the content or reason behind the malfunction code see
[1-16] 🌣 🔸 🌣 • • • • • Shows the 3rd last malfunction code.	"19.1 Solving problems based on error codes" [> 38], where most relevant malfunction codes are explained. Detailed information about malfunction codes can be consulted in the service manual of this unit.
	To obtain more detailed information about the malfunction code, press BS2 up to 3 times.

7-segments display - Mode 1

(in case of 8 HP)

You can read out the following information:

Setting	Value / Description		
[1-1] Shows the status	0	Unit is currently not operating under low noise restrictions.	
of low noise operation.	1	Unit is currently operating under low noise restrictions.	
	genera	ise operation reduces the sound ted by the unit compared to nominal ng conditions.	
	There a	oise operation can be set in mode 2. are two methods to activate low noise on of the compressor unit and heat or any control of the compressor unit.	
	 The first method is to enable an automatic low noise operation during night time by field setting. The unit will operate at the selected low noise level during the selected time frames. 		
	The second method is to enable low noise operation based on an external input. For this operation an optional accessory is required.		
[1-2] Shows the status	0	Unit is currently not operating under power consumption limitations.	
of power consumption	1	Unit is currently operating under power consumption limitation.	
limitation operation.	consur	consumption limitation reduces the power nption of the unit compared to nominal ng conditions.	
	mode 2	consumption limitation can be set in 2. There are two methods to activate consumption limitation of the compressor	
	cons unit	first method is to enable a forced power sumption limitation by field setting. The will always operate at the selected power sumption limitation.	
	cons	second method is to enable power sumption limitation based on an external t. For this operation an optional accessory quired.	

0 411	V.I. /5
Setting	Value / Description
[1-5] Shows the current T _e target parameter position.	For more information, see setting [2-8].
[1-6]	For more information, see setting [2-9].
Shows the current T_c target parameter position.	
[1-10] Shows the total number of connected units (heat exchanger unit + indoor units).	It can be convenient to check if the total number of units which are installed (heat exchanger unit + indoor units) match the total number of units which are recognised by the system. In case there is a mismatch, it is advised to check the communication wiring path between compressor unit and heat exchanger unit, and between compressor unit and indoor units (F1/F2 communication line).
[1-17] Shows the latest malfunction code.	When the latest malfunction codes were reset by accident on an indoor unit user interface, they can be checked again through this monitoring settings.
[1-18] Shows the 2nd last malfunction code.	For the content or reason behind the malfunction code see "19.1 Solving problems based on error codes" [▶ 38], where most relevant malfunction codes are explained. Detailed information about
[1-19]	malfunction codes can be consulted in the
Shows the 3rd last malfunction code.	service manual of this unit.
[1-40]	For more information, see setting [2-81].
Shows the current cooling comfort setting.	
[1-41]	For more information, see setting [2-82].
Shows the current heating comfort setting.	

16.1.8 Mode 2: Field settings

In mode 2 you can make field settings to configure the system. The display and the settings differ depending on the model.

Model	Display	Setting/value
5 HP	H1P H2P H3P H4P H5P H6P H7P	The seven LEDs give a binary representation of the setting/value number.
	7-LEDs display	
8 HP	888	The three 7-segments show the setting/value number.
	7-segments display	

Setting	Value			
	888	H1P H2P H3P H4P H5P H6P H7P	Description	
	(8 HP)	(5 HP)		
[2-8] 🌣 • • 🌣 • • •	0 (default)	☆ • • • • •	Auto	
T _e target temperature during cooling operation.		(default)		
	2	☼ ● ● ● ◆ ★ ●	6°C	
	3	☼ • • • • ★ ★	7°C	
	4	☼ • • • ᆥ • •	8°C	
	5	☆ • • • *	9°C	
	6	☆ ● ● ● ᆥ ᆥ ●	10°C	
	7	☆ ● ● ● ★ ★ ★	11°C	

16 Configuration

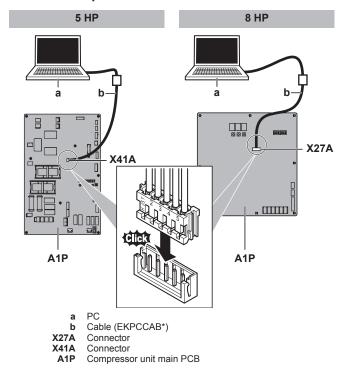
Setting	Value			
	888	H1P H2P H3P H4P H5P H6P H7P	Description	
	(8 HP)	(5 HP)		
[2-9] 🌣 🔸 🌣 🔸 🌣	0 (default)	☆ • • • • •	Auto	
T _c target temperature during heating operation.		(default)		
	1	☆ • • • • *	41°C	
	3	☆ • • • • • •	43°C	
	6	☆ • • • ★ ★ •	46°C	
[2-12] 🌣 • • 🜣 🌣 • •	0 (default)	☆ • • • • • ₩	Deactivated.	
Enable the low noise function and/or power consumption limitation via external control adaptor		(= binary 1) (default)	A # 1	
(DTA104A61/62).	1		Activated.	
If the system needs to be running under low noise operation or under power consumption limitation conditions when an external signal is sent to the unit, this setting should be changed. This setting will only be effective when the optional external control adaptor (DTA104A61/62) is installed in the indoor unit.		(= binary 2)		
[2-15] 🌣 🔸 🌣 🌣 🌣	0		30 Pa	
Fan static pressure setting (in heat exchanger unit).	1 (default)	☆ • • • • •	60 Pa	
You can set the external static pressure of the heat		(default)		
exchanger unit according to the ducting requirements.	2	☆ • • • • • •	90 Pa	
	3	☆ • • • • • •	120 Pa	
	4	◇ • • • ★ • •	150 Pa	
[2-16] 🌣 • • • •	0 (default)	_	Deactivated.	
Test run heat exchanger unit.	1	_	Activated.	
When activated, the heat exchanger fans start running. This allows you to check the ducting with a running heat exchanger unit.				
[2-20] 🌣 🔸 🌣 🔸 🌣 🔸	0 (default)		Deactivated.	
Manual additional refrigerant charge.		(= binary 1) (default)		
In order to add the additional refrigerant charge	1		Activated.	
amount in a manual way (without automatic refrigerant charging functionality), following setting should be applied.		(= binary 2)	To stop the manual additional refrigerant charge operation (when the required additional refrigerant amount is charged), push BS3. If this function was not aborted by pushing BS3, the unit will stop its operation after 30 minutes. If 30 minutes was not sufficient to add the needed refrigerant amount, the function can be reactivated by changing the field setting again.	
[2-21] 🌣 🔸 🌣 🔸 🌣	0 (default)		Deactivated.	
Refrigerant recovery/vacuuming mode.		(= binary 1) (default)		
In order to achieve a free pathway to reclaim refrigerant out of the system or to remove residual substances or to vacuum the system it is necessary to apply a setting which will open required valves in the refrigerant circuit so the reclaim of refrigerant or vacuuming process can be done properly.	1	(= binary 2)	Activated. To stop the refrigerant recovery/vacuuming mode, push BS1 (in case of 5 HP) or BS3 (in case of 8 HP). If it is not pushed, the system will remain in refrigerant recovery/vacuuming mode.	
[2-22] 🌣 🔸 🌣 🔸 🌣 🔸	0 (default)		Deactivated	
Automatic low noise setting and level during night time.		(default)		
By changing this setting, you activate the automatic	1	♦ • • • • 	Level 1 Level 3 <level 1<="" 2<level="" td=""></level>	
low noise operation function of the unit and define the level of operation. Depending on the chosen level, the	2	♦ • • • • ♦ •	Level 2	
noise level will be lowered. The start and stop moments for this function are defined under setting [2-26] and [2-27].	3	☆ ● ● ● ※ ※	Level 3	

