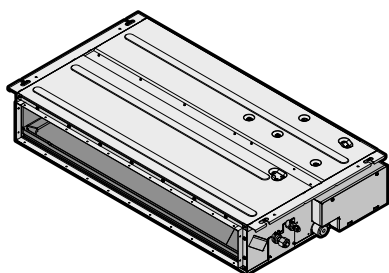




Installation and operation manual

VRV system air conditioner



FXDA10A2VEB
FXDA15A2VEB
FXDA20A2VEB
FXDA25A2VEB
FXDA32A2VEB
FXDA40A2VEB
FXDA50A2VEB
FXDA63A2VEB

Installation and operation manual
VRV system air conditioner

English

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1 About the documentation

1.1 About this document



INFORMATION

Make sure that the user has the printed documentation and ask him/her to keep it for future reference.

Target audience

Authorised installers + end users



INFORMATION

This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.



WARNING

Make sure installation, servicing, maintenance, repair and applied materials follow the instructions from Daikin and, in addition, comply with applicable legislation and are performed by qualified persons only. In Europe and areas where IEC standards apply, EN/IEC 60335-2-40 is the applicable standard.

Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**
 - Safety instructions that you must read before installing
 - Format: Paper (in the box of the indoor unit)
- **Indoor unit installation and operation manual:**
 - Installation and operation instructions
 - Format: Paper (in the box of the indoor unit)
- **Installer and user reference guide:**
 - Preparation of the installation, good practices, reference data,...
 - Detailed step-by-step instructions and background information for basic and advanced usage
 - Format: Digital files on <http://www.daikineurope.com/support-and-manuals/product-information/>

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

Technical engineering data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

2 Specific installer safety instructions

2 Specific installer safety instructions

Always observe the following safety instructions and regulations.

General



WARNING

Make sure installation, servicing, maintenance, repair and applied materials follow the instructions from Daikin and, in addition, comply with applicable legislation and are performed by qualified persons only. In Europe and areas where IEC standards apply, EN/IEC 60335-2-40 is the applicable standard.

Installation site (see "[12.1 Preparing the installation site](#)" ▶ 13))



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).



CAUTION

Appliance not accessible to the general public, install it in a secured area, protected from easy access.

This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.

Duct installation (see "[12.2.2 Guidelines when installing the ducting](#)" ▶ 15))



WARNING

Do NOT install operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater) in the duct work.



CAUTION

- Make sure the installation of the duct does NOT exceed the setting range of the external static pressure for the unit. Refer to the technical datasheet of your model for the setting range.
- Make sure to install the canvas duct so vibrations are NOT transmitted to the duct or ceiling. Use a sound-absorbing material (insulation material) for the lining of the duct and apply vibration insulation rubber to the hanging bolts.
- When welding, make sure NOT to spatter onto the drain pan or the air filter.
- If the metal duct passes through a metal lath, wire lath or metal plate of the wooden structure, separate the duct and wall electrically.
- Install the outlet grille in a position where the airflow will not come into direct contact with people.
- Do NOT use booster fans in the duct. Use the function to adjust the fan rate setting automatically (see "[16.1 Field setting](#)" ▶ 20)).

Refrigerant piping installation (see "[13 Piping installation](#)" ▶ 17))



CAUTION

- Do NOT use mineral oil on flared part.
- Do NOT reuse piping from previous installations.
- NEVER install a drier to this R32 unit to guarantee its lifetime. The drying material may dissolve and damage the system.



CAUTION

- Incomplete flaring may cause refrigerant gas leakage.
- Do NOT re-use flares. Use new flares to prevent refrigerant gas leakage.
- Use flare nuts that are included with the unit. Using different flare nuts may cause refrigerant gas leakage.



CAUTION

Install the refrigerant piping or components in a position where they are unlikely to be exposed to any substance which may corrode components containing refrigerant, unless the components are constructed of materials that are inherently resistant to corrosion or are suitably protected against corrosion.

Electrical installation (see "[14 Electrical installation](#)" ▶ 18))



WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.



WARNING

- If the power supply has a missing or wrong N-phase, equipment might break down.
- Establish proper earthing. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earthing may cause electrical shock.
- Install the required fuses or circuit breakers.
- Secure the electrical wiring with cable ties so that the cables do NOT come in contact with sharp edges or piping, particularly on the high-pressure side.
- Do NOT use taped wires, stranded conductor wires, extension cords, or connections from a star system. They can cause overheating, electrical shock or fire.
- Do NOT install a phase advancing capacitor, because this unit is equipped with an inverter. A phase advancing capacitor will reduce performance and may cause accidents.



WARNING

ALWAYS use multicore cable for power supply cables.



WARNING

Use an all-pole disconnection type breaker with at least 3 mm between the contact point gaps that provide full disconnection under overvoltage category III.



WARNING

If the supply cord is damaged, it MUST be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



CAUTION

- Each indoor unit has to be connected to a separate user interface. Only a safety system compatible remote controller can be used as the user interface. See technical data sheet for remote controller compatibility (e.g. BRC1H52/82*).
- The user interface has to be put in the same room as the indoor unit. For details, please refer to the installation and operation manual of the user interface.

2.1 Instructions for equipment using R32 refrigerant



WARNING: MILDLY FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.



WARNING

- Do NOT pierce or burn.
- Do NOT use means to accelerate the defrosting process or to clean the equipment, other than those recommended by the manufacturer.
- Be aware that R32 refrigerant does NOT contain an odour.



WARNING

The appliance shall be stored so as to prevent mechanical damage and in a well-ventilated room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater) and have a room size as specified below.



WARNING

Make sure installation, servicing, maintenance and repair comply with instructions from Daikin and with applicable legislation (for example national gas regulation) and are executed only by authorised persons.



WARNING

If one or more rooms are connected to the unit using a duct system, make sure:

- there are no operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater) in case the floor area is less than the minimum floor area A (m²).
- no auxiliary devices, which may be a potential ignition source, are installed in the duct work (example: hot surfaces with a temperature exceeding 700°C and electric switching device);
- only auxiliary devices approved by the manufacturer are used in the duct work;
- air inlet AND outlet are connected directly to the same room by ducting. Do NOT use spaces such as a false ceiling as a duct for the air inlet or outlet.



NOTICE

- Precautions shall be taken to avoid excessive vibration or pulsation to refrigeration piping.
- Protection devices, piping and fittings shall be protected as far as possible against adverse environmental effects.
- Provision shall be made for expansion and contraction of long runs of piping.
- Piping in refrigerating systems shall be designed and installed such as to minimise the likelihood of hydraulic shock damaging the system.
- The indoor equipment and pipes shall be securely mounted and guarded such that accidental rupture of equipment or pipes cannot occur from events such as moving furniture or reconstruction activities.



CAUTION

Do NOT use potential sources of ignition in searching for or detection of refrigerant leaks.



NOTICE

- Do NOT re-use joints and copper gaskets which have been used already.
- Joints made in installation between parts of refrigerant system shall be accessible for maintenance purposes.

2.1.1 Installation space requirements



CAUTION

The total refrigerant charge in the system cannot exceed the requirements for minimum floor area of the smallest room that is served. For minimum floor area requirements for indoor units, see the installation and operation manual of the outdoor unit.



WARNING

This appliance contains R32 refrigerant. For the minimum floor area of the room in which the appliance is stored refer to installation and operation manual of the outdoor unit.



NOTICE

- Pipework shall be protected from physical damage.
- Installation of pipework shall be kept to a minimum.

For the user

3 User safety instructions

Always observe the following safety instructions and regulations.

3 User safety instructions

3.1 General



WARNING

If you are NOT sure how to operate the unit, contact your installer.



WARNING

Children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge can only use this appliance if they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

Children MUST NOT play with the appliance.

Cleaning and user maintenance MUST NOT be carried out by children without supervision.



WARNING

To prevent electrical shocks or fire:

- Do NOT rinse the unit.
- Do NOT operate the unit with wet hands.
- Do NOT place any objects containing water on the unit.



CAUTION

- Do NOT place any objects or equipment on top of the unit.
- Do NOT sit, climb or stand on the unit.

- Units are marked with the following symbol:



This means that electrical and electronic products may NOT be mixed with unsorted household waste. Do NOT try to dismantle the system yourself: the dismantling of the system, treatment of the refrigerant, of oil and of other parts must be done by an authorized installer and must comply with applicable legislation. Units must be treated at a specialized treatment facility for reuse, recycling and recovery. By ensuring this product is disposed of correctly, you will help to prevent potential negative consequences for the environment and human health. For more information, contact your installer or local authority.

- Batteries are marked with the following symbol:



This means that the batteries may NOT be mixed with unsorted household waste. If a chemical symbol is printed beneath the symbol, this chemical symbol means that the battery contains a heavy metal above a certain concentration.

Possible chemical symbols are: Pb: lead (>0.004%).

Waste batteries must be treated at a specialized treatment facility for reuse. By ensuring waste batteries are disposed of correctly, you will help to prevent potential negative consequences for the environment and human health.

3.2 Instructions for safe operation



WARNING

- Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electric shock or fire. Contact your dealer.
- In case of accidental refrigerant leaks, make sure there are no naked flames. The refrigerant itself is entirely safe, non-toxic and mildly flammable, but it will generate toxic gas when it accidentally leaks into a room where combustible air from fan heaters, gas cookers, etc. is present. Always have qualified service personnel confirm that the point of leakage has been repaired or corrected before resuming operation.



CAUTION

This unit is equipped with electrically powered safety measures, such as a refrigerant leak detector. In order to be effective, the unit must be electrically powered at all times after installation, except for short service periods.



CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.

WARNING

This unit contains electrical and hot parts.

WARNING

Before operating the unit, be sure the installation has been carried out correctly by an installer.

CAUTION

It is unhealthy to expose your body to the air flow for a long time.

CAUTION

To avoid oxygen deficiency, ventilate the room sufficiently if equipment with burner is used together with the system.

CAUTION

Do NOT operate the system when using a room fumigation-type insecticide. Chemicals could collect in the unit, and endanger the health of people who are hypersensitive to chemicals.

CAUTION

NEVER expose little children, plants or animals directly to the airflow.

WARNING

Do NOT place objects below the indoor and/or outdoor unit that may get wet. Otherwise condensation on the unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping, and objects under the unit may get dirty or damaged.

WARNING

Do NOT place a flammable spray bottle near the air conditioner and do NOT use sprays near the unit. Doing so may result in a fire.

Maintenance and service (see "7 Maintenance and service" ▶ 10)

CAUTION: Pay attention to the fan!

It is dangerous to inspect the unit while the fan is running.

Be sure to turn off the main switch before executing any maintenance task.

CAUTION

Do NOT insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.

WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.

CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.

CAUTION

Before accessing terminal devices, make sure to interrupt all power supply.

DANGER: RISK OF ELECTROCUTION

To clean the air conditioner or air filter, be sure to stop operation and turn all power supplies off. Otherwise, an electric shock and injury may result.

WARNING

Be careful with ladders when working in high places.

CAUTION

Turn off the unit before cleaning the air filter and air outlet.

WARNING

Do NOT let the indoor unit get wet.
Possible consequence: Electric shock or fire.

4 About the system

About the refrigerant (see "7.5 About the refrigerant" ▶ 11)



WARNING: MILDLY FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.



WARNING

- Do NOT pierce or burn refrigerant cycle parts.
- Do NOT use cleaning materials or means to accelerate the defrosting process other than those recommended by the manufacturer.
- Be aware that the refrigerant inside the system is odourless.



WARNING

The refrigerant inside the unit is mildly flammable, but normally does NOT leak. If the refrigerant leaks in the room and comes in contact with fire from a burner, a heater, or a cooker, this may result in fire, or the formation of a harmful gas.

Turn off any combustible heating devices, ventilate the room, and contact the dealer where you purchased the unit.

Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).



WARNING

It is necessary to replace the sensor after every detection or at the end of the lifetime. Authorized person only MUST replace the sensor.

Troubleshooting (see "8 Troubleshooting" ▶ 12)



WARNING

Stop operation and shut off the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electric shock or fire. Contact your dealer.

4 About the system



WARNING

- Do NOT modify, disassemble, remove, reinstall or repair the unit yourself as incorrect dismantling or installation may cause an electric shock or fire. Contact your dealer.
- In case of accidental refrigerant leaks, make sure there are no naked flames. The refrigerant itself is entirely safe, non-toxic and mildly flammable, but it will generate toxic gas when it accidentally leaks into a room where combustible air from fan heaters, gas cookers, etc. is present. Always have qualified service personnel confirm that the point of leakage has been repaired or corrected before resuming operation.



NOTICE

Do NOT use the system for other purposes. In order to avoid any quality deterioration, do NOT use the unit for cooling precision instruments, food, plants, animals, or works of art.



NOTICE

For future modifications or expansions of your system:

A full overview of allowable combinations (for future system extensions) is available in technical engineering data and should be consulted. Contact your installer to receive more information and professional advice.



CAUTION

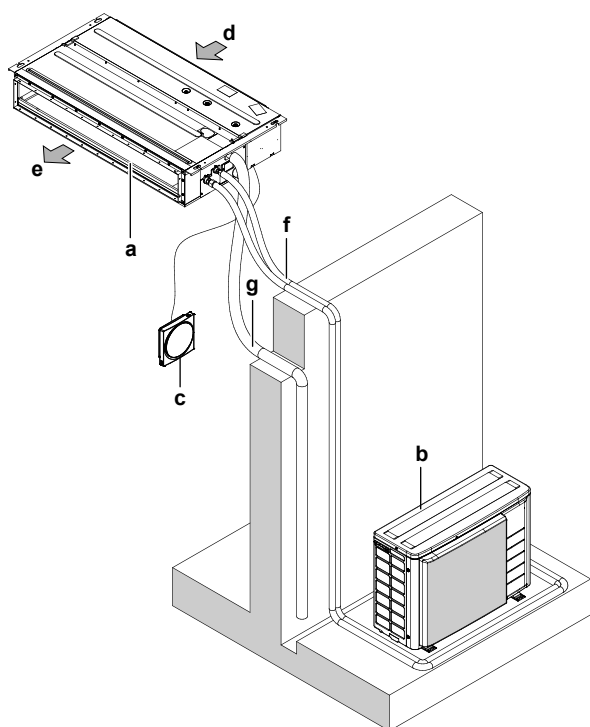
This unit is equipped with electrically powered safety measures, such as a refrigerant leak detector. In order to be effective, the unit must be electrically powered at all times after installation, except for short service periods.

4.1 System layout



INFORMATION

The following illustration is an example and might NOT match your system layout.



- a Indoor unit
- b Outdoor unit
- c User interface
- d Suction air
- e Discharge air
- f Refrigerant piping + transmission cable
- g Drain pipe

5 User interface



CAUTION

- NEVER touch the internal parts of the controller.
- Do NOT remove the front panel. Some parts inside are dangerous to touch and appliance problems may happen. For checking and adjusting the internal parts, contact your dealer.



NOTICE

Do NOT wipe the controller operation panel with benzine, thinner, chemical dust cloth, etc. The panel may get discoloured or the coating peeled off. If it is heavily dirty, soak a cloth in water-diluted neutral detergent, squeeze it well and wipe the panel clean. Wipe it with another dry cloth.



NOTICE

NEVER press the button of the user interface with a hard, pointed object. The user interface may be damaged.



NOTICE

NEVER pull or twist the electric wire of the user interface. It may cause the unit to malfunction.

This operation manual offers a non-exhaustive overview of the main functions of the system.

For more information about the user interface, see the operation manual of the installed user interface.

6 Operation

6.1 Operation range



INFORMATION

For the operation limits see the technical data of the connected outdoor unit.

6.2 About operation modes



INFORMATION

Depending on the installed system, some operation modes will not be available.

- The air flow rate may adjust itself depending on the room temperature or the fan may stop immediately. This is not a malfunction.
- If the main power supply is turned off during operation, operation will restart automatically after the power turns back on again.
- Setpoint.** Target temperature for the Cooling, Heating, and Auto operation modes.
- Setback.** A function that keeps the room temperature in a specific range when the system is turned off (by the user, the schedule function, or the OFF timer).

6.2.1 Basic operation modes

The indoor unit can operate in various operation modes.

Icon	Operation mode
	Cooling. In this mode, cooling will be activated as required by the setpoint, or by Setback operation.
	Heating. In this mode, heating will be activated as required by the setpoint, or by Setback operation.
	Fan only. In this mode, air circulates without heating or cooling.
	Auto. In Auto mode, the indoor unit automatically switches between heating and cooling mode, as required by the setpoint.