(8 HP) [2-25] ♥ ● ♥ ● ♥ 1 Low noise operation level via the external control adaptor. If the system needs to be running under low noise 3	(5 HP)	Value De	escription
[2-25] [2-25] [2-25] [2-25] [2-25] [2-25] [3-25] [3-25] [3-25] [4-25] [3-	(5 HP)		
[2-25] ☼ ♠ ☼ ♠ ♠ ☼ 1 Low noise operation level via the external control adaptor. If the system needs to be running under low noise 3	` '		
Low noise operation level via the external control adaptor. 2 (default) the system needs to be running under low noise 3		Level 1	Level 3 <level 1<="" 2<level="" th=""></level>
adaptor. If the system needs to be running under low noise 3		Level 2	200010 200012 200011
	(default)		
operation conditions when an external signal is sent to the unit, this setting defines the level of low noise that will be applied.	(= binary 4)	Level 3	
This setting will only be effective when the optional external control adaptor (DTA104A61/62) is installed and the setting [2-12] was activated.			
[2-26] 🌣 🔸 🌣 🔸 🌣 🔸	☼ ● ● ● ● 		20h00
Low noise operation start time. 2 (default)	☼ • • • • ᆥ •		22h00
This setting is used in conjunction with setting [2-22].	(default)		
3			24h00
	(= binary 4)		
[2-27] 🌣 🔸 🌣 🌣 🌣 🌣	☆ • • • • •		6h00
Low Holse operation stop time.			7h00
This setting is used in conjunction with setting [2-22]. 3 (default)	☆ • • • ☆ • •		8h00
	(= binary 4) (default)		
	☆ • • • • •		60%
Power consumption limitation level (step 1) via the external control adaptor (DTA104A61/62).	_		65%
, (deliant)	☆ • • • • • •		70%
If the system needs to be running under power consumption limitation conditions when an external	(= binary 2) (default)		750/
signal is sent to the unit, this setting defines the level	<u> </u>		75% 80%
power consumption limitation that will be applied for step 1. The level is according to the table.	(= binary 4)		00%
6	_		85%
7	_		90%
8	_		95%
[2-31] 🌣 • 🌣 🜣 🌣 🌣 –	☆ • • • • •		30%
Power consumption limitation level (step 2) via the	(= binary 1)		
1 (22.23.3)	☆ • • • • ★ •		40%
If the system needs to be running under power consumption limitation conditions when an external	(= binary 2) (default)		
signal is sent to the unit, this setting defines the level 2	☆ • • • ₩ • •		50%
power consumption limitation that will be applied for step 2. The level is according to the table.	(= binary 4)		
3	_		55%
		Funct	ion not active.
Forced, all time, power consumption limitation operation (no external control adaptor is required to perform power consumption limitation).	(= binary 1) (default)	Follows	s [2-30] setting.
If the system always needs to be running under nower	(= binary 2)		
consumption limitation conditions, this setting activates and defines the level power consumption limitation that will be applied continuously. The level is according to the table.	(= binary 4)	Follows	s [2-31] setting.
[2-81] (in case of 8 HP)	☆ • • • • •		Eco
☼ ☼ • • • (= binary [2-41]) (in case of 5 HP) 1 (default)			Mild
Cooling comfort setting.			Quick
	☆ • • • • ★ ★		Powerful

17 Commissioning

Setting	Value			
	888	H1P H2P H3P H4P H5P H6P H7P	Description	
	(8 HP)	(5 HP)		
[2-82] (in case of 8 HP)	0	☆ • • • • •	Eco	
	1 (default)	☆ • • • • *	Mild	
5 HP)		(default)		
Heating comfort setting.	2	☆ ● ● ● ★ ●	Quick	
This setting is used in conjunction with setting [2-9].	3	☆ • • • * *	Powerful	

16.1.9 To connect the PC configurator to the compressor unit



17 Commissioning

After installation and once the field settings are defined, the installer is obliged to verify correct operation. Therefore a test run MUST be performed according to the procedures described below.

17.1 Precautions when commissioning



CAUTION

Do not perform the test operation while working on the indoor units or the heat exchanger unit.

When performing the test operation, not only the compressor unit will operate, but the heat exchanger unit and the connected indoor units as well. Working on an indoor unit or the heat exchanger unit while performing a test operation is dangerous.