6.2.2 Special heating operation modes

Operation	Description
Defrost	To prevent a loss of heating capacity due to frost accumulation in the outdoor unit, the system will automatically switch to defrost operation. During defrost operation, the indoor unit fan will stop operation, and the following icon will appear on the home screen: The system will resume normal operation after approximately 6 to 8 minutes.

7 Maintenance and service

Operation	Description
Hot start	During hot start, the indoor unit fan will stop operation, and the following icon will appear on the home screen: 

6.3 To operate the system



INFORMATION

For setting of the operation mode or other settings, see the reference guide or operation manual of the user interface.

7 Maintenance and service

7.1 Precautions for maintenance and service



NOTICE

Maintenance **MUST** be done by an authorized installer or service agent.

We recommend performing maintenance at least once a year. However, applicable legislation might require shorter maintenance intervals.



CAUTION

Do **NOT** insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.



NOTICE

NEVER inspect or service the unit by yourself. Ask a qualified service person to perform this work. However, as end user, you may clean the air filter and air outlet.



WARNING

NEVER replace a fuse with a fuse of a wrong ampere ratings or other wires when a fuse blows out. Use of wire or copper wire may cause the unit to break down or cause a fire.



CAUTION

After a long use, check the unit stand and fitting for damage. If damaged, the unit may fall and result in injury.



NOTICE

Do **NOT** wipe the controller operation panel with benzene, thinner, chemical dust cloth, etc. The panel may get discoloured or the coating peeled off. If it is heavily dirty, soak a cloth in water-diluted neutral detergent, squeeze it well and wipe the panel clean. Wipe it with another dry cloth.



CAUTION

Before accessing terminal devices, make sure to interrupt all power supply.



DANGER: RISK OF ELECTROCUTION

To clean the air conditioner or air filter, be sure to stop operation and turn all power supplies off. Otherwise, an electric shock and injury may result.



WARNING

Be careful with ladders when working in high places.

Following symbols may occur on the indoor unit:

Symbol	Explanation
	Measure the voltage at the terminals of main circuit capacitors or electrical components before servicing.

7.2 Cleaning the air filter and air outlet



CAUTION

Turn off the unit before cleaning the air filter and air outlet.

7.2.1 To clean the air filter

When to clean the air filter:

- Rule of thumb: Clean every 6 months. If the air in the room is extremely contaminated, increase the cleaning frequency.
- Depending on the settings, the user interface can display the "Time to clean filter" notification. Clean the air filter when the notification is displayed.
- If the dirt becomes impossible to clean, change the air filter (= optional equipment).

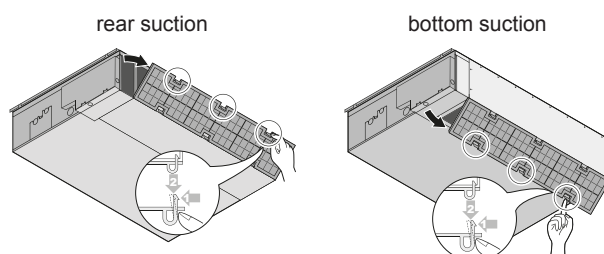
How to clean the air filter:



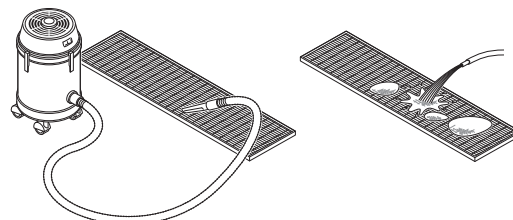
NOTICE

Do **NOT** use water of 50°C or higher. **Possible consequence:** Discoloration and deformation.

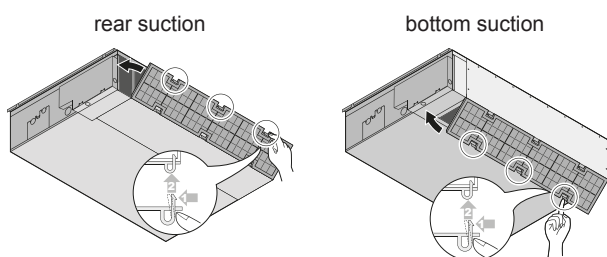
- 1 Remove the air filter.** Push the hooks and pull the filter as shown in illustration below. (2 hooks for 10~32 class or 3 hooks for 40~63 class)



- 2 Clean the air filter.** Use a vacuum cleaner or wash with water. If the air filter is very dirty, use a soft brush and neutral detergent.



- 3 Dry the air filter in the shadow.**
- 4 Reattach the air filter.** Hook the filter behind the flap and attach the filter to the main unit while pushing down on the hooks.



- 5 Make sure that hooks are properly fixed.
- 6 Turn ON the power.
- 7 To remove warning screens, see the reference guide of the user interface.

7.2.2 To clean the air outlet



WARNING

Do NOT let the indoor unit get wet. **Possible consequence:** Electric shock or fire.



NOTICE

- Do NOT use gasoline, benzene, thinner polishing powder or liquid insecticide. **Possible consequence:** Discoloration and deformation.
- Do NOT use water or air of 50°C or higher. **Possible consequence:** Discoloration and deformation.

Clean with a soft cloth. If it is difficult to remove stains, use water or a neutral detergent.

7.3 Maintenance before a long stop period

E.g., at the end of the season.

- Let the indoor units run in fan only operation for about half a day in order to dry the interior of the units.
- Clean air filters and casings of indoor units (see "7.2 Cleaning the air filter and air outlet" [p 10]).
- Remove the batteries from the user interface (if applicable).

7.4 Maintenance after a long stop period

E.g., at the beginning of the season.

- Check and remove everything that might be blocking inlet and outlet vents of indoor units and outdoor units.
- Clean the air filter and the casing of the indoor unit (see "7.2 Cleaning the air filter and air outlet" [p 10]).
- Insert batteries in the user interface (if applicable).

7.5 About the refrigerant

This product contains fluorinated greenhouse gases. Do NOT vent gases into the atmosphere.

Refrigerant type: R32

Global warming potential (GWP) value: 675



NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO₂ equivalent.

Formula to calculate the quantity in CO₂ equivalent tonnes: GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

Please contact your installer for more information.



WARNING: MILDLY FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).



WARNING

- Do NOT pierce or burn refrigerant cycle parts.
- Do NOT use cleaning materials or means to accelerate the defrosting process other than those recommended by the manufacturer.
- Be aware that the refrigerant inside the system is odourless.



WARNING

The refrigerant inside the unit is mildly flammable, but normally does NOT leak. If the refrigerant leaks in the room and comes in contact with fire from a burner, a heater, or a cooker, this may result in fire, or the formation of a harmful gas.

Turn off any combustible heating devices, ventilate the room, and contact the dealer where you purchased the unit.

Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.

7.5.1 About the refrigerant leakage sensor



WARNING

It is necessary to replace the sensor after every detection or at the end of the lifetime. Authorized person only **MUST** replace the sensor.



NOTICE

Functionality of the safety measures are periodically automatically checked. In case of malfunction, error code will display on the user interface.



NOTICE

The R32 refrigerant leakage sensor is a semiconductor detector which may incorrectly detect substances other than R32 refrigerant. Avoid using chemical substances (e.g. organic solvents, hair spray, paint) in high concentrations, in the close proximity of the indoor unit because this may cause misdetection of the R32 refrigerant leakage sensor.



INFORMATION

Lifetime of the sensor is 10 years. The user interface displays error "CH-05" 6 months before the end of the sensor lifetime and error "CH-02" after the end of the sensor lifetime. For more information refer to the reference guide of the user interface and contact your dealer.

8 Troubleshooting

In case of detection when the unit is standby

When the detection occurs when the unit is standby, "false detection check" will occur.

False detection check

- 1 Unit starts fan operation on the lowest setting.
 - 2 User interface displays error code "**A0-13**", emits alarm sound and status indicator is blinking.
 - 3 Sensor checks if refrigerant leakage or misdetection occurred.
- If refrigerant leakage is NOT detected, **Result:** system returns to normal operation after approximately 2 minutes.
 - If refrigerant leakage is detected, **Result:**
 - 1 User interface displays error "**A0-11**", emits alarm sound and status indicator is blinking.
 - 2 Contact your dealer immediately. For more information, see the installation manual of the outdoor unit.

In case of detection when the unit is turned on

- 1 User interface displays error "**A0-11**", emits alarm sound and status indicator is blinking.
- 2 Contact your dealer immediately. For more information, see the installation manual of the outdoor unit.



INFORMATION

To stop alarm of the user interface see the reference guide of the user interface.



INFORMATION

The minimum airflow during normal operation or during the refrigerant leakage detection is always >240 m³/h.

8 Troubleshooting

If one of the following malfunctions occur, take the measures shown below and contact your dealer.



WARNING

Stop operation and shut off the power if anything unusual occurs (burning smells etc.).

Leaving the unit running under such circumstances may cause breakage, electric shock or fire. Contact your dealer.

The system MUST be repaired by a qualified service person.

Malfunction	Measure
If a safety device such as a fuse, a circuit breaker or a residual current device frequently actuates or the ON/OFF switch does NOT function properly.	Turn OFF all main power supply switches to the unit.
If water leaks from the unit.	Stop operation.
The operation switch does NOT function properly.	Turn OFF the power supply.
If the user interface displays	Notify your installer and report the error code. To display an error code see the reference guide of the user interface.

If the system does NOT operate properly except for the above mentioned cases and none of the above mentioned malfunctions is evident, investigate the system in accordance with the following procedures.



INFORMATION

Refer to the reference guide located on <http://www.daikineurope.com/support-and-manuals/product-information/> for more troubleshooting tips.

If after checking all above items, it is impossible to fix the problem yourself, contact your installer and state the symptoms, the complete model name of the unit (with manufacturing number if possible) and the installation date (possibly listed on the warranty card).

9 Relocation

Contact your dealer for removing and reinstalling the total unit. Moving units requires technical expertise.

10 Disposal



NOTICE

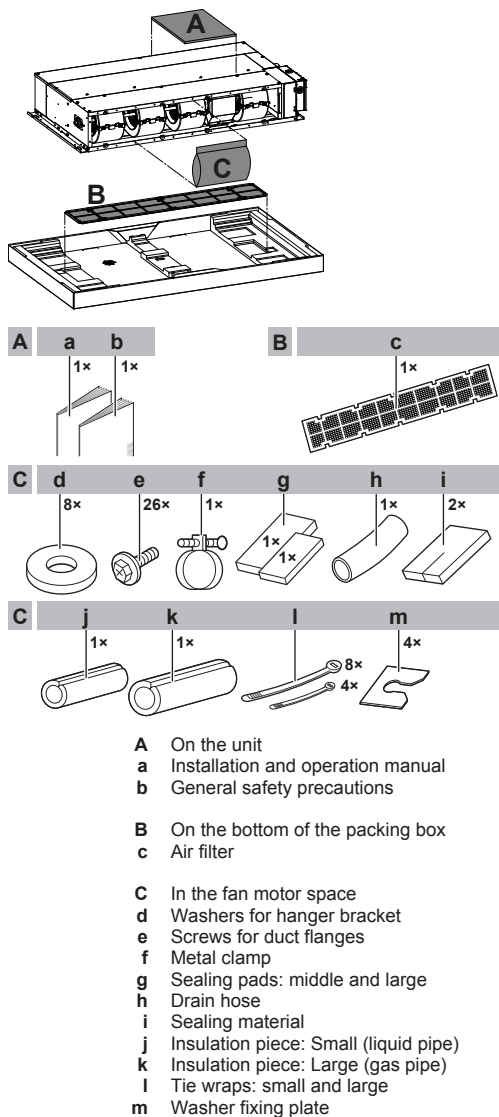
Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts MUST comply with applicable legislation. Units MUST be treated at a specialised treatment facility for reuse, recycling and recovery.

For the installer

11 About the box

11.1 Indoor unit

11.1.1 To remove the accessories from the indoor unit



12 Unit installation

12.1 Preparing the installation site

Avoid installation in an environment with a lot of organic solvents such as ink and siloxane.



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).

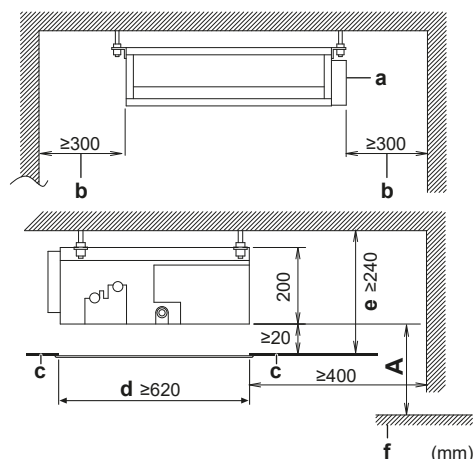
12.1.1 Installation site requirements of the indoor unit



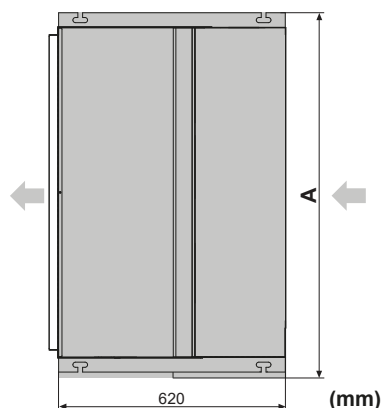
INFORMATION

The sound pressure level is less than 70 dBA.

- **Spacing.** Mind the following requirements:



- **Discharge grille.** Minimum requirement installation height of discharge grille ≥ 1.8 m.
- **Ceiling opening size.** Make sure the ceiling opening is within the following limits:

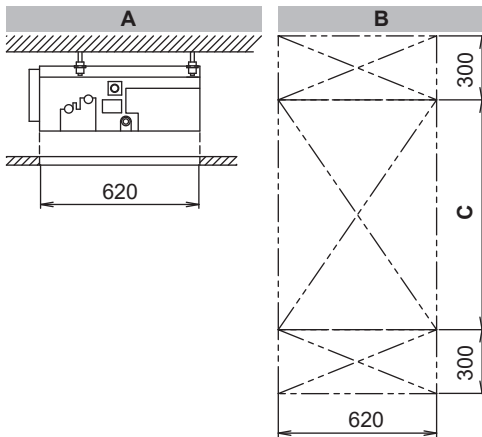


12-1 Ceiling opening dimension (A)

Class	A (mm)
10~32	790
40~50	990
63	1190

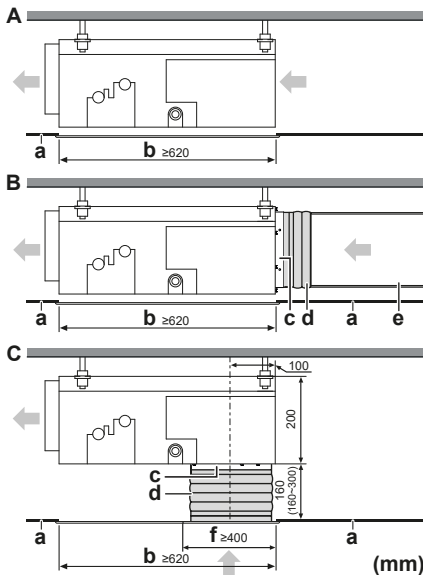
12 Unit installation

Service space



- A** Side view
B Top view
C Class 10~32: 750 mm
 Class 40+50: 950 mm
 Class 63: 1150 mm

Installation options



- A** Standard rear suction
B Installation with rear canvas duct and duct
C Installation with bottom canvas duct and air inlet grill
a Ceiling surface
b Ceiling opening
c Flange (field supply)
d Canvas connection for air inlet panel (field supply)
e Duct
f Air inlet panel (field supply) opening with air filter (field supply)



INFORMATION

Some options may require additional service space. Refer to the installation manual of the used option before installation.

Minimum floor area requirements



CAUTION

The total refrigerant charge in the system cannot exceed the requirements for minimum floor area of the smallest room that is served. For minimum floor area requirements for indoor units, see the installation and operation manual of the outdoor unit.

12.2 Mounting the indoor unit

12.2.1 Guidelines when installing the indoor unit



INFORMATION

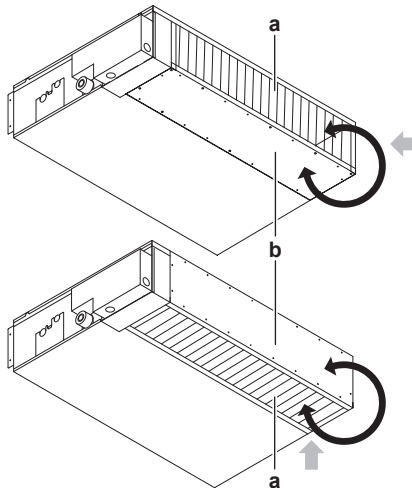
Optional equipment. When installing optional equipment, also read the installation manual of the optional equipment. Depending on the field conditions, it might be easier to install the optional equipment first.