NOTICE

Be sure to turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

During test operation, the compressor unit, the heat exchanger unit and the indoor units will start up. Make sure that the preparations of the heat exchanger unit and all the indoor units are finished (field piping, electrical wiring, air purge, ...). See installation manual of the indoor units for details.

17.2 Checklist before commissioning

After the installation of the unit, first check the items listed below. Once all checks are fulfilled, the unit must be closed. Power-up the unit after it is closed.

	You read the complete installation and operation instructions, as described in the installer and user reference guide.
П	Installation
	Check that the unit is properly installed, to avoid abnormal noises and vibrations when starting up the unit.
П	Field wiring
	Be sure that the field wiring has been carried out according to the instructions described in the chapter Connecting the electrical wiring, according to the wiring diagrams and according to the applicable legislation.
	Power supply voltage
	Check the power supply voltage on the local supply panel. The voltage MUST correspond to the voltage on the nameplate of the unit.
П	Earth wiring
	Be sure that the earth wires have been connected properly and that the earth terminals are tightened.
П	Insulation test of the main power circuit
	Using a megatester for 500 V, check that the insulation resistance of 2 M Ω or more is attained by applying a voltage of 500 V DC between power terminals and earth. NEVER use the megatester for the transmission wiring.
	Fuses, circuit breakers, or protection devices
	Check that the fuses, circuit breakers, or the locally installed protection devices are of the size and type specified in the chapter "15.2 Safety device requirements" [• 27]. Be sure that neither a fuse nor a protection device has been bypassed.
П	Internal wiring
	Visually check the electrical component box and the inside of the unit for loose connections or damaged electrical components.
	Pipe size and pipe insulation
	Be sure that correct pipe sizes are installed and that the insulation work is properly executed.
П	Stop valves
	Be sure that the stop valves are open on both liquid and gas side.
	Damaged equipment
	Check the inside of the unit for damaged components or squeezed pipes.

	Refrigerant leak
	Check the inside of the unit on refrigerant leakage. If there is a refrigerant leak, try to repair the leak. If the repair is unsuccessful, call your local dealer. Do not touch any refrigerant which has leaked out from refrigerant piping connections. This may result in frostbite.
	Oil leak
	Check the compressor for oil leakage. If there is an oil leak, try to repair the leak. If the repairing is unsuccessful, call your local dealer.
	Air inlet/outlet
	Check that the air inlet and outlet of the unit is NOT obstructed by paper sheets, cardboard, or any other material.
П	Additional refrigerant charge
	The amount of refrigerant to be added to the unit shall be written on the included "Added refrigerant" plate and attached to the rear side of the front cover.
П	Installation date and field setting
	Be sure to keep a record of the installation date on the sticker on the rear of the front panel according to EN60335-2-40 and keep record of the contents of the field setting(s).
П	Insulation and air leaks
	Make sure the unit is fully insulated and checked for air leaks.
	Possible consequence: Condensate water might drip.
П	Drainage
	Make sure drainage flows smoothly.
	Possible consequence: Condensate water might drip.
П	External static pressure
	Make sure the external static pressure is set.
	Possible consequence: Insufficient cooling or heating.

17.3 Checklist during commissioning

To perform a test run .

17.3.1 About the test run



NOTICE

Make sure to carry out the test run after the first installation. Otherwise, the malfunction code $\mathcal{U}\mathcal{I}$ will be displayed on the user interface and normal operation or individual indoor unit test run cannot be carried out.

The procedure below describes the test operation of the complete system. This operation checks and judges following items:

- Check of wrong wiring (communication check with indoor units and heat exchanger unit).
- · Check of the stop valves opening.
- Check of wrong piping. Example: Gas or liquid pipes switched.
- · Judgement of piping length.

Abnormalities on indoor units cannot be checked for each unit separately. After the test operation is finished, check the indoor units one by one by performing a normal operation using the user interface. Refer to the indoor unit installation manual for more details concerning the individual test run.



INFORMATION

- It may take 10 minutes to achieve a uniform refrigerant state before the compressor starts.
- During the test operation, the refrigerant running sound or the magnetic sound of a solenoid valve may become loud and the display indication may change. These are not malfunctions.

17.3.2 To perform a test run (7-LEDs display)

(in case of 5 HP)

- 1 Make sure all field settings you want are set; see "16.1 Making field settings" [> 29].
- 2 Turn ON the power to the compressor unit, heat exchanger unit, and the connected indoor units.



NOTICE

Be sure to turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

3 Make sure the default (idle) situation is existing (H1P is OFF); see "To access mode 1 or 2" [▶ 30]. Push BS4 for 5 seconds or more. The unit will start test operation.

Result: The test operation is automatically carried out, the compressor unit H2P flashes and the indication "Test operation" and "Under centralised control" will display on the user interface of indoor units.

Steps during the automatic system test run procedure:

	Step						Description
•	‡⊬	•	•	•	•	₩	Control before start up (pressure equalisation)
•	₩	•		•	☼	•	Cooling start up control
•	₩	•	•	•	✡	≎	Cooling stable condition
•	∰	•	•	☼	•	•	Communication check
•	₩	•	•	☼	•	‡	Stop valve check
•	₩	•	•	☼	☼	•	Pipe length check
•	₩	•	✡	•	•	⇔	Pump down operation
•	₩	•	✡	•	✡	•	Unit stop



INFORMATION

During the test operation, it is not possible to stop the unit operation from a user interface. To abort the operation, press BS3. The unit will stop after ±30 seconds.

4 Check the test operation results on the compressor unit 7-LEDs display.

Completion	Description		
Normal completion			
Abnormal completion	Refer to "Correcting after abnormal completion of the test run" [> 38] to take actions for correcting the abnormality. When the test operation is fully completed, normal operation will be possible after 5 minutes.		

17.3.3 To perform a test run (7-segment display)

(in case of 8 HP)

- 1 Make sure all field settings you want are set; see "16.1 Making field settings" [> 29].
- 2 Turn ON the power to the compressor unit, heat exchanger unit, and the connected indoor units.