Installation options



INFORMATION

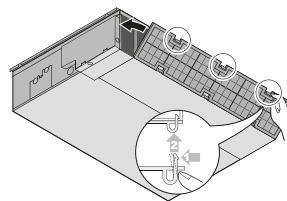
The unit can be used with bottom suction by replacing the interchangeable plate by the air filter holding plate.



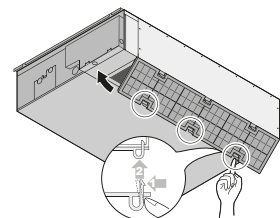
- a** Air filter holding plate with air filter (accessory)
b Interchangeable plate

- Air filter.** Attach the air filter (accessory) by pushing down the hooks (2 hooks for 10~32 type, 3 hooks for 40~63 type).

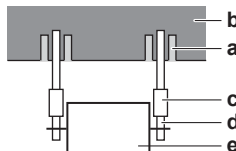
rear suction



bottom suction

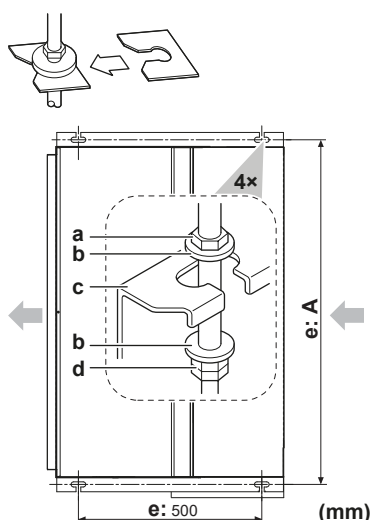


- Ceiling strength.** Check whether the ceiling is strong enough to support the weight of the unit. If there is a risk, reinforce the ceiling before installing the unit.
 - For existing ceilings, use anchors.
 - For new ceilings, use sunken inserts, sunken anchors or other field supplied parts.



- a** Anchor
b Ceiling slab
c Long nut or turnbuckle
d Suspension bolt
e Indoor unit

- Suspension bolts.** Use M10 suspension bolts for installation. Attach the hanger bracket to the suspension bolt. Fix it securely using a nut and washer from the upper and lower sides of the hanger bracket.

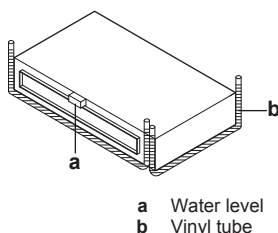


- a Nut (field supply)
- b Washer (accessories)
- c Hanger bracket
- d Double nut (field supply)
- e Suspension bolt pitch

12-2 Suspension bolt pitch (A)

Class	A (mm)
10~32	740
40~50	940
63	1140

- **Level.** Make sure the unit is level at all four corners using a level or a water-filled vinyl tube.



- a Water level
- b Vinyl tube



NOTICE

Do NOT install the unit tilted. **Possible consequence:** If the unit is tilted against the direction of the condensate flow (the drain piping side is raised), the float switch might malfunction and cause water to drip.

12.2.2 Guidelines when installing the ducting



WARNING

Do NOT install operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater) in the duct work.



CAUTION

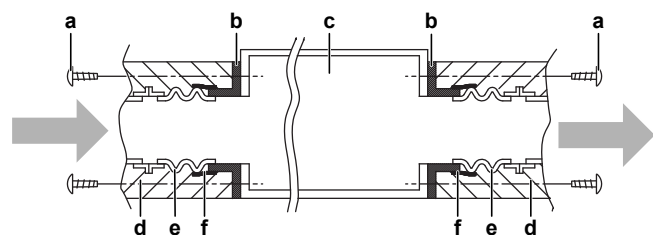
- Make sure the installation of the duct does NOT exceed the setting range of the external static pressure for the unit. Refer to the technical datasheet of your model for the setting range.
- Make sure to install the canvas duct so vibrations are NOT transmitted to the duct or ceiling. Use a sound-absorbing material (insulation material) for the lining of the duct and apply vibration insulation rubber to the hanging bolts.
- When welding, make sure NOT to spatter onto the drain pan or the air filter.
- If the metal duct passes through a metal lath, wire lath or metal plate of the wooden structure, separate the duct and wall electrically.
- Install the outlet grille in a position where the airflow will not come into direct contact with people.
- Do NOT use booster fans in the duct. Use the function to adjust the fan rate setting automatically (see "16.1 Field setting" ▶ 20).

The ducting is to be field supplied.

- 1 Air inlet side.** Connect the inlet side flange (field supply) to the indoor unit, use screws from accessory (table below). Connect the canvas duct to the inside of the inlet side flange. Connect the duct to the canvas duct.

Number of screws according to class		
10~32	40~50	63
16	22	26

- 2 Air outlet side.** Connect the canvas duct to the inside of the outlet side flange. Connect the duct to the canvas duct.



- a Screws for duct flanges
For air inlet side: accessory
For air outlet side: on the unit
- b Flange
For air inlet side: field supply
For air outlet side: on the unit
- c Indoor unit
- d Insulation (field supply)
- e Canvas duct (field supply)
- f Aluminium tape (field supply)

- 3** Wind aluminium tape around the duct and duct connection on both sides. Make sure there are no air leaks at any other connection.
 - 4** Insulate the duct to prevent condensation from forming. Use glass wool or polyethylene foam 25 mm thick.
- **Filter.** Be sure to attach an air filter inside the air passage on the intake side. Use an air filter with dust collecting efficiency ≥50% (gravimetric method). The included filter is not used when the intake duct is attached.

12.2.3 Guidelines when installing the drain piping

Make sure condensation water can be evacuated properly. This involves:

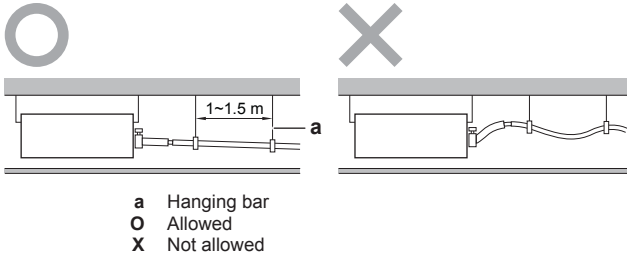
- General guidelines
- Connecting the drain piping to the indoor unit

12 Unit installation

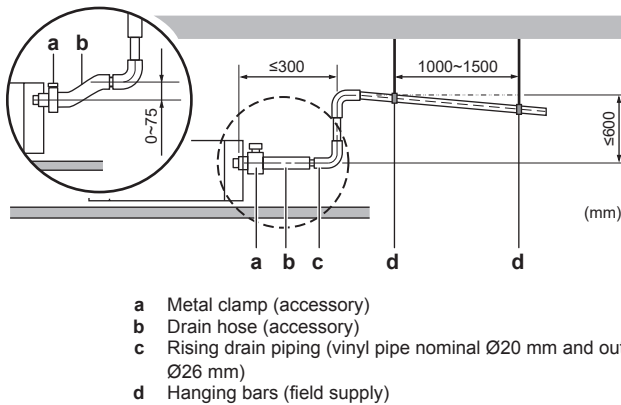
- Checking for water leaks

General guidelines

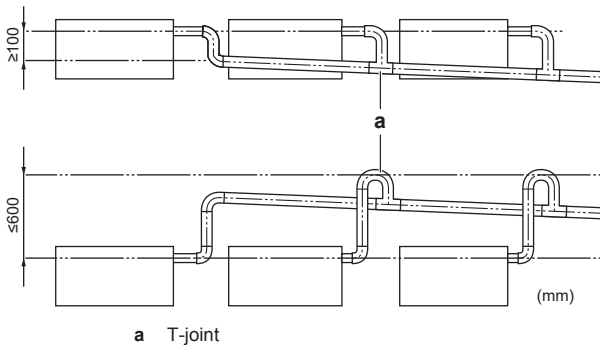
- **Pipe length.** Keep drain piping as short as possible.
- **Pipe size.** Keep the pipe size equal to or greater than that of the connecting pipe (vinyl pipe of 20 mm nominal diameter and 26 mm outer diameter).
- **Slope.** Make sure the drain piping slopes down (at least 1/100) to prevent air from being trapped in the piping. Use hanging bars as shown.



- **Condensation.** Take measures against condensation. Insulate the complete drain piping in the building.
- **Rising piping.** If necessary to make the slope possible, you can install rising piping.
 - Drain hose inclination: 0~75 mm to avoid stress on the piping and to avoid air bubbles.



- **Combining drain pipes.** You can combine drain pipes. Make sure to use drain pipes and T-joints with the correct gauge for the operating capacity of the units.

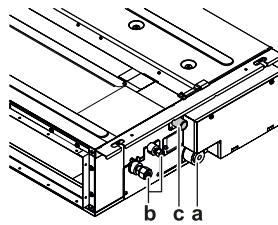


To connect the drain piping to the indoor unit

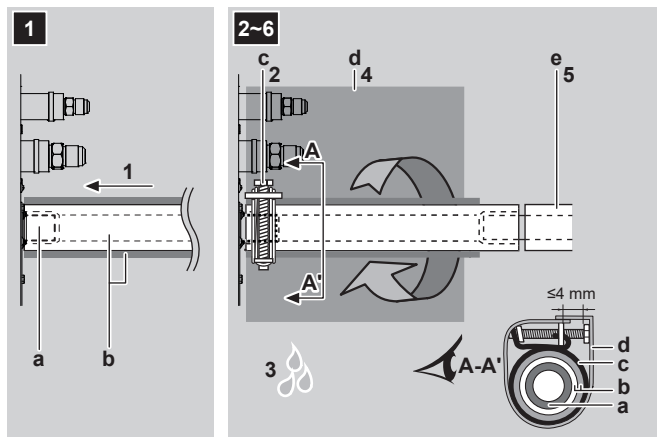


NOTICE

Incorrect connection of the drain hose might cause leaks, and damage the installation space and surroundings.



- 1 Push the drain hose as far as possible over the drain pipe connection.
- 2 Tighten the metal clamp until the screw head is less than 4 mm from the metal clamp part.
- 3 Check for water leaks (see ["To check for water leaks"](#) [p. 17]).
- 4 Wind the large sealing pad (= insulation) around the metal clamp and drain hose, and fix it with tie wraps.
- 5 Connect the drain piping to the drain hose.

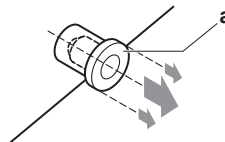


NOTICE

- Do NOT remove the drain pipe plug. Water might leak out.
- Use the drain outlet only to discharge the water before maintenance.
- Insert and remove the drain plug gently. Excessive force may deform the drain socket of the drain pan.

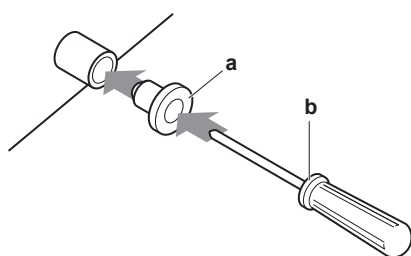
Pull out the plug.

- Do NOT wiggle the plug up and down.



Push in the plug.

- Set the plug and push it in using a Phillips screwdriver.



a Drain plug
b Philips screwdriver

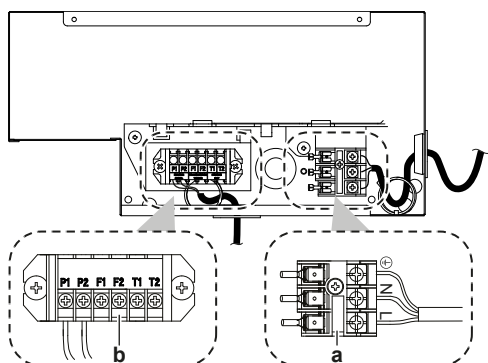
To check for water leaks

The procedure differs depending on whether installation of the system is already completed. When installation of the system is not yet completed, temporarily connect the user interface and power supply to the unit.

When installation of the system is not yet completed

1 Temporarily connect electrical wiring.

- Remove the service cover.
- Connect the power supply (a).
- Connect the user interface (b).
- Reattach the service cover.



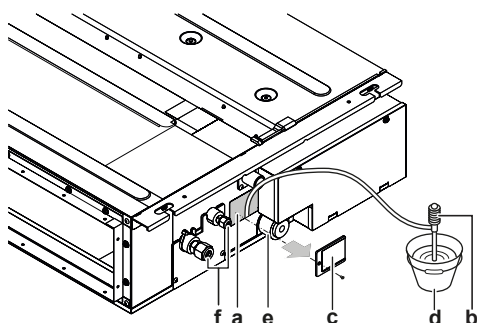
a Power supply terminal block
b User interface terminal block

2 Turn ON the power supply.

3 Start fan only operation (see the reference guide or the service manual of the user interface).

4 Remove the water inlet cover (1 screw).

5 Gradually pour approximately 1 l of water through the water inlet, and check for leaks.



a Water inlet
b Portable pump
c Water inlet cover
d Bucket (adding water through water inlet)
e Drain outlet for maintenance
f Refrigerant pipes

6 Turn OFF the power.

7 Disconnect the electrical wiring.

- Remove the service cover.
- Disconnect the power supply.
- Disconnect the user interface.
- Reattach the service cover.

When installation of the system is already completed

- Start cooling operation (see the reference guide or the service manual of the user interface).
- Gradually pour approximately 1 l of water through the water inlet, and check for leaks (see "When installation of the system is not yet completed" [p. 17]).

13 Piping installation

13.1 Preparing refrigerant piping

13.1.1 Refrigerant piping requirements



CAUTION

Piping MUST be installed according to instructions given in "13 Piping installation" [p. 17]. Only mechanical joints (e.g. braze+flare connections) that are compliant with the latest version of ISO14903 can be used.



NOTICE

The piping and other pressure-containing parts shall be suitable for refrigerant. Use phosphoric acid deoxidised seamless copper for refrigerant.

- Foreign materials inside pipes (including oils for fabrication) must be ≤ 30 mg/10 m.

Refrigerant piping diameter

For piping connections of the indoor unit use the following piping diameters:

Class	Pipe outer diameter (mm)	
	Liquid piping	Gas piping
10~32	Ø6.4 mm	Ø9.5 mm
40~63	Ø6.4 mm	Ø12.7 mm

Refrigerant piping material

- Piping material:** Phosphoric acid deoxidised seamless copper.
- Flare connections:** Only use annealed material.
- Piping temper grade and thickness:**

Outer diameter (Ø)	Temper grade	Thickness (t) ^(a)	
6.4 mm (1/4")	Annealed (O)	≥ 0.8 mm	
9.5 mm (3/8")			
12.7 mm (1/2")			

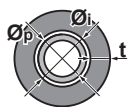
^(a) Depending on the applicable legislation and the maximum working pressure of the unit (see "PS High" on the unit name plate), larger piping thickness might be required.

13.1.2 Refrigerant piping insulation

- Use polyethylene foam as insulation material:
 - with a heat transfer rate between 0.041 and 0.052 W/mK (0.035 and 0.045 kcal/mh°C)
 - with a heat resistance of at least 120°C
- Insulation thickness

14 Electrical installation

Pipe outer diameter (Ø _p)	Insulation inner diameter (Ø _i)	Insulation thickness (t)
6.4 mm (1/4")	8~10 mm	≥10 mm
9.5 mm (3/8")	12~15 mm	≥13 mm
12.7 mm (1/2")	14~16 mm	≥13 mm



If the temperature is higher than 30°C and the humidity is higher than RH 80%, the thickness of the insulation materials should be at least 20 mm to prevent condensation on the surface of the insulation.

13.2 Connecting the refrigerant piping



DANGER: RISK OF BURNING/SCALDING

13.2.1 To connect the refrigerant piping to the indoor unit



CAUTION

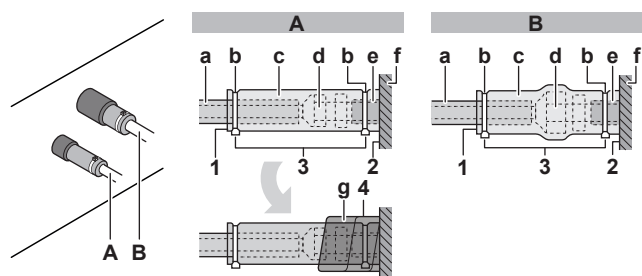
Install the refrigerant piping or components in a position where they are unlikely to be exposed to any substance which may corrode components containing refrigerant, unless the components are constructed of materials that are inherently resistant to corrosion or are suitably protected against corrosion.