NOTICE

Be sure to turn ON the power 6 hours before operation in order to have power running to the crankcase heater and to protect the compressor.

3 Make sure the default (idle) situation is existing; see "To access mode 1 or 2" [▶ 30]. Push BS2 for 5 seconds or more. The unit will start test operation.

Result: The test operation is automatically carried out, the compressor unit display will indicate "La I" and the indication "Test operation" and "Under centralised control" will display on the user interface of indoor units.

Steps during the automatic system test run procedure:

Step	Description
<i>೬۵ ।</i>	Control before start up (pressure equalisation)
F02	Cooling start up control
Ł03	Cooling stable condition
Ł04	Communication check
£05	Stop valve check
Ł05	Pipe length check
£09	Pump down operation
<i>೬ 10</i>	Unit stop



INFORMATION

During the test operation, it is not possible to stop the unit operation from a user interface. To abort the operation, press BS3. The unit will stop after ± 30 seconds.

4 Check the test operation results on the compressor unit 7-segment display.

Completion	Description
Normal completion	No indication on the 7-segment display (idle).
Abnormal completion	Indication of malfunction code on the 7-segment display.
	Refer to "Correcting after abnormal completion of the test run" [• 38] to take actions for correcting the abnormality. When the test operation is fully completed, normal operation will be possible after 5 minutes.

17.3.4 Correcting after abnormal completion of the test run

The test operation is only completed if there is no malfunction code displayed. In case of a displayed malfunction code, perform correcting actions as explained in the malfunction code table. Carry out the test operation again and confirm that the abnormality is properly corrected.



INFORMATION

If a malfunction occurs:

- In case of 5 HP: The error code is displayed on the user interface of the indoor unit.
- In case of 8 HP: The error code is displayed on the compressor unit's 7-segments display and on the user interface of the indoor unit.



INFORMATION

Refer to the installation manual of the indoor unit for detailed malfunction codes related to indoor units.

17.3.5 Operating the unit

Once the units are installed and test operation of compressor unit, heat exchanger unit and indoor units is finished, the operation of the system can start.

For operating the indoor unit, the user interface of the indoor unit should be switched ON. Refer to the indoor unit operation manual for more details.

18 Hand-over to the user

Once the test run is finished and the unit operates properly, please make sure the following is clear for the user:

- Make sure that the user has the printed documentation and ask him/her to keep it for future reference. Inform the user that he can find the complete documentation at the URL mentioned earlier in this manual
- Explain the user how to properly operate the system and what to do in case of problems.
- Show the user what to do for the maintenance of the unit.

19 Troubleshooting

19.1 Solving problems based on error codes

In case of a displayed malfunction code, perform correcting actions as explained in the malfunction code table.

After correcting the abnormality, press BS3 to reset the malfunction code and retry operation.



INFORMATION

If a malfunction occurs:

- In case of 5 HP: The error code is displayed on the user interface of the indoor unit.
- In case of 8 HP: The error code is displayed on the compressor unit's 7-segments display and on the user interface of the indoor unit.



INFORMATION

If a malfunction occurs, the error code is displayed on the outdoor unit's 7-segments display and on the user interface of the indoor unit.

In case of 8 HP: The error code on the compressor unit will indicate a main malfunction code and a sub code. The sub code indicates more detailed information about the malfunction code. The main code and sub code will be displayed intermittent (with an interval of 1 second). **Example:**

• Main code:

Sub code:

19.1.1 Error codes: Overview

In case of 5 HP:

Main code	Cause	Solution
EO	Heat exchanger fan malfunction.	In the heat exchanger unit:
	 Drain pump feedback contact is open. 	Check connection on PCB: A1P (X15A)
		Check connection on terminal block (X2M)
		Check the fan connectors.
E3	The stop valves of the compressor unit are left closed.	Open the stop valves on both the gas and liquid side.
	Refrigerant overcharge	 Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.
ЕЧ	The stop valves of the compressor unit are left closed.	Open the stop valves on both the gas and liquid side.
	Insufficient refrigerant	 Check if the additional refrigerant charge has been finished correctly. Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.
E9	Electronic expansion valve malfunction	Check connection on PCB or actuator.
	Heat exchanger unit: (Y1E) - A1P (X7A)	
	Compressor unit: (Y1E) - A1P (X22A)	
F3	The stop valves of the compressor unit are left closed.	Open the stop valves on both the gas and liquid side.
	Insufficient refrigerant	 Check if the additional refrigerant charge has been finished correctly. Recalculate the required amount of refrigerant from the piping length and add an adequate amount of refrigerant.
F5	Refrigerant overcharge	Recalculate the required amount of refrigerant from the piping length and correct the refrigerant charge level by recovering any excessive refrigerant with a refrigerant recovery machine.
HP	Ambient temperature sensor malfunction	Check connection on PCB or actuator.
	Heat exchanger unit: (R1T) - A1P (X16A)	
73	Discharge temperature sensor malfunction: open circuit / short circuit	Check connection on PCB or actuator.
	Compressor unit: (R2T) - A1P (X12A)	
74	Heat exchanger gas sensor malfunction	Check connection on PCB or actuator.
	Heat exchanger unit: (R2T) - A1P (X18A)	
JS	Suction temperature sensor malfunction	Check connection on PCB or actuator.
	Compressor unit: (R3T) - A1P (X12A)	
.=	Compressor unit: (R5T) - A1P (X12A)	
J6	Coil temperature sensor malfunction	Check connection on PCB or actuator.
.7	Heat exchanger unit: (R3T) - A1P (X17A)	Ohash sagastisa sa DOD sagatustas
דע	Liquid temperature sensor (after subcool HE) malfunction	Check connection on PCB or actuator.
ID.	Compressor unit: (R7T) - A1P (X13A)	Charles appropriate an DCD or activates
J9	Gas temperature sensor (after subcool HE) malfunction	Check connection on PCB or actuator.
JR	Compressor unit: (R4T) - A1P (X12A)	Chack connection on DCD or actuator
חר	High pressure sensor malfunction: open circuit / short circuit	Check connection on PCB or actuator.
JE	Compressor unit: (BIPH) - A1P (X17A) Low pressure sensor malfunction: open circuit / short circuit	Check connection on PCB or actuator.
JL		Check connection on PCB of actuator.
LE	Compressor unit: (BIPL) - A1P (X18A) Transmission compressor unit - inverter: INV1 transmission	Check connection.
LL	trouble	Check connection.
P I	INV1 unbalanced power supply voltage	Check if power supply is within range.
PJ	Heat exchanger unit capacity setting malfunction.	Check the type of heat exchanger unit. If necessary, replace the heat exchanger unit.
U2	Insufficient supply voltage	Check if the supply voltage is supplied properly.
⊔∃	Malfunction code: System test run not yet executed (system operation not possible)	Execute system test run.

19 Troubleshooting

Main code	Cause		Solution
ЦЧ	No power is supplied to the compressor unit.	•	Check if all units are powered on.
	Transmission wiring malfunction		Check the transmission wiring.
UЯ	 System mismatch. Wrong type of indoor units combined (R410A, R407C, RA, etc). Indoor unit malfunction 	•	Check if other indoor units have malfunction and confirm indoor unit mix is allowed.
	Heat exchanger unit malfunction	-	Check the transmission wiring to the heat exchanger unit.
UR	 Improper type of indoor units are connected. 	•	Check the type of indoor units that are currently
	Mismatch of compressor unit and heat exchanger unit.		connected. If they are not proper, replace them with proper ones.
		•	Check if the compressor unit and heat exchanger unit are compatible.
ЦF	The stop valves of the compressor unit are left closed.	•	Open the stop valves on both the gas and liquid side.
	 The piping and wiring of the specified indoor unit or heat exchanger unit are not connected correctly to the compressor unit. 		Confirm that the piping and wiring of the specified indoor unit or heat exchanger unit are connected correctly to the compressor unit.

In case of 8 HP:

Main code	Sub code	Cause	Solution
E0	-02	Heat exchanger fan malfunction.	In the heat exchanger unit:
		 Drain pump feedback contact is open. 	 Check connection on PCB: A1P (X15A)
			 Check connection on terminal block (X2M)
			Check the fan connectors.
E2	-D I	Earth leakage detector activated	Restart the unit. If the problem reoccurs, contact
		Compressor unit: (T1A) - A1P (X101A)	your dealer.
	-06	No earth leakage detector detected	Replace the earth leakage detector.
		Compressor unit: (T1A) - A1P (X101A)	
E3	-D I	High pressure switch was activated	Check stop valve situation or abnormalities in
		Compressor unit: (S1PH) - A1P (X4A)	(field) piping or airflow over air cooled coil.
	-02	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	Open stop valves
	- 13	Stop valve closed (liquid)	Open liquid stop valve.
	- 18	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	Open stop valves.
EY	-🛭 /	Low pressure malfunction:	Open stop valves.
		Stop valve closed	Check refrigerant amount+recharge unit.
		 Refrigerant shortage 	- Check the user interface's display of
		Indoor unit malfunction	transmission wiring between the outdoor un and the indoor unit.
E9	-8 1	Electronic expansion valve malfunction (subcool)	Check connection on PCB or actuator.
		Compressor unit: (Y1E) - A1P (X21A)	
	-47	Electronic expansion valve malfunction (main)	Check connection on PCB or actuator.
		Heat exchanger unit: (Y1E) - A1P (X7A)	
F3	-0 1	Discharge temperature too high:	Open stop valves.
		Stop valve closed	Check refrigerant amount+recharge unit.
		Refrigerant shortage	
		Compressor unit: (R21T) - A1P (X29A)	
F5	-02	Refrigerant overcharge	Check refrigerant amount+recharge unit.
		Stop valve closed	 Open stop valves.
H9	-D I	Ambient temperature sensor malfunction	Check connection on PCB or actuator.
		Heat exchanger unit: (R1T) - A1P (X16A)	
J3	- 15	Discharge temperature sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (R21T): open circuit - A1P (X29A)	
	- 17	Discharge temperature sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (R21T): short circuit - A1P (X29A)	

Main code	Sub code	Cause	Solution
JY	-🗆 1	Heat exchanger gas sensor malfunction	Check connection on PCB or actuator.
		Heat exchanger unit: (R2T) - A1P (X18A)	
JS	-0 1	Suction temperature sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (R3T) - A1P (X30A)	
	-02	Suction temperature sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (R7T) - A1P (X30A)	
J5	-🛭 /	De-icing temperature sensor malfunction	Check connection on PCB or actuator
		Heat exchanger unit: (R3T) - A1P (X17A)	
דע	-05	Liquid temperature sensor (after subcool HE) malfunction	Check connection on PCB or actuator.
		Compressor unit: (R5T) - A1P (X30A)	
Jq	-0 1	Gas temperature sensor (after subcool HE) malfunction	Check connection on PCB or actuator.
		Compressor unit: (R6T) - A1P (X30A)	
JR	-05	High pressure sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (S1NPH): open circuit - A1P (X32A)	
	-07	High pressure sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (S1NPH): short circuit - A1P (X32A)	
JE	-05	Low pressure sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (S1NPL): open circuit - A1P (X31A)	
	-07	Low pressure sensor malfunction	Check connection on PCB or actuator.
		Compressor unit: (S1NPL): short circuit - A1P (X31A)	
LE	- 14	Transmission outdoor unit - inverter: INV1 transmission trouble	Check connection.
		Compressor unit: A1P (X20A, X28A, X42A)	
P!	-🛭 /	INV1 unbalanced power supply voltage	Check if power supply is within range.
PJ	-O I	Heat exchanger unit capacity setting malfunction.	Check the type of heat exchanger unit. If necessary, replace the heat exchanger unit.
ШΙ	-0 1	Reversed power supply phase malfunction	Correct phase order.
	-04	Reversed power supply phase malfunction	Correct phase order.
U2 ∣	-0 1	INV1 voltage power shortage	Check if power supply is within range.
	-02	INV1 power phase loss	Check if power supply is within range.
U3	-03	Malfunction code: System test run not yet executed (system operation not possible)	Execute system test run.
UЧ	-🛭 1	Faulty wiring to Q1/Q2 or indoor - outdoor	Check (Q1/Q2) wiring. Do NOT use Q1/Q2.
	-03	Faulty wiring to Q1/Q2 or indoor - outdoor	Check (Q1/Q2) wiring. Do NOT use Q1/Q2.
	-84	System test run abnormal ending	Execute test run again.
רט	-0 (Warning: faulty wiring to Q1/Q2	Check Q1/Q2 wiring. Do NOT use Q1/Q2.
	-02	Malfunction code: faulty wiring to Q1/Q2	Check Q1/Q2 wiring. Do NOT use Q1/Q2.
	- 1 1	Too many indoor units are connected to F1/F2 line	Check indoor unit amount and total capacity connected.
		Bad wiring between outdoor and indoor units	
U9	-0	 System mismatch. Wrong type of indoor units combined (R410A, R407C, RA, etc). Indoor unit malfunction 	confirm indoor unit mix is allowed.
		Heat exchanger unit malfunction	Check the transmission wiring to the heat exchanger unit.