WARNING: MILDLY FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.

- **Pipe length.** Keep refrigerant piping as short as possible.
- **Flare connections.** Connect refrigerant piping to the unit using flare connections.
- **Insulation.** Insulate the refrigerant piping on the indoor unit as follows:



- A** Gas piping
B Liquid piping
- a** Insulation material (field supply)
b Tie wraps: Large (accessory)
c Insulation pieces: Large (gas pipe), small (liquid pipe) (accessory)
d Flare nut (attached to the unit)
e Refrigerant pipe connection (attached to the unit)
f Unit
g Sealing pads: Middle (gas pipe) (accessory)
- 1 Turn up the seams of the insulation pieces.
 - 2 Attach to the base of the unit.
 - 3 Tighten the tie wrap on the insulation pieces.
 - 4 Wrap the sealing pad from the base of the unit to the top of the flare nut.



NOTICE

Make sure to insulate all refrigerant piping. Any exposed piping might cause condensation.

14 Electrical installation



DANGER: RISK OF ELECTROCUTION



WARNING

ALWAYS use multicore cable for power supply cables.



WARNING

Use an all-pole disconnection type breaker with at least 3 mm between the contact point gaps that provide full disconnection under overvoltage category III.



WARNING

If the supply cord is damaged, it MUST be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

14.1 Specifications of standard wiring components

Component		Class			
		10	15~32	40	50+63
Power supply cable	MCA ^(a)	0.3 A	0.4 A	0.5 A	0.6 A
	Voltage	220~240 V			
	Phase	1~			
	Frequency	50/60 Hz			
	Wire sizes	1.5 mm ² (3-core wire) H07RN-F (60245 IEC 66)			
Transmission wiring		0.75 to 1.25 mm ² (2-core wire)			
User interface cable		H05RN-F (60245 IEC 57) User interface - maximum 500 m			
Recommended field fuse		6 A			
Residual current device		Must comply with applicable legislation			

^(a) MCA=Minimum circuit ampacity. Stated values are maximum values (see electrical data of indoor unit for exact values).

14.2 To connect the electrical wiring to the indoor unit



NOTICE

- Follow the wiring diagram (delivered with the unit, located at the inside of the service cover).
- For instructions on how to connect the optional equipment, see the installation manual delivered with the optional equipment.
- Make sure the electrical wiring does NOT obstruct proper reattachment of the service cover.

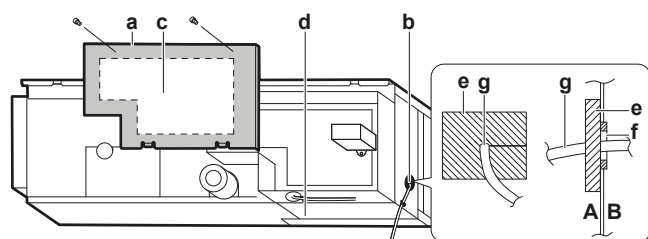
It is important to keep the power supply and the transmission wiring separated from each other. In order to avoid any electrical interference the distance between both wirings should ALWAYS be at least 50 mm.



NOTICE

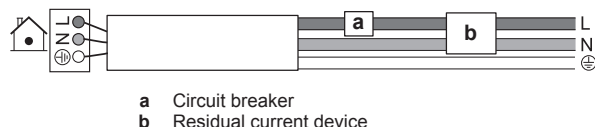
Be sure to keep the power line and transmission line apart from each other. Transmission wiring and power supply wiring may cross, but may NOT run parallel.

- 1 Remove the service cover.

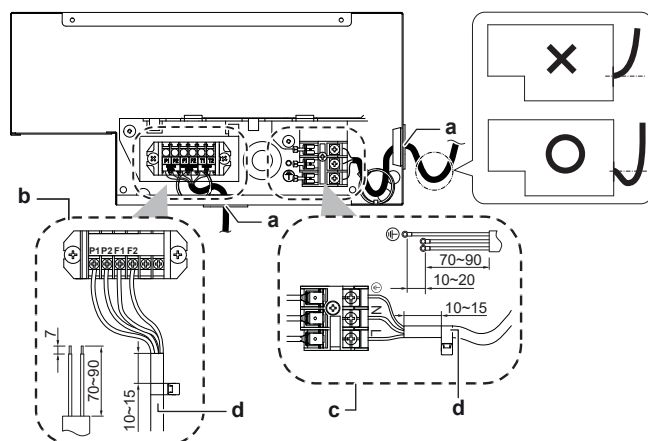


- A Outside the unit
B Inside the unit
a Service cover
b Connection of power supply
c Wiring diagram
d Connection of transmission and user interface wiring
e Sealing material (accessory)
f Opening for cables
g Wire

- 2 **User interface cable:** Route the cable through the frame, connect the cable to the terminal block (symbols P1, P2) and fix the cable with a tie wrap.
- 3 **Transmission cable:** Route the cable through the frame, connect the cable to the terminal block (make sure the symbols F1, F2 match with the symbols on the outdoor unit), and fix the cable with a tie wrap.
- 4 **Power supply cable:** Route the cable through the frame and connect the cable to the terminal block (L, N, earth).



- a Circuit breaker
b Residual current device

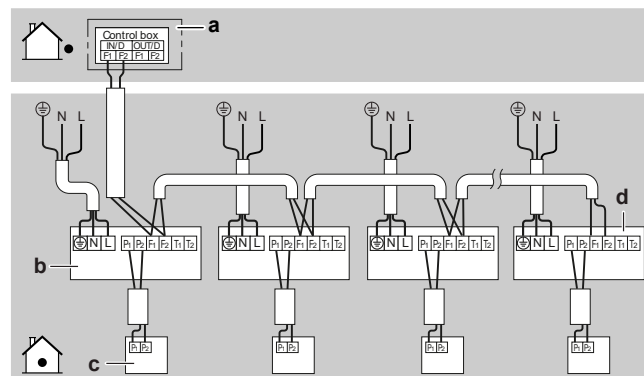


- a Opening for cables
b Transmission and user interface wiring
c Power supply wiring
d Tie wrap (accessory)
X Not allowed
O Allowed

- 5 Wrap the cables with the sealing material (accessory) to prevent water from entering the unit. Seal all gaps to prevent small animals from entering the system.
- 6 Reattach the service cover.

Complete system example

1 user interface controls 1 indoor unit.



- a Outdoor unit
b Indoor unit
c User interface
d Most downstream indoor unit



NOTICE

Group control connection is NOT allowed.



CAUTION

- Each indoor unit has to be connected to a separate user interface. Only a safety system compatible remote controller can be used as the user interface. See technical data sheet for remote controller compatibility (e.g. BRC1H52/82*).
- The user interface has to be put in the same room as the indoor unit. For details, please refer to the installation and operation manual of the user interface.

15 Commissioning



NOTICE

ALWAYS operate the unit with thermistors and/or pressure sensors/switches. If NOT, burning of the compressor might be the result.

15.1 Checklist before commissioning

After the installation of the unit, first check the items listed below. Once all checks are fulfilled, the unit must be closed. Power-up the unit after it is closed.

☐	You read the complete installation and operation instructions, as described in the installer and user reference guide .
☐	The indoor unit is properly mounted.
☐	The outdoor unit is properly mounted.
☐	Make sure drain piping is properly installed, insulated and drainage flows smoothly. Check for water leaks. Possible consequence: Condensate water might drip.
☐	The ducting is properly installed and insulated.
☐	The refrigerant pipes (gas and liquid) are installed correctly and thermally insulated.
☐	There are NO refrigerant leaks .
☐	There are NO missing phases or reversed phases .
☐	The system is properly earthed and the earth terminals are tightened.

16 Configuration

☐	The fuses or locally installed protection devices are installed according to this document, and have NOT been bypassed.
☐	The power supply voltage matches the voltage on the identification label of the unit.
☐	There are NO loose connections or damaged electrical components in the switch box.
☐	There are NO damaged components or squeezed pipes on the inside of the indoor and outdoor units.
☐	The stop valves (gas and liquid) on the outdoor unit are fully open.