20 Technical data

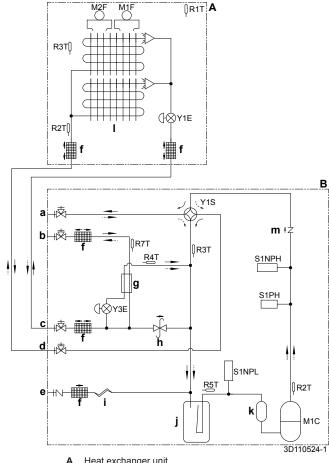
Main code	Sub code	Cause	Solution
UЯ	-03	More than 1 heat exchanger unit connected.	Check installation. Only 1 heat exchanger unit can be installed.
	- 18	 Improper type of indoor units are connected. Mismatch of compressor unit and heat exchanger unit. 	 Check the type of indoor units that are currently connected. If they are not proper, replace them with proper ones. Check if the compressor unit and heat exchanger unit are compatible.
	-2 1	5 HP heat exchanger unit connected.	Check installation. Connect 8 HP heat exchanger unit.
υн	-0 1	 Auto address malfunction (inconsistency) Mismatch of compressor unit and heat exchanger unit. 	mode) or wait till initialisation is finished. - Check if the compressor unit and heat
UF	-D I	 Auto address malfunction (inconsistency) Mismatch of compressor unit and heat exchanger unit. 	exchanger unit are compatible. Check if transmission wired unit amount matches with powered unit amount (by monitor mode) or wait till initialisation is finished. Check if the compressor unit and heat exchanger unit are compatible.
	-05	 The stop valves of the compressor unit are left closed. 	Open the stop valves on both the gas and liquid side.
		 The piping and wiring of the specified indoor unit or heat exchanger unit are not connected correctly to the compressor unit. 	Confirm that the piping and wiring of the specified indoor unit or heat exchanger unit are connected correctly to the compressor unit.

Technical data 20

- A subset of the latest technical data is available on the regional Daikin website (publicly accessible).
- The full set of latest technical data is available on the Daikin Business Portal (authentication required).

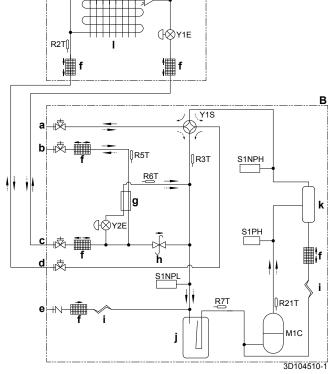
Piping diagram: Compressor unit 20.1 and heat exchanger unit

5 HP



- В
- Heat exchanger unit Compressor unit Stop valve (gas) (circuit 2: to indoor units)

```
Stop valve (liquid) (circuit 2: to indoor units)
               b
                   Stop valve (liquid) (circuit 1: to heat exchanger unit)
Stop valve (gas) (circuit 1: to heat exchanger unit)
                   Service port (refrigerant charge)
                   Subcool heat exchanger
                   Pressure regulating valve
                   Capillary tube
                   Accumulator
                   Compressor accumulator
                   Heat exchanger
                   Check valve
           M<sub>1</sub>C
                   Compressor
     M1F, M2F
                   Fan motor
        RÍT (A)
                   Thermistor (air)
        R2T (A)
                   Thermistor (gas)
        R3T (A)
                   Thermistor (coil)
        R2T (B)
                   Thermistor (discharge)
        R3T (B)
                   Thermistor (suction accumulator)
        R4T (B)
                   Thermistor (subcool heat exchanger gas)
        R5T (B)
                   Thermistor (suction compressor)
        R7T (R)
                   Thermistor (liquid)
        S1NPH
                   High pressure sensor
         S1NPL
                   Low pressure sensor
          S1PH
                   High pressure switch
      Y1E, Y3E
                   Electronic expansion valve
            Y1S
                   Solenoid valve (4-way valve)
                   Heating
                   Cooling
8 HP
                                             R1T A
           R3T
```



- Heat exchanger unit
- В Compressor unit
- Stop valve (gas) (circuit 2: to indoor units) Stop valve (liquid) (circuit 2: to indoor units)
- Stop valve (liquid) (circuit 1: to heat exchanger unit)
- d Stop valve (gas) (circuit 1: to heat exchanger unit)
- Service port (refrigerant charge)
- Filter
- Subcool heat exchanger g
- Pressure regulating valve
- Capillary tube
- Accumulator
- Oil separator Heat exchanger
- M₁C Compressor
- M1F~M3F Fan motor

R1T (A) Thermistor (air)

R2T (A) Thermistor (gas)

R3T (A) Thermistor (coil) Thermistor (discharge) R21T (B)

R3T (B) Thermistor (suction accumulator)

R5T (B) Thermistor (liquid)

R6T (B) Thermistor (subcool heat exchanger gas)

R7T (B) Thermistor (suction compressor)

S1NPH High pressure sensor S1NPL Low pressure sensor

S1PH High pressure switch

Y1E, Y2E Electronic expansion valve Solenoid valve (4-way valve)

Y1S Heating

Cooling

20.2 Wiring diagram: Compressor unit

The wiring diagram is delivered with the unit, located on the switch box cover.