15.2 To perform a test run



INFORMATION

- Perform the test run according to the instructions in the outdoor unit manual.
- The test run is only completed if there is no malfunction code displayed on the user interface or the outdoor unit 7-segment display.
- See the service manual for the complete list of error codes and a detailed troubleshooting guideline for each error.



NOTICE

Do NOT interrupt the test run.

16 Configuration

16.1 Field setting

Make the following field settings so that they correspond with the actual installation setup and with the needs of the user:

- Ceiling height
- Static pressure
- Air volume when thermostat control is OFF
- Time to clean air filter
- Thermostat sensor selection
- Differential for automatic changeover
- Auto-restart after power failure



INFORMATION

- The fan speed of the indoor unit is preset to ensure the standard external static pressure.
- To set a higher or lower external static pressure, reset the initial setting with the user interface.

Setting: Ceiling height

This setting must correspond with the actual distance to the floor, capacity class and air flow directions.

If the distance to the floor is (m)	Then ⁽¹⁾		
	M	SW	—
≤2.7	13 (23)	0	01
2.7<x≤3.0			02
3.0<x≤3.5			03

Setting: Static pressure

Change the value number (—) in accordance with the external static pressure of the duct to be connected as in the table below. See technical documentation for details.

Setting ⁽¹⁾			External static pressure
M	SW	—	
13(23)	5	01	Standard
		02	High static pressure setting

Setting: Air volume when thermostat control is OFF

This setting must correspond with the needs of the user. It determines the fan speed of the indoor unit during thermostat OFF condition.

- If you have set the fan to operate, set the air volume speed:

If you want...		Then ⁽¹⁾		
		M	SW	—
During thermostat OFF at cooling operation	LL ⁽²⁾	12 (22)	6	01
	Setup volume ⁽²⁾			02
	OFF ^(a)			03
	Monitoring 1 ⁽²⁾			04
	Monitoring 2 ⁽²⁾			05
During thermostat OFF at heating operation	LL ⁽²⁾	12 (22)	3	01
	Setup volume ⁽²⁾			02
	OFF ^(a)			03
	Monitoring 1 ⁽²⁾			04
	Monitoring 2 ⁽²⁾			05

^(a) Only use in combination with optional remote sensor or when setting **M** 10 (20), **SW** 2, — 3 is used.

Setting: Time to clean air filter

This setting must correspond with the air contamination in the room. It determines the interval at which "Time to clean filter" notification is displayed on the user interface.

If you want an interval of... (air contamination)	Then ⁽¹⁾		
	M	SW	—
±2500 h (light)	10 (20)	0	01
±1250 h (heavy)			02
Notification ON		3	01
Notification OFF			02

Setting: Thermostat sensor selection

This setting must correspond with how/if the remote controller thermostat sensor is used.

⁽¹⁾ Field settings are defined as follows:

- M**: Mode number – **First number**: for group of units – **Number between brackets**: for individual unit
- SW**: Setting number
- : Value number
- : Default

⁽²⁾ Fan speed:

- LL**: Low fan speed (set during thermostat OFF)
- L**: Low fan speed (set by the user interface)
- Setup volume**: The fan speed corresponds to the speed the user has set (low, medium, high) using the fan speed button on the user interface.
- Monitoring 1, 2**: The fan is OFF, but runs for a short time every 6 minutes to detect the room temperature by **LL** (Monitoring 1) or by **L** (Monitoring 2).

When the remote controller thermostat sensor is...	Then ⁽¹⁾		
	M	SW	—
Used in combination with indoor unit thermistor	10 (20)	2	01
Not used (indoor unit thermistor only)			02
Used exclusively			03

Setting: Thermostat differential changeover (if remote sensor is used)

If the system contains a remote sensor, set the increase/decrease increments.

If you want to change increments to...	Then ⁽¹⁾		
	M	SW	—
1°C	12 (22)	2	01
0.5°C			02

Setting: Differential for automatic changeover

Set temperature difference between cooling setpoint and heating setpoint in automatic mode (availability depends on the system type). Differential is cooling setpoint minus heating setpoint.

If you want to set...	Then ⁽¹⁾			Example
	M	SW	—	
0°C	12 (22)	4	01	cooling 24°C/heating 24°C
1°C			02	cooling 24°C/heating 23°C
2°C			03	cooling 24°C/heating 22°C
3°C			04	cooling 24°C/heating 21°C
4°C			05	cooling 24°C/heating 20°C
5°C			06	cooling 24°C/heating 19°C
6°C			07	cooling 24°C/heating 18°C
7°C			08	cooling 24°C/heating 17°C

Setting: Auto-restart after power failure

Depending on the needs of the user, you may disable/enable the automatic restart after a power failure.

If you want auto-restart after power failure...	Then ⁽¹⁾		
	M	SW	—
Disabled	12 (22)	5	01
Enabled			02

17 Technical data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

17.1 Wiring diagram

17.1.1 Unified wiring diagram legend

For applied parts and numbering, refer to the wiring diagram on the unit. Part numbering is by Arabic numbers in ascending order for each part and is represented in the overview below by "*" in the part code.

Symbol	Meaning	Symbol	Meaning
	Circuit breaker		Protective earth
	Connection		Protective earth (screw)
	Connector		Rectifier
	Earth		Relay connector
	Field wiring		Short-circuit connector
	Fuse		Terminal
	Indoor unit		Terminal strip
	Outdoor unit		Wire clamp
	Residual current device		

Symbol	Colour	Symbol	Colour
BLK	Black	ORG	Orange
BLU	Blue	PNK	Pink
BRN	Brown	PRP, PPL	Purple
GRN	Green	RED	Red
GRY	Grey	WHT	White
		YLW	Yellow

Symbol	Meaning
A*P	Printed circuit board
BS*	Pushbutton ON/OFF, operation switch
BZ, H*O	Buzzer
C*	Capacitor
AC*, CN*, E*, HA*, HE*, HL*, HN*, HR*, MR*_A, MR*_B, S*, U, V, W, X*A, K*R_*, NE	Connection, connector
D*, V*D	Diode
DB*	Diode bridge
DS*	DIP switch
E*H	Heater
FU*, F*U, (for characteristics, refer to PCB inside your unit)	Fuse
FG*	Connector (frame ground)
H*	Harness
H*P, LED*, V*L	Pilot lamp, light emitting diode
HAP	Light emitting diode (service monitor green)
HIGH VOLTAGE	High voltage

⁽¹⁾ Field settings are defined as follows:

- M**: Mode number – **First number**: for group of units – **Number between brackets**: for individual unit
- SW**: Setting number
- : Value number
- : Default

17 Technical data

Symbol	Meaning
IES	Intelligent eye sensor
IPM*	Intelligent power module
K*R, KCR, KFR, KHuR, K*M	Magnetic relay
L	Live
L*	Coil
L*R	Reactor
M*	Stepper motor
M*C	Compressor motor
M*F	Fan motor
M*P	Drain pump motor
M*S	Swing motor
MR*, MRCW*, MRM*, MRN*	Magnetic relay
N	Neutral
n=*, N=*	Number of passes through ferrite core
PAM	Pulse-amplitude modulation
PCB*	Printed circuit board
PM*	Power module
PS	Switching power supply
PTC*	PTC thermistor
Q*	Insulated gate bipolar transistor (IGBT)
Q*C	Circuit breaker
Q*DI, KLM	Earth leak circuit breaker
Q*L	Overload protector
Q*M	Thermo switch
Q*R	Residual current device
R*	Resistor
R*T	Thermistor
RC	Receiver
S*C	Limit switch
S*L	Float switch
S*NG	Refrigerant leak detector
S*NPH	Pressure sensor (high)
S*NPL	Pressure sensor (low)
S*PH, HPS*	Pressure switch (high)
S*PL	Pressure switch (low)
S*T	Thermostat
S*RH	Humidity sensor
S*W, SW*	Operation switch
SA*, F1S	Surge arrester
SR*, WLU	Signal receiver
SS*	Selector switch
SHEET METAL	Terminal strip fixed plate
T*R	Transformer
TC, TRC	Transmitter
V*, R*V	Varistor
V*R	Diode bridge, Insulated-gate bipolar transistor (IGBT) power module
WRC	Wireless remote controller
X*	Terminal
X*M	Terminal strip (block)
Y*E	Electronic expansion valve coil
Y*R, Y*S	Reversing solenoid valve coil

Symbol	Meaning
Z*C	Ferrite core
ZF, Z*F	Noise filter



EAC



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