Symbols:

X1M Main terminal Earth wiring

15 Wire number 15

Field wire Field cable

-> **/12.2 Connection ** continues on page 12 column 2

(1) Several wiring possibilities

Option

Not mounted in switch box

Wiring depending on model

PCB

Legend for wiring diagram 5 HP:

A₁P Printed circuit board (main)

A2P Printed circuit board (inverter)

BS* Push button (A1P) C* Capacitor (A2P) DS₁ DIP switch (A1P)

F1U. F2U Fuse (T 31.5 A / 250 V) (A1P) F3U. F5U Fuse (T 6.3 A / 250 V) (A1P)

H*P LED (service monitor orange) (A1P)

HAP Running LED (service monitor green) (A*P)

K₁M Magnetic contactor (A2P)

K1R Magnetic relay (A*P)

L1R Reactor

M1C Motor (compressor)

M1F Motor (fan)

PS Switching power supply (A2P)

Earth leakage circuit breaker (field supply) Q1DI

R* Resistor (A2P)

Thermistor (discharge) R2T

R3T Thermistor (suction accumulator)

R4T Thermistor (subcool heat exchanger gas)

R5T Thermistor (suction compressor)

R7T Thermistor (liquid) R₁₀T Thermistor (fin)

S1NPL Low pressure sensor S1NPH High pressure sensor

S1PH High pressure switch

21 Disposal

S*S	Cool/heat selector switch (optional)			
V1R	IGBT power module (A2P)			
V2R	Diode module (A2P)			
X1M	Terminal strip (power supply)			
X2M	Terminal strip (transmission wiring)			
X*Y	Connector			
Y3E	Electronic expansion valve			
Y1S	Solenoid valve (4-way valve)			
Z*C	Noise filter (ferrite core)			
Z*F	Noise filter (A1P)			
Notes for 8 HP:				

- When using the optional adapter, refer to the installation manual of the optional adapter.
- Refer to the installation or service manual on how to use BS1~BS3 push buttons, and DS1+DS2 DIP switches.
- Do not operate the unit by short-circuiting protection device
- For connection of INDOOR-OUTDOOR F1-F2 transmission wiring, and OUTDOOR-OUTDOOR F1-F2 transmission wiring, refer to the service manual.

Legend for wiring diagram 8 HP:

A1P	Printed circuit board (main)
A2P	Printed circuit board (noise filter)
A3P	Printed circuit board (inverter)

A4P Printed circuit board (cool/heat selector) BS* Push button (mode, set, return) (A1P)

C* Capacitor (A3P) DS* DIP switch (A1P) E1HC Crankcase heater

F*U Fuse (T 3.15 A / 250 V) (A1P)

F3U Field fuse

Fuse (T 6.3 A / 250 V) (A2P) F400U Fuse (T 40 A / 500 V) (A2P) F410U F411U Fuse (T 40 A / 500 V) (A2P) F412U Fuse (T 40 A / 500 V) (A2P)

HAP Running LED (service monitor green) (A1P)

K₁M Magnetic contactor (A3P) Magnetic relay (A*P) K*R

L1R Reactor

M1C Motor (compressor)

M1F Motor (fan)

PS Power supply (A1P, A3P)

Earth leakage circuit breaker (field supply) Q1DI

Q1RP Phase reversal detect circuit (A1P)

R21T Thermistor (M1C discharge) R3T Thermistor (accumulator) R5T Thermistor (subcool liquid pipe) R6T Thermistor (heat exchanger gas pipe)

R7T Thermistor (suction) R* Resistor (A3P) S1NPH High pressure sensor S1NPL Low pressure sensor

S1PH High pressure switch (discharge) **S1S** Air control switch (optional)

S2S Cool/heat selector switch (optional) SEG1~SEG3 7-segment display

T1A Earth leakage detector V1R IGBT power module (A3P) V2R Diode module (A3P)

X37A Connector (power supply for option PCB) (optional) X66A Connector (cool/heat selector switch) (optional)

X1M Terminal strip (power supply)

X*A PCB connector

Terminal strip on PCB (A*P) X*M

X*Y Connector

Electronic expansion valve Y1S Solenoid valve (4-way valve) Z*C Noise filter (ferrite core)

Z*F Noise filter

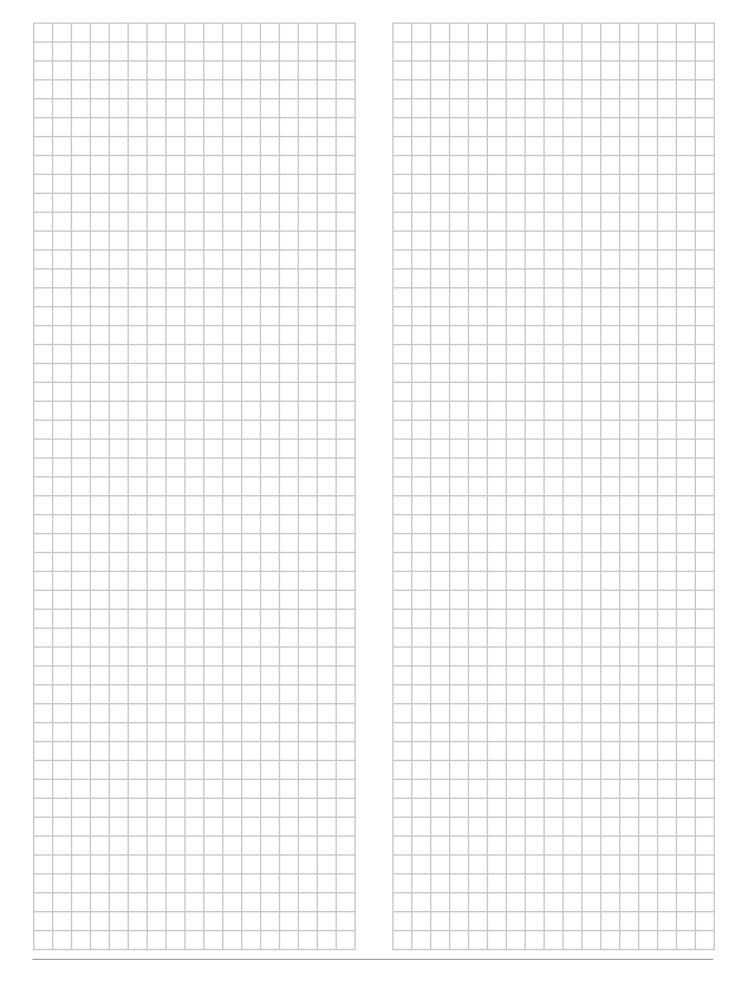
Disposal



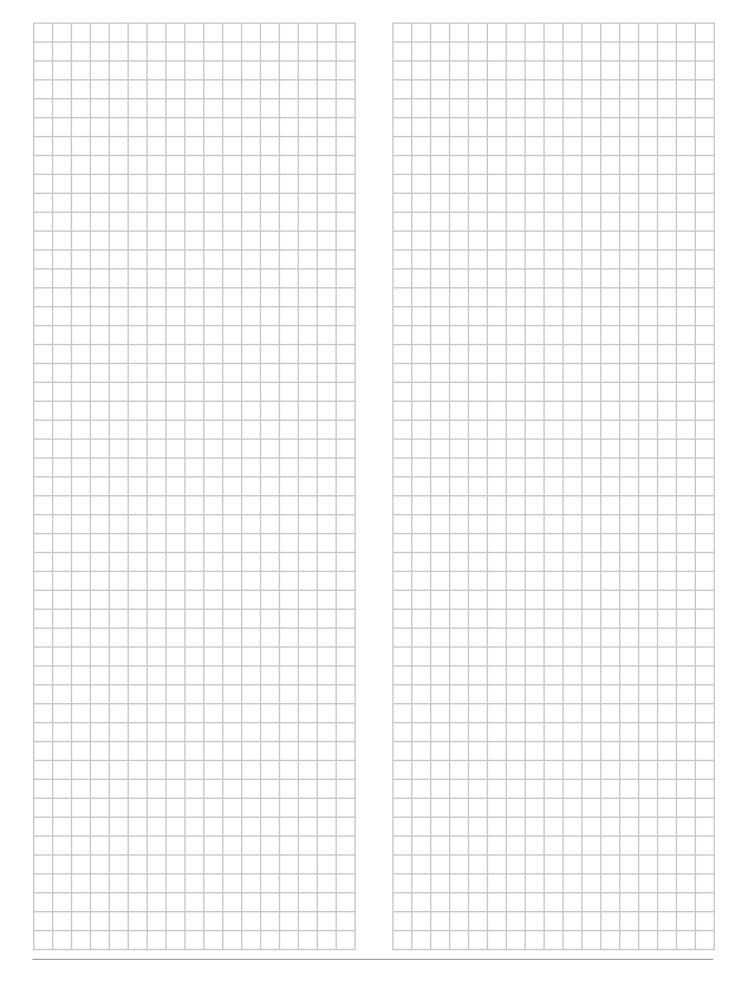
NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.

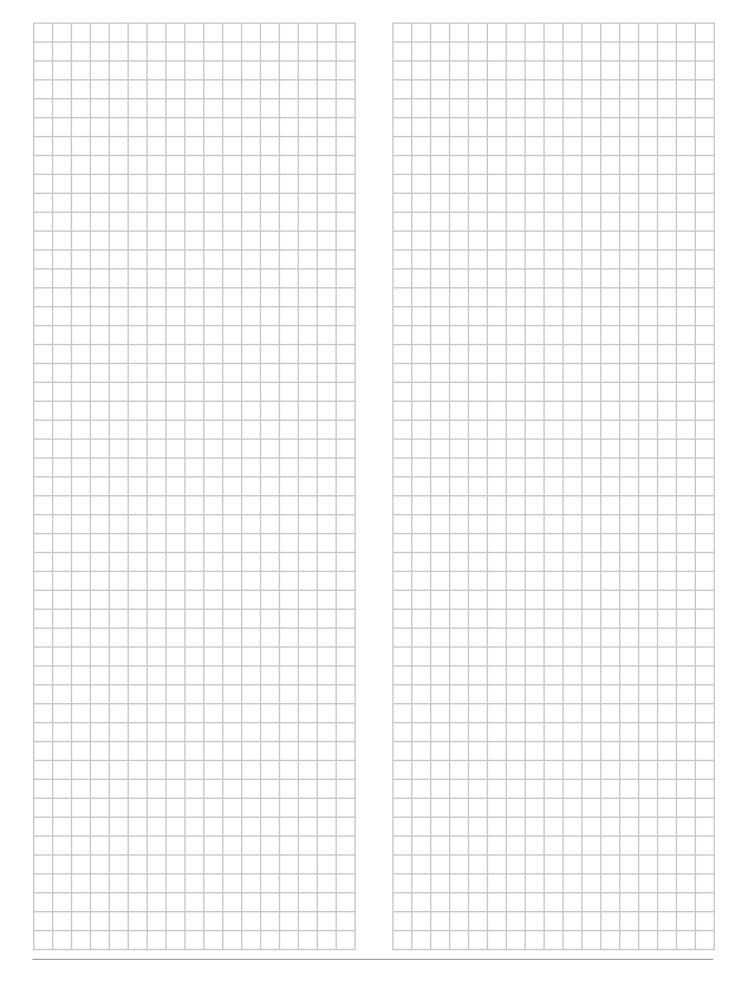












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